

NSK LINEAR GUIDES™  
NH SERIES, NS SERIES

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As one of the world's leading manufacturers of rolling bearings, linear technology components and steering systems, we can be found on almost every continent – with production facilities, sales offices and technology centres – because our customers appreciate short decision-making channels, prompt deliveries and local service.



### The NSK company

NSK commenced operations as the first Japanese manufacturer of rolling bearings back in 1916. Ever since, we have been continuously expanding and improving not only our product portfolio but also our range of services for various industrial sectors. In this context, we develop technologies in the fields of rolling bearings, linear systems, components for the automotive industry and mechatronic systems. Our research and production facilities in Europe, Americas and Asia are linked together in a global technology

network. Here we concentrate not only on the development of new technologies, but also on the continuous optimisation of quality – at every process stage.

Among other things, our research activities include product design, simulation applications using a variety of analytical systems and the development of different steels and lubricants for rolling bearings.

# Partnership based on trust – and trust based on quality

Total Quality by NSK: The synergies of our global network of NSK Technology Centres.  
Just one example of how we meet our requirements for high quality.

NSK is one of the leading companies with a long tradition in patent applications for machine parts. In our worldwide research centres, we not only concentrate on the development of new technologies, but also on the continual improvement

of quality based on the integrated technology platform of tribology, material technology, analysis and mechatronics.

**More about NSK at [www.nskeurope.com](http://www.nskeurope.com) or call us on +44(0)1636 605 123**



# Features of NH and NS Series

With NSKs cumulated state-of-the-art technology, the standard linear guides have been reborn as these new series. Based on the LH and LS series characterized by reliability and performance, we have attained a significant increase in durability. Inheriting the random-matching capability and the use of the “NSK K1™” lubrication unit, they are the new linear guides, easy to use for any kind of machine.

## 1. Excellent durability

### Super-long life, twice as long as compared with that of conventional series

As compared with the conventional LH and LS Series, a load rating 1.3 times greater and a lifespan two times longer have been accomplished<sup>\*1</sup>. These features enable you to design a machine with a longer life and downsize the machine. Thus, your design capability is greatly enhanced.

### Maintenance-free

Installing NSK K1™ lubrication unit (optional), which has an overwhelming track record in a wide range of application fields, assures a long-term, maintenance-free operation. Not only cost saving in maintenance but also environmental protection can be practiced.

### What is “NSK K1™” lubrication unit?

NSK K1 is a lubrication device which combines oil and resin in a single unit. The porous resin contains a large amount of lubrication oil. Touching its surface to the raceway of a rail close to the ball contact point NSK K1 constantly supplies fresh oil which seeps from the resin.

## 2. Easy-to-use “Standard Linear Guides”

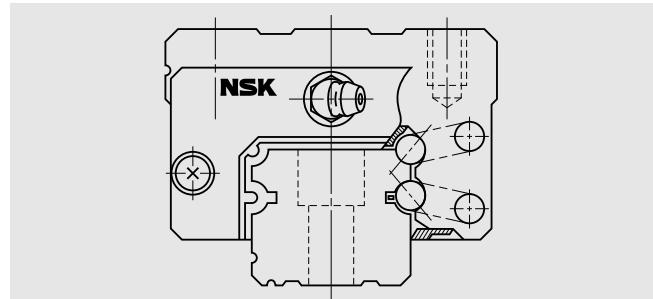
### The random-matching (interchangeable) type is available

The rails and ball slides can be selected in any combinations. The random-matching is available in all the models. The free combination of different ball slide types, accuracy grades and preload can be made. Also, we can accommodate to short-term delivery as well.

### Robust design to absorb mounting errors

Same as the DF combination in angular contact bearings, self-aligning capability is high because the cross point of the contact lines of balls and grooves comes inside, and thus reducing moment rigidity (Fig. 1). This increases the capacity to absorb errors in installation, and will demand less work to achieve precision in mounting the linear guide.

Fig. 1



### Abundant options

Abundant options are available, including an NSK K1™ lubrication unit, double seal, protector, surface treatment, etc. We offer the configuration best suited to the customer's needs.

### All mounting dimensions are the same as those for the LH and LS Series

Regarding the mounting dimensions (mounting parts' dimensions), such as the mounting height, mounting width, mounting hole diameter/pitch of the linear guide, etc., the mounting dimensions of the NH Series remain the same as those of the conventional LH series, while the mounting dimensions of the NS Series remain the same as those of the conventional LS Series. So, the new NH/NS Series linear guides can be used without making any design changes.

## New standard linear guides produced through state-of-the-art technology

Based on the LH/LS Series, which have achieved exceptional results in numerous application areas ever since their debut in 1989, the new NH/NS Series are created as the focal point of NSK's cumulated state-of-the-art design and manufacturing technologies.

LH/LS Series with reliability and performance

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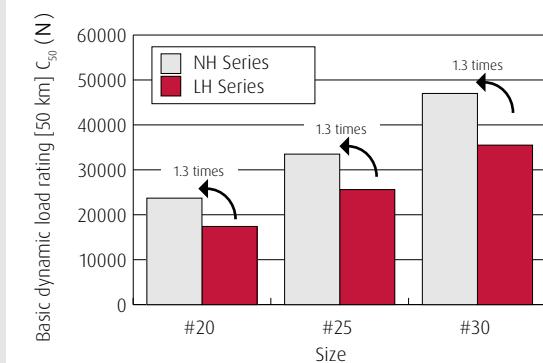
NSK's state-of-the-art design/manufacturing technologies

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New series of standard linear guides:  
the NH Series and NS Series

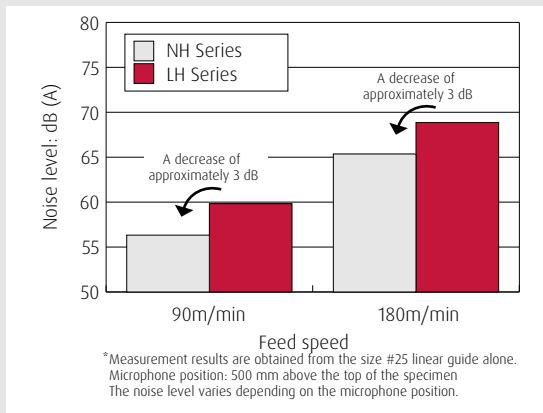
### Ball groove geometry contributing to long life

New ball groove geometry is introduced, which has been developed by utilizing NSK's state-of-the-art tribological and analytical technologies. Due to the optimized distribution of contact surface pressures, the rating life has dramatically increased. As compared with the LH/LS Series, the load rating capacity of the new series has increased to 1.3 times, while the life span has increased to twice (Representative values of each series.).



### Ball circulating groove with excellent high-speed property

By reexamining the design practice for the ball circulation path, we have attained smooth ball circulation and a reduced noise level. So, these new series are suited for high-speed applications compared with the LH/LS Series.



By mounting a NSK K1™ lubrication unit (optional),  
a long-term, maintenance-free operation can be achieved.

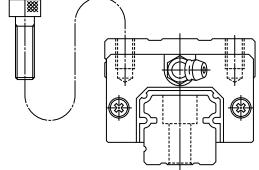
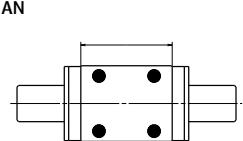
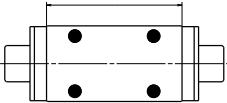
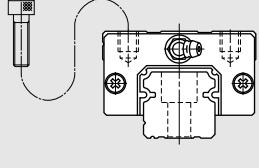
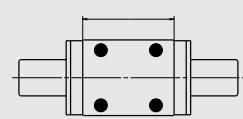
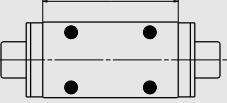
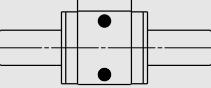
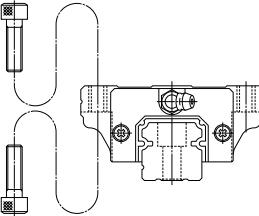
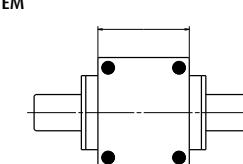
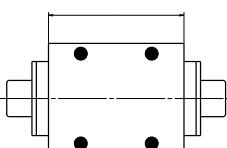
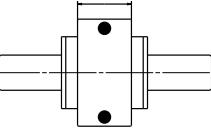


# Specifications

## 1. Ball Slide Shape

- › Two types of ball slides are available: One is of the square type with tapped holes, and the other is of the mounting flange type.
  - › Regarding the square type, a compact, low-profile model is also available.
  - › On the mounting holes of the flange type, the tapped part is used to fix the ball slide from the top surface, while the minor diameter can be used as a bolt hole for mounting from the bottom. This enables mounting from either direction, top or bottom.
  - › The ball slide length is available in three lengths: standard high-load, long super-high load or short medium-load. The ball slide length you can use differs, depending on the type.
- Please refer to the dimension table.

**Fig. 2 Ball slide shape**

Ball Slide Shape	Shape/installation method	Type (Upper row: Rating; Lower row: Ball slide length)		
		High-load Type	Super-high-load type	Medium-load-type
		Standard	Long	Short
AN BN		 AN	 BN	
		 AL	 BL	 CL
		 EM	 GM	 JM

## 2. Maximum Rail Length

- › Table 1 shows the limitations of rail length (maximum length).
- › Depending on the required accuracy grade, the available maximum rail length might be shorter than the one shown in Table 1.

**Table 1 Length limitations of rails**

Unit: mm

Series	Material	Size							
		15	20	25	30	35	45	55	65
NH	Special high carbon Steel	2980	3960	3960	4000	4000	3990	3960	3900
	Stainless steel	1800	3500	3500	3500				
NS	Special high carbon steel	2920	3960	3960	4000	4000			
	Stainless steel	1700	3500	3500	3500	3500			

Note: Rails can be butted if user requirement exceeds the rail length shown in the table. Please consult NSK.

## 3. Accuracy

- › The setting of the accuracy grade differs depending on whether the required type is of the preloaded assembly or the random-matching type.
- › For the preloaded assembly, different accuracy grades are available: Ultra precision P3, Super precision P4, High precision P5, Precision P6, and Normal PN grades.
- › While the random-matching type has High precision PH and Normal PC grade.

**Table 2 Tolerance of preloaded assembly**

Unit:  $\mu\text{m}$

Characteristics	Accuracy grade				
	Ultra precision P3	Super precision P4	High precision P5	Precision grade P6	Normal grade PN
Mounting height H Variation of H (All ball slides on a set of rails)	$\pm 10$ 3	$\pm 10$ 5	$\pm 20$ 7	$\pm 40$ 15	$\pm 80$ 25
Mounting width $W_2$ or $W_3$ Variation of $W_2$ or $W_3$ (All ball slides on reference rail)	$\pm 15$ 3	$\pm 15$ 7	$\pm 25$ 10	$\pm 50$ 20	$\pm 100$ 30
Running parallelism of surface C to surface A Running parallelism of surface D to surface B	Refer to Fig. 3 and Table 4.				

**Table 3 Tolerance of random-matching type**

Unit:  $\mu\text{m}$

Characteristics	Accuracy grade			
	High precision grade (PH)		Normal grade (PC)	
Model No.	NH15,20,25,30,35 NS15,20,25,30,35	NH45,55,65	NH15,20,25,30,35 NS15,20,25,30,35	NH45,55,65
Mounting height H	$\pm 20$	$\pm 30$	$\pm 20$	$\pm 30$
Variation of mounting height H	15	20	15	20
Mounting width $W_2$ or $W_3$	$\pm 30$	$\pm 35$	$\pm 30$	$\pm 35$
Variation of mounting width $W_2$ or $W_3$	20	20	25	30
Running parallelism of surface C to surface A Running parallelism of surface D to surface B	Refer to Fig. 3 and Table 4.			

Note: Variation in the random-matching products means the variation among the values taken at the same position on the same rail.

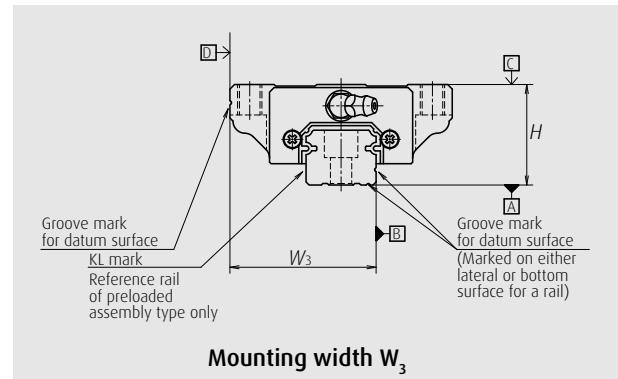
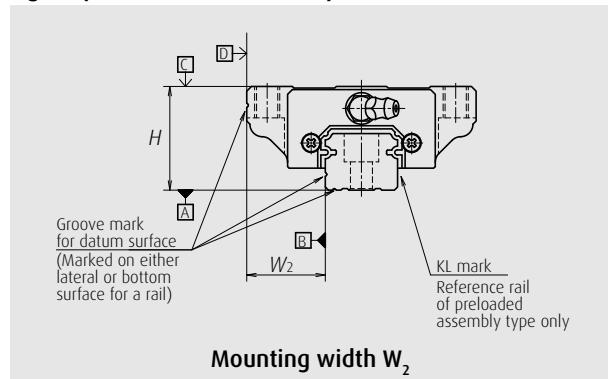
# Specifications

**Table 4 Running parallelism of ball slide**

Unit:  $\mu\text{m}$

Rail length (mm)	Preload assembly					Random-matching type	
	Ultra precision P3	Super precision P4	High precision P5	Precision grade P6	Normal grade PN	High precision PH	Normal grade PC
Over ~ 50 or less	2	2	2	4.5	6	2	6
50 ~ 80	2	2	3	5	6	3	6
80 ~ 125	2	2	3.5	5.5	6.5	3.5	6.5
125 ~ 200	2	2	4	6	7	4	7
200 ~ 250	2	2.5	5	7	8	5	8
250 ~ 315	2	2.5	5	8	9	5	9
315 ~ 400	2	3	6	9	11	6	11
400 ~ 500	2	3	6	10	12	6	12
500 ~ 630	2	3.5	7	12	14	7	14
630 ~ 800	2	4.5	8	14	16	8	16
800 ~ 1 000	2.5	5	9	16	18	9	18
1 000 ~ 1 250	3	6	10	17	20	10	20
1 250 ~ 1 600	4	7	11	19	23	11	23
1 600 ~ 2 000	4.5	8	13	21	26	13	26
2 000 ~ 2 500	5	10	15	22	29	15	29
2 500 ~ 3 150	6	11	17	25	32	17	32
3 150 ~ 4 000	9	16	23	30	34	23	34

**Fig. 3 Specifications of accuracy**



#### 4. Preload and Rigidity

- › Preload setting differs between the preloaded assembly and random-matching types.
- › For the preloaded assembly, Medium preload Z3, Slight preload Z1 and Fine clearance Z0 are available.
- › For the random-matching type, Medium preload ZH, Slight preload ZZ and Fine clearance ZT are available.
- › Possible combinations between the accuracy and preload grades are shown in Table 9.

**Table 5 Preload and rigidity of preloaded assembly (1) NH Series**

Model No.	Preload (N)		Rigidity (N/μm)			
			Vertical direction		Lateral direction	
	Slight preload (Z1)	Medium preload (Z3)	Slight preload (Z1)	Medium preload (Z3)	Slight preload (Z1)	Medium preload (Z3)
NH15 AN, EM	78	490	137	226	98	186
NH20 AN, EM	147	835	186	335	137	245
NH25 AL, AN, EM	196	1 270	206	380	147	284
NH30 AL, AN	245	1 570	216	400	157	294
NH30 EM	294	1 770	265	480	186	355
NH35 AL, AN, EM	390	2 350	305	560	216	390
NH45 AL, AN, EM	635	3 900	400	745	284	540
NH55 AL, AN, EM	980	5 900	490	910	345	645
NH65 AN, EM	1 470	8 900	580	1 070	400	755
NH15 BN, GM	98	685	196	345	137	284
NH20 BN, GM	196	1 080	265	480	196	355
NH25 BL, BN, GM	245	1 570	294	560	216	400
NH30 BL, BN, GM	390	2 260	360	665	265	480
NH35 BL, BN, GM	490	2 940	430	795	305	570
NH45 BL, BN, GM	785	4 800	520	960	370	695
NH55 BL, BN, GM	1 180	7 050	635	1 170	440	835
NH65 BN, GM	1 860	11 300	805	1 480	550	1 040

Note: Clearance for Fine clearance Z0 is 0 to 3 μm, Therefore, preload is zero. However, Z0 of PN grade is 0 to 15 μm.

**Table 6 Clearance and preload of random-matching type (1) NH Series**

Unit: μm

Model No.	Fine clearance ZT	Slight preload ZZ	Medium preload ZH
NH15	-4 ~ 15	-4 ~ 0	-3 ~ -7
NH20		-5 ~ 0	-3 ~ -8
NH25		-5 ~ 0	-4 ~ -9
NH30		-7 ~ 0	-5 ~ -12
NH35	-5 ~ 15	-7 ~ 0	-7 ~ -14
NH45		-7 ~ 0	-7 ~ -14
NH55		-9 ~ 0	-9 ~ -18
NH65		-9 ~ 0	-10 ~ -19

Note: Minus sign denotes a value is an amount of preload (elastic deformation of balls).

# Specifications

**Table 7 Preload and rigidity of preloaded assembly (2) NS Series**

Model No.	Preload (N)		Rigidity (N/μm)			
			Vertical direction		Lateral direction	
	Slight preload (Z1)	Medium preload (Z3)	Slight preload (Z1)	Medium preload (Z3)	Slight preload (Z1)	Medium preload (Z3)
NS15 AL, EM	69	390	127	226	88	167
NS20 AL, EM	88	540	147	284	108	206
NS25 AL, EM	147	880	206	370	147	275
NS30 AL, EM	245	1 370	255	460	186	345
NS35 AL, EM	345	1 960	305	550	216	400
NS15 CL, JM	49	294	78	147	59	108
NS20 CL, JM	69	390	108	186	78	137
NS25 CL, JM	98	635	127	235	88	177
NS30 CL, JM	147	980	147	275	108	206
NS35 CL, JM	245	1 370	186	335	137	245

Note: Clearance for Fine clearance Z0 is 0 to 3 μm, Therefore, preload is zero. However, Z0 of PN grade is 0 to 15 μm.

**Table 8 Clearance and preload of random-matching type (2) NS Series**

Unit: μm

Model No.	Fine clearance (ZT)	Slight preload (ZZ)	Medium preload (ZH)
NS15	-4 ~ 15	-4 ~ 0	-3 ~ -7
NS20	-4 ~ 15	-4 ~ 0	-3 ~ -7
NS25	-5 ~ 15	-5 ~ 0	-4 ~ -9
NS30	-5 ~ 15	-5 ~ 0	-4 ~ -9
NS35	-5 ~ 15	-6 ~ 0	-4 ~ -10

Note: Minus sign denotes a value is an amount of preload (elastic deformation of balls).

**Table 9 Combinations of accuracy and preload**

	Accuracy grade						
	Ultra precision	Super precision	High precision	Precision grade	Normal grade	High precision	Normal grade
Without NSK K1 lubrication unit	P3	P4	P5	P6	PN	PH	PC
With NSK K1 lubrication unit	K3	K4	K5	K6	KN	KH	KC
With NSK K1 for food and medical equipment	F3	F4	F5	F6	FN	FH	FC
Fine clearance Z0	•	•	•	•	•	—	—
Slight preload Z1	•	•	•	•	•	—	—
Medium preload Z3	•	•	•	•	—	—	—
Random-matching type with fine clearance ZT	—	—	—	—	—	—	•
Random-matching type with slight preload ZZ	—	—	—	—	—	•	•
Random-matching type with medium preload ZH	—	—	—	—	—	•	•

## 5. Dust-proof parts and Lubrication accessories

### (1) Standard specification

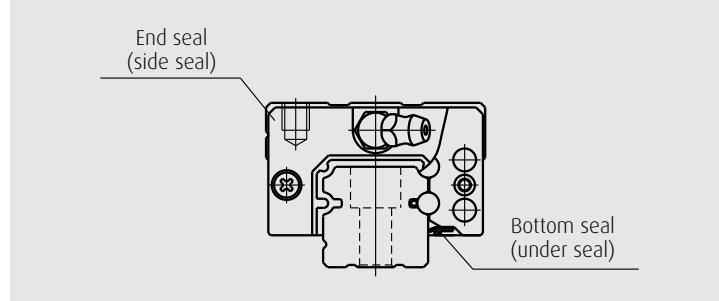
- › Standard specification can be readily used as they have a dust protection means for normal conditions.  
As the standard equipment, the ball slides have an end seal on both ends, and bottom seals at the bottom.
- › Dust-proof parts are available, as shown in Table 10. Select the best-suited one according to the operation environment.

**Table 10 Optional dust-proof parts**

Name	Purpose
NSK K1 lubrication unit	Made of oil impregnated resin. Enhances lubricating functions.
Double seal	It combines two end seals for enhancing sealing function.
Protector	Protect the end seal from hot and hard contaminants.
Rail cap	Prevents foreign matters, such as swarf generated in cutting operation from clogging the rail-mounting holes.
Inner seal	Installed inside a slide, and prevents foreign matters from entering the rolling contact surface.
Bellows	Covers the linear guide.

Note: Inner seals can be selected for NH20-65 and NS20-35.

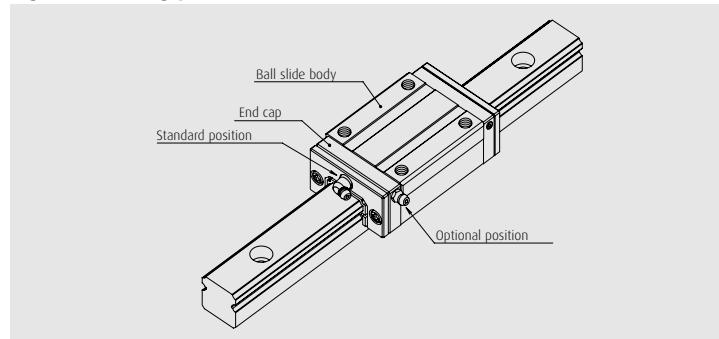
**Fig. 4**



### (2) Mounting position of the lubrication accessories

- › The standard position of grease fittings is the end face of ball slide. We mount them on a side of end cap for an option. (Fig. 5).
- › Please consult NSK for installation of grease or tube fittings to the ball slide body or side of end cap.

**Fig. 5 Mounting position of lubrication accessories**



# Specifications

## (3) NSK K1™ Lubrication unit

Table 11 shows the dimensions of the linear guides equipped with the NSK K1 lubrication unit.

**Table 11**

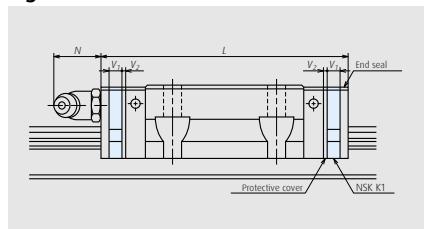
Model No.		Standard ball slide length	Ball slide length installed with two NSK K1 L	Per NSK K1 thickness $V_1$	Protective cover thickness $V_2$	Unit: mm Protruding area of the grease fitting N
NH15	AN, EM	55	65.6	4.5	0.8	(5)
	BN, GM	74	84.6			
NH20	AN, EM	69.8	80.4	4.5	0.8	(14)
	BN, GM	91.8	102.4			
NH25	AL, AN, EM	79	90.6	5	0.8	(14)
	BL, BN, GM	107	118.6			
NH30	AL, AN	85.6	97.6			
	EM	98.6	110.6	5	1	(14)
	BL, BN, GM	124.6	136.6			
NH35	AL, AN, EM	109	122	5.5	1	(14)
	BL, BN, GM	143	156			
NH45	AL, AN, EM	139	154	6.5	1	(15)
	BL, BN, GM	171	186			
NH55	AL, AN, EM	163	178	6.5	1	(15)
	BL, BN, GM	201	216			
NH65	AN, EM	193	211	8	1	(16)
	BN, GM	253	271			
NS15	AL, EM	56.8	66.4	4	0.8	(5)
	CL, JM	40.4	50			
NS20	AL, EM	65.2	75.8	4.5	0.8	(14)
	CL, JM	47.2	57.8			
NS25	AL, EM	81.6	92.2	4.5	0.8	(14)
	CL, JM	59.6	70.2			
NS30	AL, EM	96.4	108.4	5	1	(14)
	CL, JM	67.4	79.4			
NS35	AL, EM	108	121	5.5	1	(14)
	CL, JM	77	90			

Notes:

(1) NSK K1 for food and medical equipments are available for NH15-35 and NS15-35.

(2) Ball slide length equipped with NSK K1 = (Standard ball slide length) + (Thickness of NSK K1,  $V_1$  x Number of NSK K1) + (Thickness of the protective cover,  $V_2$  x 2)

**Fig. 6**



## 6. Rust Prevention

### (1) Stainless steel

Stainless steel material can be selected for the parts made of carbon steel. The models which can be made with stainless steel are NH15-30 and NS15-35. However, the high precision (PH) grade and the medium preload (ZH) type of the random-matching type can not be made from stainless steel.

### (2) Surface treatment

Regarding surface treatment, NSK recommends low temperature chrome plating or fluoride low temperature chrome plating. Please consult NSK for other surface treatment.

**Table 12 Material/surface treatment code**

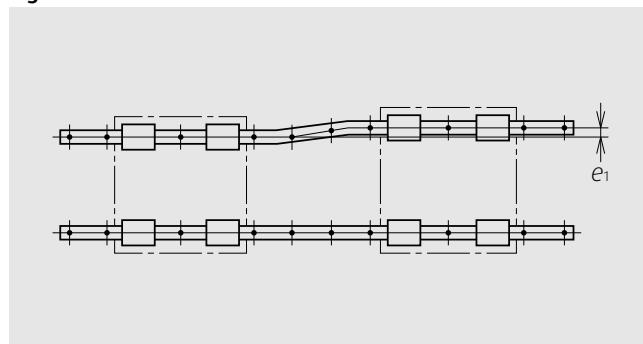
Code	Description
C	Special high carbon steel (NSK standard)
K	Stainless steel
D	Special high carbon steel with surface treatment
H	Stainless steel with surface treatment
Z	Other, special

## 7. Installation

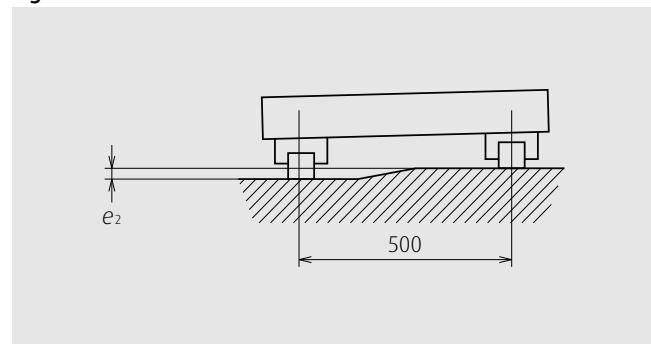
### (1) Permissible values of mounting error

Mounting errors may result in harmful effects, such as shortened operating life, deteriorated motion accuracy and/or friction variation. Using those mounting errors shown in Figures 7 and 8 as representative errors, Tables 13 and 14 show the mounting tolerances.

**Fig. 7**



**Fig. 8**



**Table 13**

Unit:  $\mu\text{m}$

Value	Preload	Model No.							
		NH15	NH20	NH25	NH30	NH35	NH45	NH55	NH65
Permissible values of parallelism in two rails $e_1$	Z0, ZT	22	30	40	45	55	65	80	110
	Z1, ZZ	18	20	25	30	35	45	55	70
	Z3, ZH	13	15	20	25	30	40	45	60
Permissible values of parallelism (height) in two rails $e_2$	Z0, ZT	$375\mu\text{m}/500\text{mm}$							
	Z1, ZZ, Z3, ZH	$330\mu\text{m}/500\text{mm}$							

**Table 14**

Unit:  $\mu\text{m}$

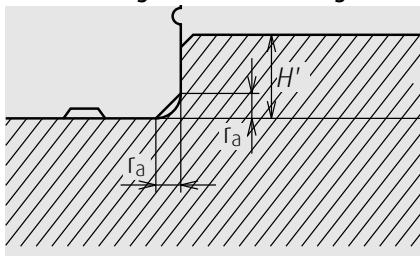
Value	Preload	Model No.				
		NS15	NS20	NS25	NS30	NS35
Permissible values of parallelism in two rails $e_1$	Z0, ZT	20	22	30	35	40
	Z1, ZZ	15	17	20	25	30
	Z3, ZH	12	15	15	20	25
Permissible values of parallelism (height) in two rails $e_2$	Z0, ZT	$375\mu\text{m}/500\text{mm}$				
	Z1, ZZ, Z3, ZH	$330\mu\text{m}/500\text{mm}$				

# Specifications

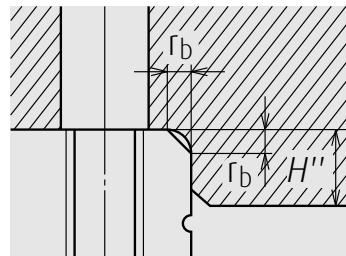
## (2) Shoulder height and corner radius of the mounting surface

When horizontally fixing a rail or ball slide by pushing it to the shoulder (the riser portion of the mounting surface) of the bed or table, refer to the shoulder height and corner radius specified in Fig. 9 and 10 and Table 15 as well.

**Shoulder height of the mounting surface and corner radius r**



**Fig. 9 Shoulder for the rail datum surface**



**Fig. 10 Soulder for the ball slide datum surface**

**Table 15**

Model No.	Corner radius (maximum)		Shoulder height		Unit: mm
	r <sub>a</sub>	r <sub>b</sub>	H'	H''	
NH15	0.5	0.5	4	4	
NH20	0.5	0.5	4.5	5	
NH25	0.5	0.5	5	5	
NH30	0.5	0.5	6	6	
NH35	0.5	0.5	6	6	
NH45	0.7	0.7	8	8	
NH55	0.7	0.7	10	10	
NH65	1	1	11	11	
NS15	0.5	0.5	4	4	
NS20	0.5	0.5	4.5	5	
NS25	0.5	0.5	5	5	
NS30	0.5	0.5	6	6	
NS35	0.5	0.5	6	6	

## 8. Maximum allowable speed

An indication of the standard maximum allowable speed aiming at 10,000km operation with linear guide under normal conditions is shown in Table 16. However, the maximum allowable speed can be affected by accuracy of installation, operating temperature, external load, etc. If the operation is made exceeding the permissible distance and speed, please contact NSK.

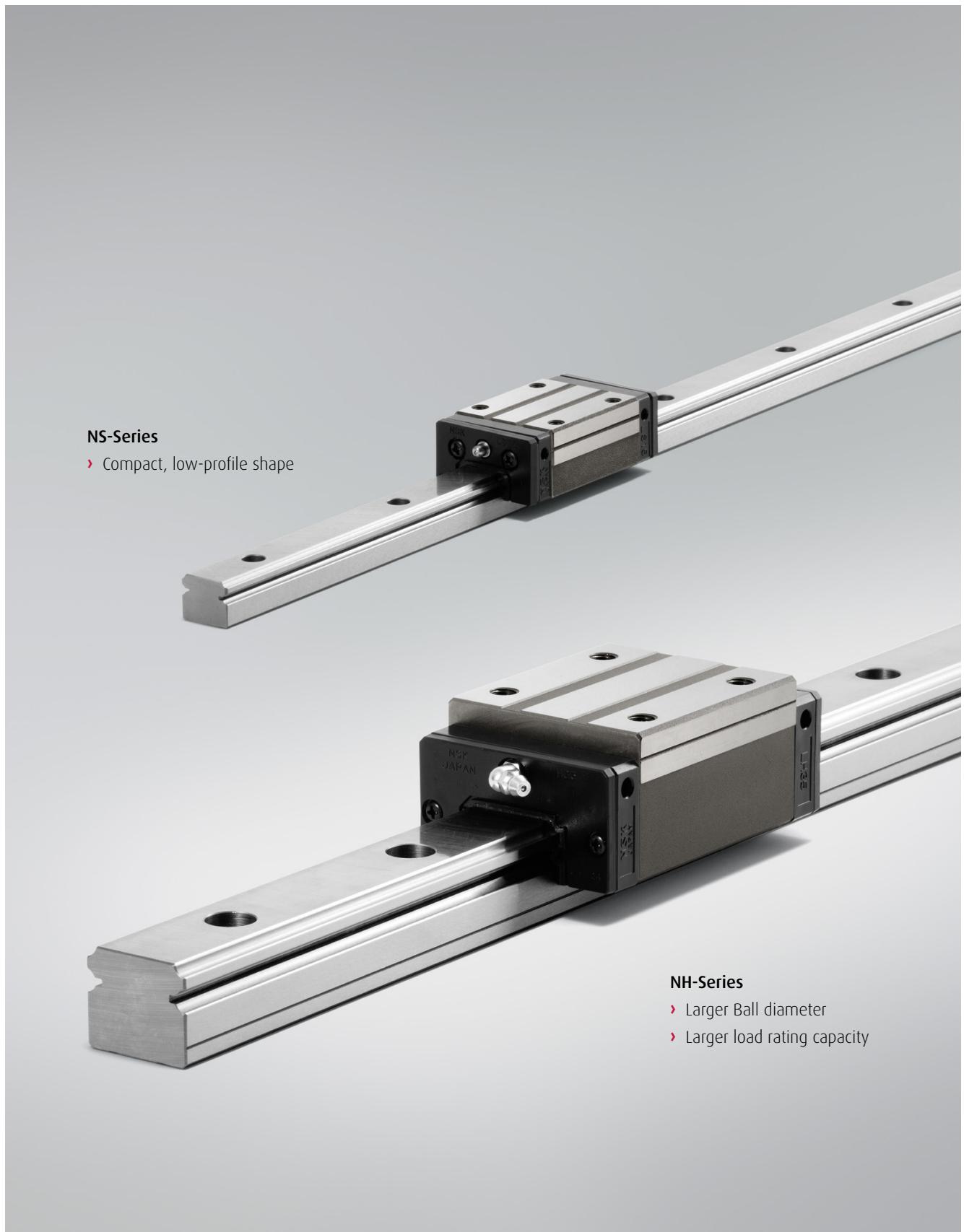
**Table 16 Maximum allowable speed**

Unit: m/min

Series	Size							
	15	20	25	30	35	45	55	65
NH			300			200		150
NS			300			—		—

## 9. Handling Precautions

- (1) Beating a slide or hitting it against an object may cause damage.
- (2) Operating temperature should be less than 80°C. If exceeding this temperature, the plastic parts might be damaged.
- (3) If using NSK K1, maximum temperature in use : 50°C momentary maximum temperature in use: 80°C).
  - Do not leave NSK K1 lubrication unit in organic solvent, white kerosene such as hexane, thinner which removes oil, and rust prevention oil which contains white kerosene.
- (4) Regarding the handling of random-matching products.
  - a) Slides of random-matching type are assembled on a provisional rail (an inserting tool) when it is delivered.
  - b) When a slide is installed to the rail, make certain to use a provisional rail.
  - c) Do not remove slides from the provisional rail, except installation to the rail.



### NS-Series

- › Compact, low-profile shape

### NH-Series

- › Larger Ball diameter
- › Larger load rating capacity

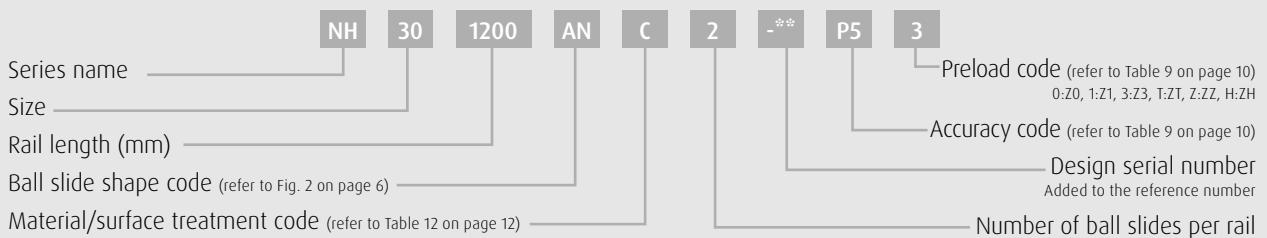
# Specifications

## 11. Dimensions

NH-AN (High load type/standard, square type)

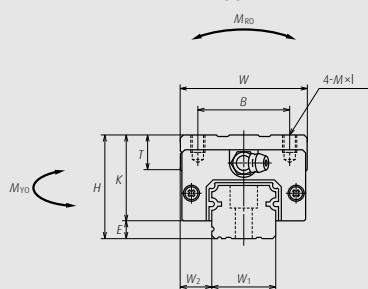
NH-BN (Super-high-load type/long, square type)

### (1) Reference number for assembly

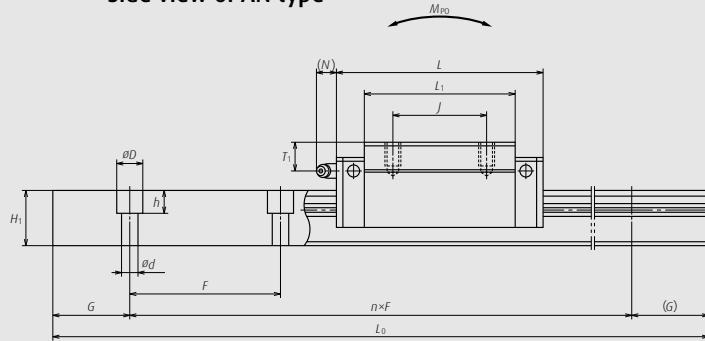


### Assembly (Preloaded assembly, random-matching type)

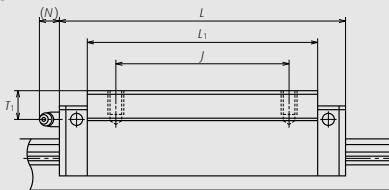
#### Front view of AN and BN types



#### Side view of AN type

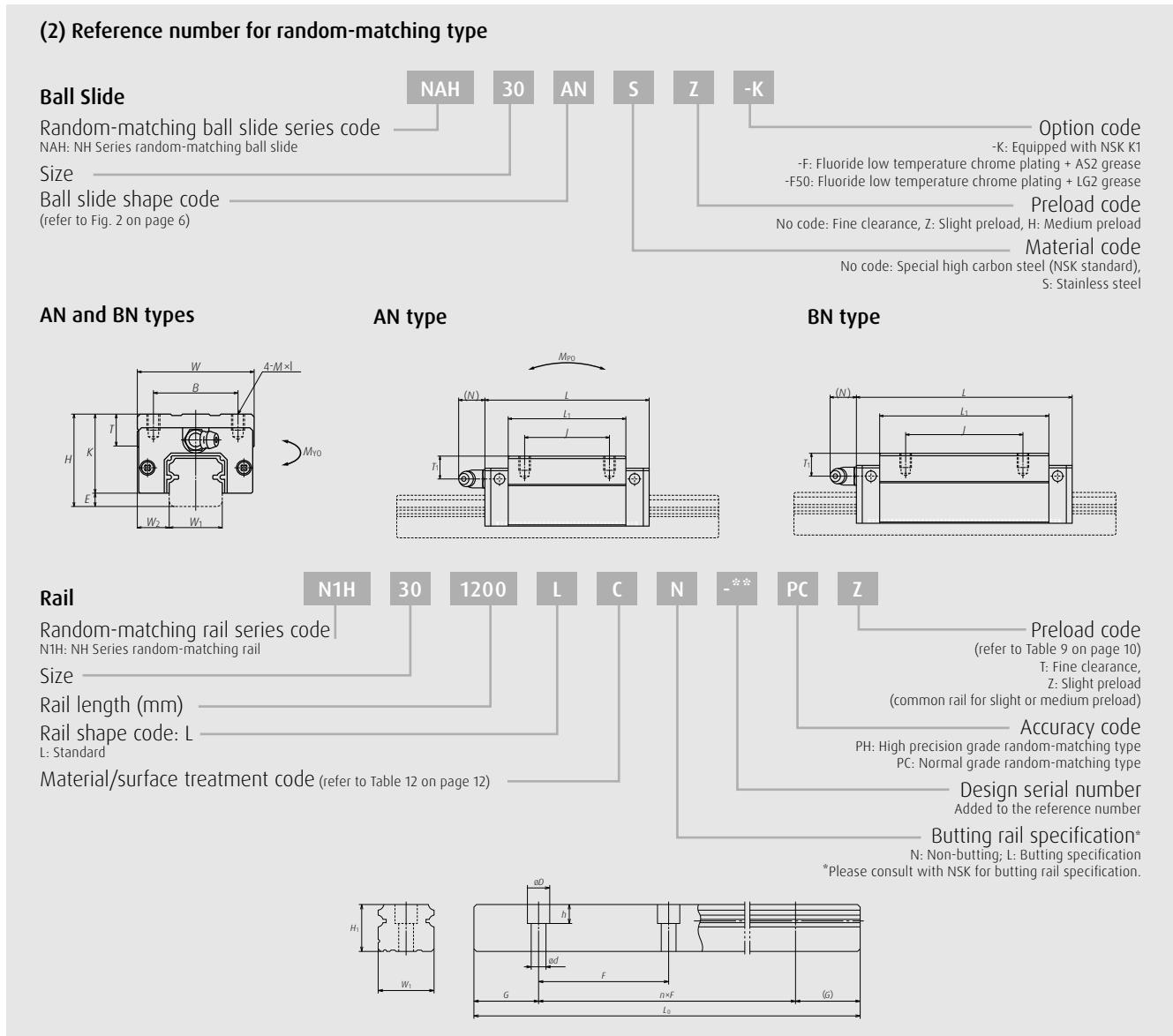


#### Side view of BN type



Model No.	Assembly				Ball slide											
	Height $H$	$E$	$W_2$	Width $W$	Length $L$	Mounting hole			$L_1$	$K$	$T$	Grease fitting			Width $W_1$	Height $H_1$
						$B$	$J$	$M \times P \times L$				Hole size	$T_1$	$N$		
NH15AN NH15BN	28	4.6	9.5	34	55 74	26	26	M4×0.7×6	39 58	23.4	8	Ø3	8.5	3.3	15	15
NH20AN NH20BN	30	5	12	44	69.8 91.8	32	36 50	M5×0.8×6	50 72	25	12	M6×0.75	5	11	20	18
NH25AN NH25BN	40	7	12.5	48	79 107	35	35 50	M6×1×9	58 86	33	12	M6×0.75	10	11	23	22
NH30AN NH30BN	45	9	16	60	85.6 124.6	40	40 60	M8×1.25×10	59 98	36	14	M6×0.75	10	11	28	26
NH35AN NH35BN	55	9.5	18	70	109 143	50	50 72	M8×1.25×12	80 114	45.5	15	M6×0.75	15	11	34	29
NH45AN NH45BN	70	14	20.5	86	139 171	60	60 80	M10×1.5×17	105 137	56	17	Rc1/8	20	13	45	38
NH55AN NH55BN	80	15	23.5	100	163 201	75	75 95	M12×1.75×18	126 164	65	18	Rc1/8	21	13	53	44
NH65AN NH65BN	90	16	31.5	126	193 253	76	70 120	M16×2×20	147 207	74	23	Rc1/8	19	13	63	53

Notes: 1) External appearance of stainless steel ball slides differs from those of carbon steel ball slides.



Unit: mm

Rail				Basic load rating								Weight	
Pitch F	Mounting bolt hole d×D×h	G (reference)	Max. length L <sub>max</sub> (0 for stainless)	2) Dynamic		Static C <sub>0</sub> (N)	M <sub>ro</sub>	Static moment (N·m)				Ball slide (kg)	Rail (kg/m)
				[50km] C <sub>50</sub> (N)	[100km] C <sub>100</sub> (N)			M <sub>p0</sub> (One slide)	M <sub>p0</sub> (Two slides)	M <sub>v0</sub> (One slide)	M <sub>v0</sub> (Two slides)		
60	4.5×7.5×5.3	20	2 980 (1 800)	14 200	11 300	20 700	108	94.5	575	79.5	480	0.18	1.6
			18 100	14 400	32 000	166	216	1 150	181	965	0.26		
60	6×9.5×8.5	20	3 960 (3 500)	23 700	18 800	32 500	219	185	1 140	155	955	0.33	2.6
60	7×11×9	20	3 960 (3 500)	33 500	26 800	46 000	360	320	1 840	267	1 540	0.55	
			45 500	36 500	71 000	555	725	3 700	610	3 100	0.82		3.6
80	9×14×12	20	4 000 (3 500)	41 000	32 500	51 500	490	350	2 290	292	1 920	0.77	5.2
			61 000	48 500	91 500	870	1 030	5 600	865	4 700	1.3		
80	9×14×12	20	4 000	62 500	49 500	80 500	950	755	4 500	630	3 800	1.5	7.2
			81 000	64 500	117 000	1 380	1 530	8 350	1 280	7 000	2.1		
105	14×20×17	22.5	3 990	107 000	84 500	140 000	2 140	1 740	9 750	1 460	8 150	3.0	12.3
			131 000	104 000	187 000	2 860	3 000	15 600	2 520	13 100	3.9		
120	16×23×20	30	3 960	158 000	125 000	198 000	3 600	3 000	16 300	2 510	13 700	4.7	16.9
			193 000	153 000	264 000	4 850	5 150	26 300	4 350	22 100	6.1		
150	18×26×22	35	3 900	239 000	190 000	281 000	6 150	4 950	27 900	4 150	23 400	7.7	24.3
			310 000	246 000	410 000	8 950	10 100	51 500	8 450	43 500	10.8		

2) The basic load rating comply with the ISO standard. (ISO14728-1 and ISO14728-2)

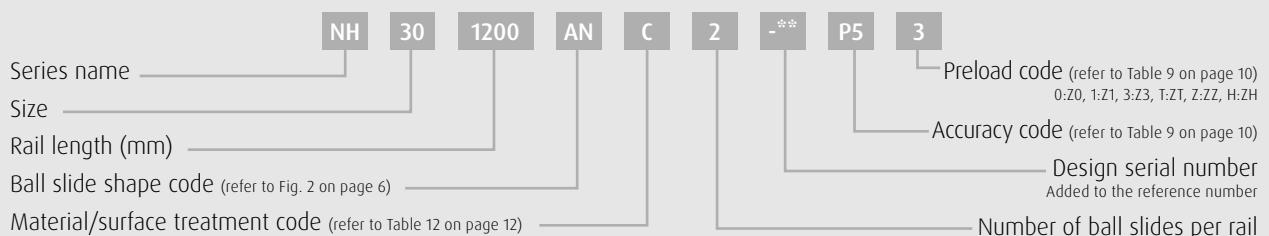
C<sub>50</sub>: the basic dynamic load rating for 50 km rating fatigue life, C<sub>100</sub>: the basic dynamic load rating for 100 km rating fatigue life.

# Specifications

#### NH-AL (High load type/standard, square low-profile type)

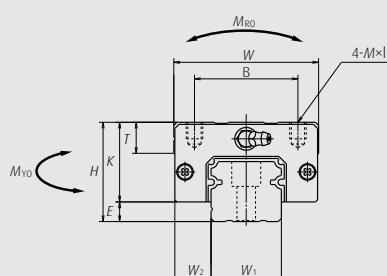
#### NH-BL (Super-high-load type/long, square low-profile type)

**(1) Reference number for assembly**

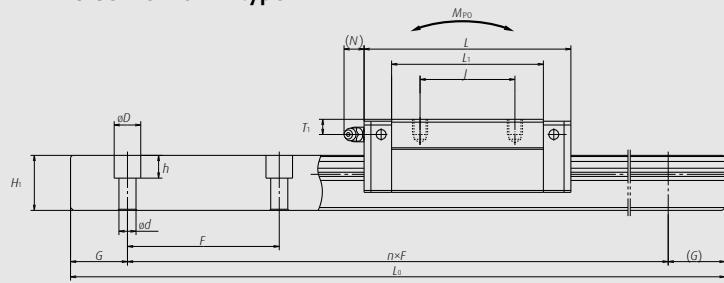


#### Assembly (Preloaded assembly, random-matching type)

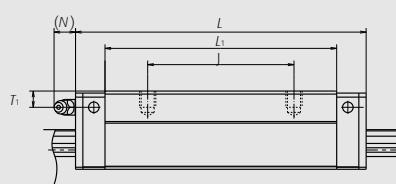
### Front view of AL and BL types



### Side view of AL type



### Side view of BL type



Model No.	Assembly			Ball slide											Width W <sub>1</sub>	Height H <sub>1</sub>		
	Height H	E	W <sub>2</sub>	Width W	Length L	Mounting hole			L <sub>1</sub>	K	T	Grease fitting						
						B	J	M×Pitch×L				Hole size	T <sub>1</sub>	N				
NH25AL NH25BL	36	7	12.5	48	79 107	35	35 50	M6×1×6	58 86	29	12	M6×0.75	6	11	23	22		
NH30AL NH30BL	42	9	16	60	85.6 124.6	40	40 60	M8×1.25×8	59 98	33	14	M6×0.75	7	11	28	26		
NH35AL NH35BL	48	9.5	18	70	109 143	50	50 72	M8×1.25×8	80 114	38.5	15	M6×0.75	8	11	34	29		
NH45AL NH45BL	60	14	20.5	86	139 171	60	60 80	M10×1.5×10	105 137	46	17	Rc1/8	10	13	45	38		
NH55AL NH55BL	70	15	23.5	100	163 201	75	75 95	M12×1.75×13	126 164	55	15	Rc1/8	11	13	53	44		

Notes: 1) External appearance of stainless steel ball slides differs from those of carbon steel ball slides.

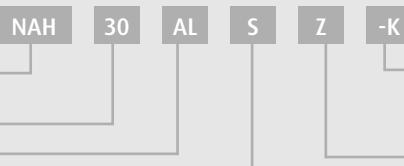
## (2) Reference number for random-matching type

### Ball Slide

Random-matching ball slide series code  
NAH: NH Series random-matching ball slide

Size

Ball slide shape code  
(refer to Fig. 2 on page 6)



Option code

-K: Equipped with NSK K1

-F: Fluoride low temperature chrome plating + AS2 grease

-F50: Fluoride low temperature chrome plating + LG2 grease

Preload code

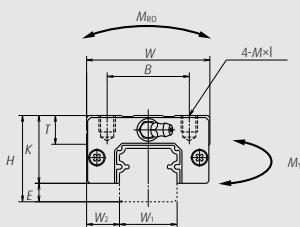
No code: Fine clearance, Z: Slight preload, H: Medium preload

Material code

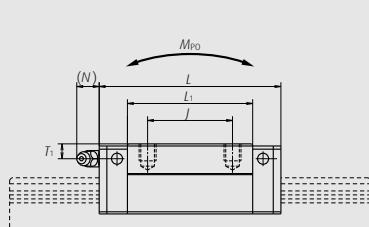
No code: Special high carbon steel (NSK standard),

S: Stainless steel

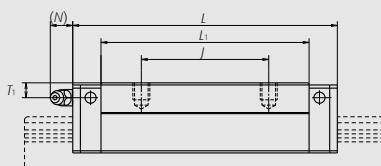
### AL and BN types



### AL type



### BL type



### Rail

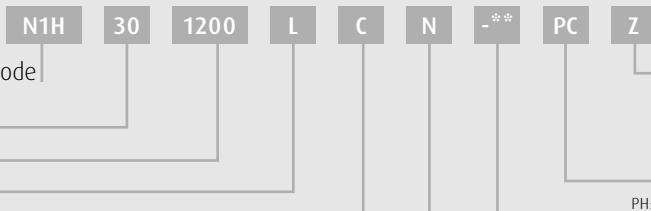
Random-matching rail series code  
N1H: NH Series random-matching rail

Size

Rail length (mm)

Rail shape code: L  
L: Standard

Material/surface treatment code (refer to Table 12 on page 12)



Preload code

(refer to Table 9 on page 10)

T: Fine clearance,

Z: Slight preload

(common rail for slight or medium preload)

Accuracy code

PH: High precision grade random-matching type

PC: Normal grade random-matching type

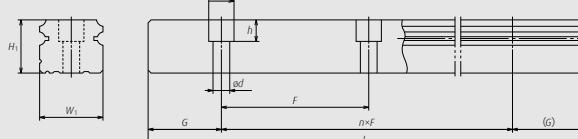
Design serial number

Added to the reference number

Butting rail specification\*

N: Non-butting; L: Butting specification

\*Please consult with NSK for butting rail specification.



Unit: mm

Rail				Basic load rating								Weight			
Pitch F	Mounting bolt hole d×D×h	G (reference)	Max. length l <sub>0max</sub> () for stainless	Dynamic		Static C <sub>0</sub> (N)	M <sub>RO</sub>	Static moment (N·m)		M <sub>P0</sub> (One slide)	M <sub>P0</sub> (Two slides)	M <sub>V0</sub> (One slide)	M <sub>V0</sub> (Two slides)	Ball slide (kg)	Rail (kg/m)
				[50km] C <sub>50</sub> (N)	[100km] C <sub>100</sub> (N)			(One slide)	(Two slides)						
60	7×11×9	20	3 960 (3 500)	33 500 45 500	26 800 36 500	46 000 71 000	360 555	320 725	1 840 3 700	267 610	1 540 3 100	0.46 0.69	3.6		
80	9×14×12	20	4 000 (3 500)	41 000 61 000	32 500 48 500	51 500 91 500	490 870	350 1 030	2 290 5 600	292 865	1 920 4 700	0.69 1.16	5.2		
80	9×14×12	20	4 000	62 500 81 000	49 500 64 500	80 500 117 000	950 1 380	755 1 530	4 500 8 350	630 1 280	3 800 7 000	1.2 1.7	7.2		
105	14×20×17	22.5	3 990	107 000 131 000	84 500 104 000	140 000 187 000	2 140 2 860	1 740 3 000	9 750 15 600	1 460 2 520	8 150 13 100	2.2 2.9	12.3		
120	16×23×20	30	3 960	158 000 193 000	125 000 153 000	198 000 264 000	3 600 4 850	3 000 5 150	16 300 26 300	2 510 4 350	13 700 22 100	3.7 4.7	16.9		

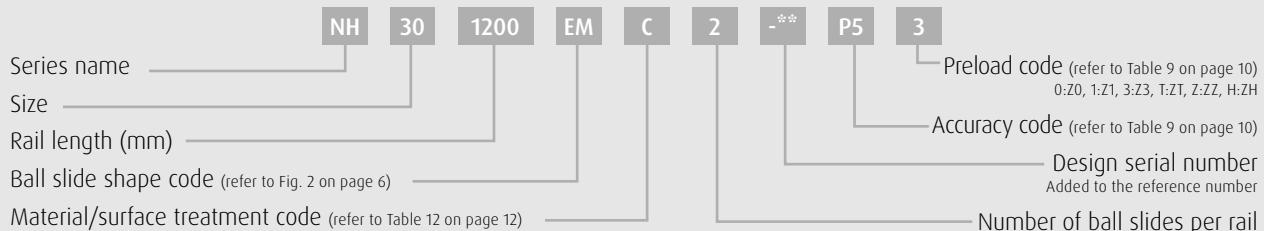
2) The basic load rating comply with the ISO standard. (ISO14728-1 and ISO14728-2)

C<sub>50</sub>: the basic dynamic load rating for 50 km rating fatigue life, C<sub>100</sub>: the basic dynamic load rating for 100 km rating fatigue life;

# Specifications

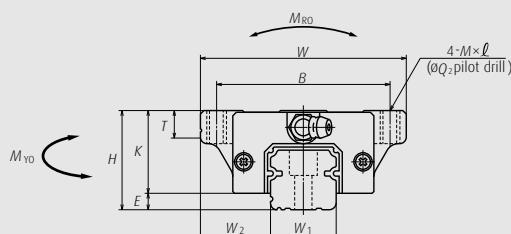
**NH-EM (High-load type/standard, flange type)**  
**NH-GM (Super-high-load type/long, flange type)**

## (1) Reference number for assembly

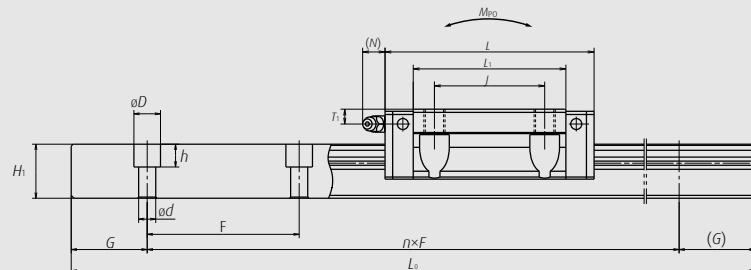


## Assembly (Preloaded assembly, random-matching type)

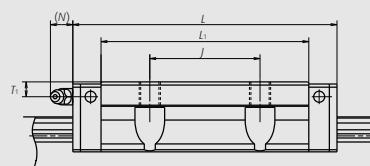
Front view of EM and GM types



Side view of EM type



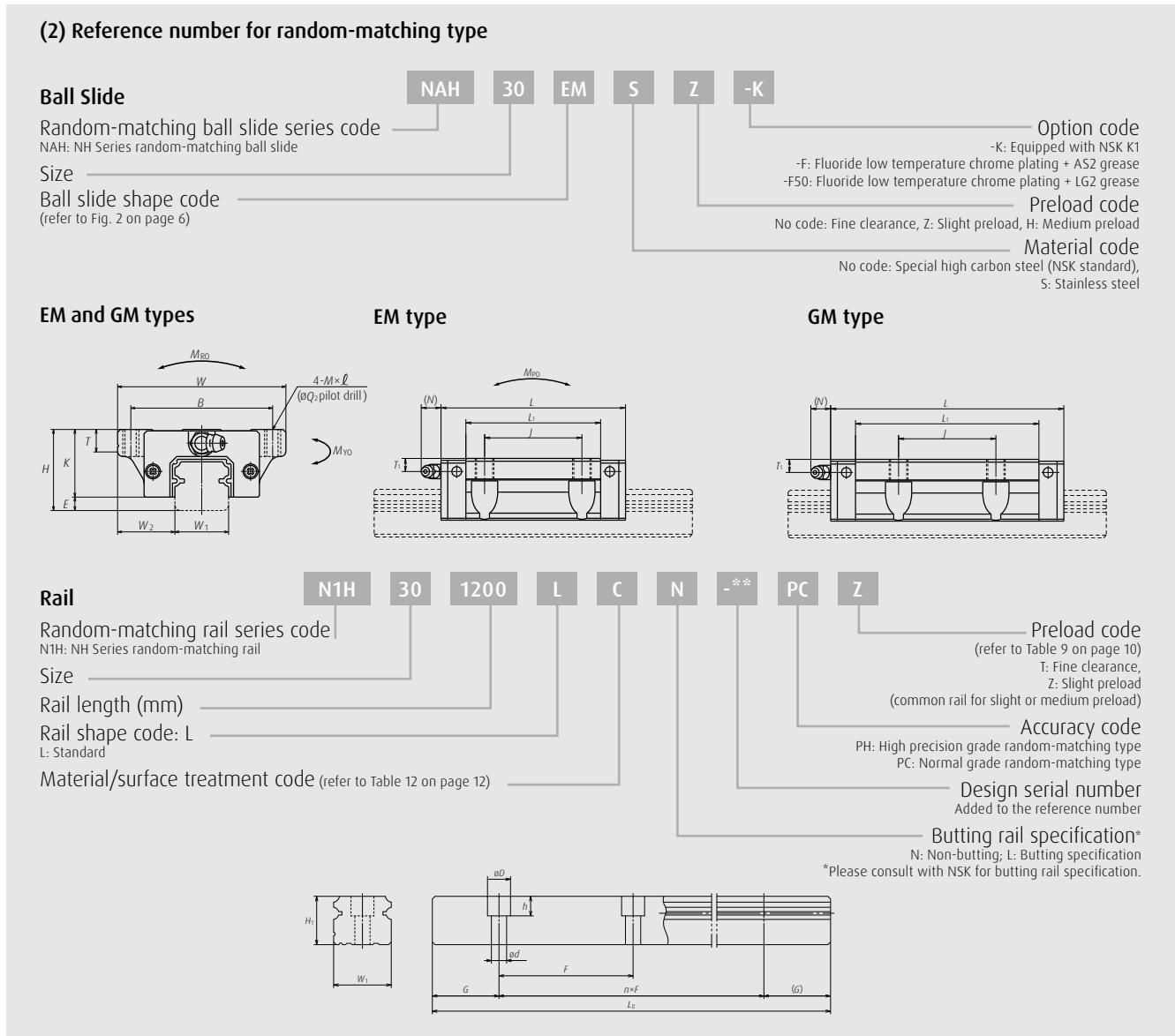
Side view of GM type



Model No.	Assembly				Ball slide												
	Height H	E	W <sub>2</sub>	Width W	Length L	B	J	Mounting hole		Q <sub>2</sub>	L <sub>1</sub>	K	T	Hole size	T <sub>1</sub>	N	Width W <sub>1</sub>
NH15EM NH15GM	24	4.6	16	47	55 74	38	30	M5×0.8×7	4.4	39 58	19.4	8	ø3	4.5	3.3	15	15
NH20EM NH20GM	30	5	21.5	63	69.8 91.8	53	40	M6×1×9.5	5.3	50 72	25	10	M6×0.75	5	11	20	18
NH25EM NH25GM	36	7	23.5	70	79 107	57	45	M8×1.25×10 (M8×1.25×11.5)	6.8	58 86	29	11 (12)	M6×0.75	6	11	23	22
NH30EM NH30GM	42	9	31	90	98.6 124.6	72	52	M10×1.5×12 (M10×1.5×14.5)	8.6	72 98	33	11 (15)	M6×0.75	7	11	28	26
NH35EM NH35GM	48	9.5	33	100	109 143	82	62	M10×1.5×13	8.6	80 114	38.5	12	M6×0.75	8	11	34	29
NH45EM NH45GM	60	14	37.5	120	139 171	100	80	M12×1.75×15	10.5	105 137	46	13	Rc1/8	10	13	45	38
NH55EM NH55GM	70	15	43.5	140	163 201	116	95	M14×2×18	12.5	126 164	55	15	Rc1/8	11	13	53	44
NH65EM NH65GM	90	16	53.5	170	193 253	142	110	M16×2×24	14.6	147 207	74	23	Rc1/8	19	13	63	53

Notes: 1) Parenthesized dimensions are for items made of stainless steel.

2) External appearance of stainless steel ball slides differs from those of carbon steel ball slides.



Unit: mm

Rail	Pitch F	Mounting bolt hole d×D×h	G (reference)	Max. length L <sub>max</sub> () for stainless	Basic load rating								Weight	
					3) Dynamic		Static	M <sub>ro</sub>	Static moment (N·m)				Ball slide (kg)	Rail (kg/m)
					[50km] C <sub>50</sub> (N)	[100km] C <sub>100</sub> (N)	C <sub>0</sub> (N)		M <sub>po</sub> (One slide) (Two slides)	M <sub>yo</sub> (One slide) (Two slides)				
	60	4.5×7.5×5.3	20	2 980 (1 800)	14 200 18 100	11 300 32 000	20 700 166	108	94.5 216	575 1 150	79.5 181	480 965	0.17 0.25	1.6
	60	6×9.5×8.5	20	3 960 (3 500)	23 700 30 000	18 800 24 000	32 500 50 500	219	185 420	1 140 2 230	155 355	955 1 870	0.45 0.65	2.6
	60	7×11×9	20	3 960 (3 500)	33 500 45 500	26 800 36 500	46 000 71 000	360	320 725	1 840 3 700	267 610	1 540 3 100	0.63 0.93	3.6
	80	9×14×12	20	4 000 (3 500)	47 000 61 000	37 500 48 500	63 000 91 500	600 870	505 1 030	3 150 5 600	425 865	2 650 4 700	1.2 1.6	5.2
	80	9×14×12	20	4 000	62 500 81 000	49 500 64 500	80 500 117 000	950 1 380	755 1 530	4 500 8 350	630 1 280	3 800 7 000	1.7 2.4	7.2
	105	14×20×17	22.5	3 990	107 000 131 000	84 500 104 000	140 000 187 000	2 140 2 860	1 740 3 000	9 750 15 600	1 460 2 520	8 150 13 100	3 3.9	12.3
	120	16×23×20	30	3 960	158 000 193 000	125 000 153 000	198 000 264 000	3 600 4 850	3 000 5 150	16 300 26 300	2 510 4 350	13 700 22 100	5 6.5	16.9
	150	18×26×22	35	3 900	239 000 310 000	190 000 246 000	281 000 410 000	6 150 8 950	4 950 10 100	27 900 51 500	4 150 8 450	23 400 43 500	10 14.1	24.3

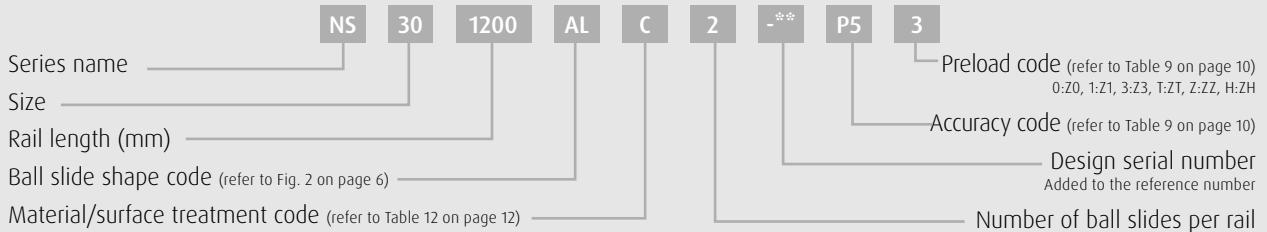
3) The basic load rating comply with the ISO standard. (ISO14728-1 and ISO14728-2),

C<sub>50</sub>: the basic dynamic load rating for 50 km rating fatigue life, C<sub>100</sub>: the basic dynamic load rating for 100 km rating fatigue life;

# Specifications

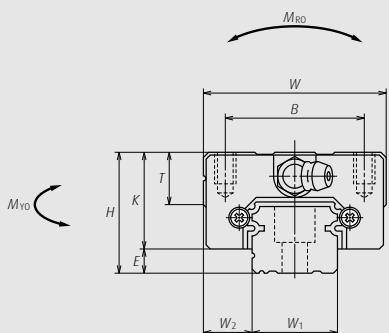
**NS-CL (Medium-load type/short, square low-profile type)**  
**NS-AL (High-load type/standard, square low-profile type)**

## (1) Reference number for assembly

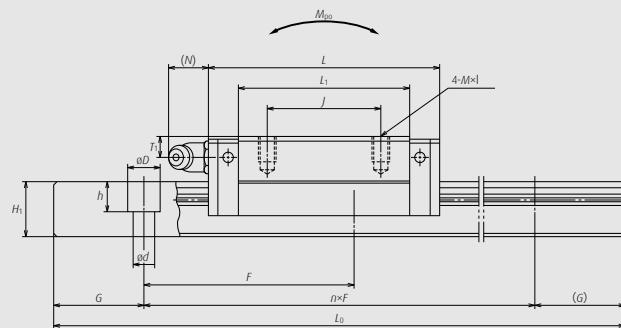


## Assembly (Preloaded assembly, random-matching type)

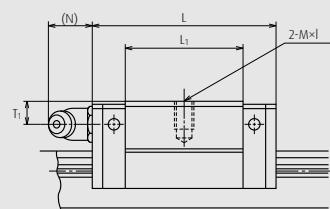
Front view of AL and CL types



Side view of AL type



Side view of CL type



Model No.	Assembly					Ball slide									Width W <sub>1</sub>	Height H <sub>1</sub>		
	Height H	E	W <sub>2</sub>	Width W	Length L	Mounting hole			L <sub>1</sub>	K	T	Grease fitting						
						B	J	MxPitchxI				Hole size	T <sub>1</sub>	N				
NS15CL NS15AL	24	4.6	9.5	34	40.4 56.8	26	— 26	M4×0.7×6	23.6 40	19.4	10	Ø3	6	3	15	12.5		
NS20CL NS20AL	28	6	11	42	47.2 65.2	32	— 32	M5×0.8×7	30 48	22	12	M6×0.75	5.5	11	20	15.5		
NS25CL NS25AL	33	7	12.5	48	59.6 81.6	35	— 35	M6×1×9	38 60	26	12	M6×0.75	7	11	23	18		
NS30CL NS30AL	42	9	16	60	67.4 96.4	40	— 40	M8×1.25×12	42 71	33	13	M6×0.75	8	11	28	23		
NS35CL NS35AL	48	10.5	18	70	77 108	50	— 50	M8×1.25×12	49 80	37.5	14	M6×0.75	8.5	11	34	27.5		

Notes: 1) External appearance of stainless steel ball slides differs from those of carbon steel ball slides.

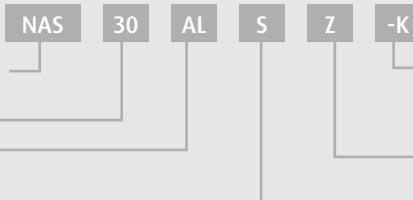
## (2) Reference number for random-matching type

### Ball Slide

Random-matching ball slide series code  
NAS: NS Series random-matching ball slide

Size

Ball slide shape code  
(refer to Fig. 2 on page 6)



-K: Equipped with NSK K1

-F: Fluoride low temperature chrome plating + AS2 grease

-F50: Fluoride low temperature chrome plating + LG2 grease

Preload code

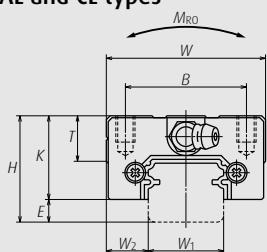
No code: Fine clearance, Z: Slight preload, H: Medium preload

Material code

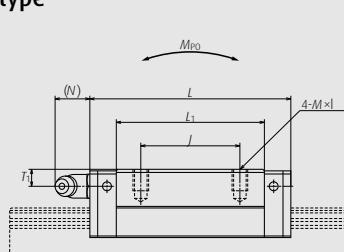
No code: Special high carbon steel (NSK standard),

S: Stainless steel

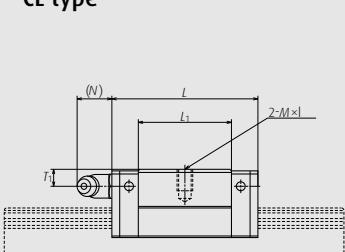
### AL and CL types



### AL type



### CL type



### Rail

Random-matching rail series code  
N1S: NS Series random-matching rail

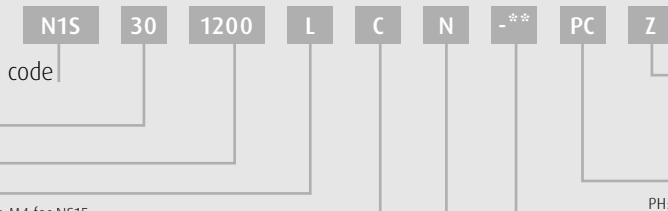
Size

Rail length (mm)

Rail shape code: L

L: Standard, T: The rail mounting bolt hole M4 for NS15

Material/surface treatment code (refer to Table 12 on page 12)



Preload code

(refer to Table 9 on page 10)

T: Fine clearance,

Z: Slight preload

(common rail for slight or medium preload)

Accuracy code

PH: High precision grade random-matching type

PC: Normal grade random-matching type

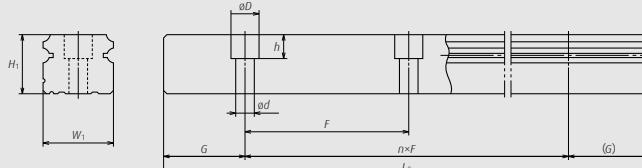
Design serial number

Added to the reference number

Butting rail specification\*

N: Non-butting; L: Butting specification

\*Please consult with NSK for butting rail specification.



Unit: mm

Pitch F	Mounting bolt hole d×D×h	G (reference)	Max. length l <sub>max</sub> () for stainless	Basic load rating								Weight	
				Dynamic		Static		Static moment (N·m)				Ball slide (kg)	Rail (kg/m)
				[50km] C <sub>50</sub> (N)	[100km] C <sub>100</sub> (N)	C <sub>0</sub> (N)	M <sub>RO</sub>	M <sub>PO</sub> (One slide)	M <sub>PO</sub> (Two slides)	M <sub>YO</sub> (One slide)	M <sub>YO</sub> (Two slides)		
60	*3.5×6×4.5 4.5×7.5×5.3	20	2 920 (1 700)	7 250 11 200	5 750 8 850	9 100 16 900	45.5 84.5	24.5 77	196 470	20.5 64.5	165 395	0.14 0.20	1.4
60	6×9.5×8.5	20	3 960 (3 500)	10 600 15 600	8 400 12 400	13 400 23 500	91.5 160	46.5 133	330 755	39 111	279 630	0.19 0.28	2.3
60	7×11×9	20	3 960 (3 500)	17 700 26 100	14 000 20 700	20 800 36 500	164 286	91 258	655 1 470	76 217	550 1 230	0.34 0.51	3.1
80	7×11×9	20	4 000 (3 500)	24 700 38 000	19 600 30 000	29 600 55 000	282 520	139 435	1 080 2 650	116 365	905 2 220	0.58 0.85	4.8
80	9×14×12	20	4 000 (3 500)	34 500 52 500	27 300 42 000	40 000 74 500	465 865	220 695	1 670 4 000	185 580	1 400 3 350	0.86 1.3	7.0

2) The basic load rating comply with the ISO standard. (ISO14728-1 and ISO14728-2)

C<sub>50</sub>: the basic dynamic load rating for 50 km rating fatigue life, C<sub>100</sub>: the basic dynamic load rating for 100 km rating fatigue life;

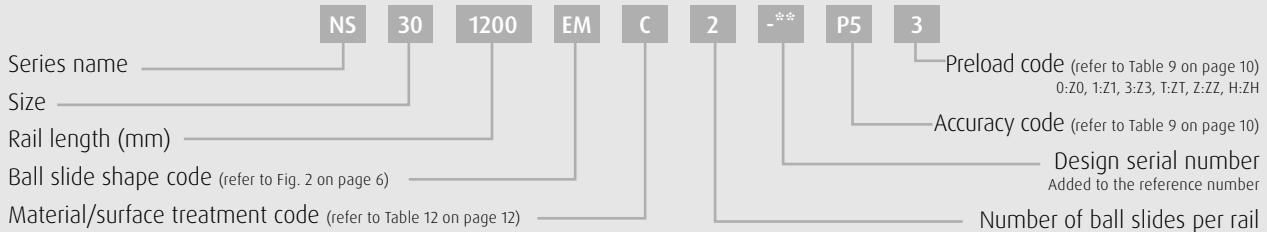
\*) Standard rail mounting bolt hole for NS15 is specified as hole for M3 (3.5 x 6 x 4.5).

Please contact NSK to request a different hole for M4 (4.5 x 7.5 x 5.3).

# Specifications

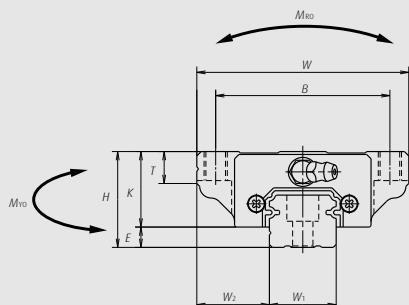
**NS-JM (Medium-load type/short, square low-profile type)**  
**NS-EM (High-load type/standard, square low-profile type)**

## (1) Reference number for assembly

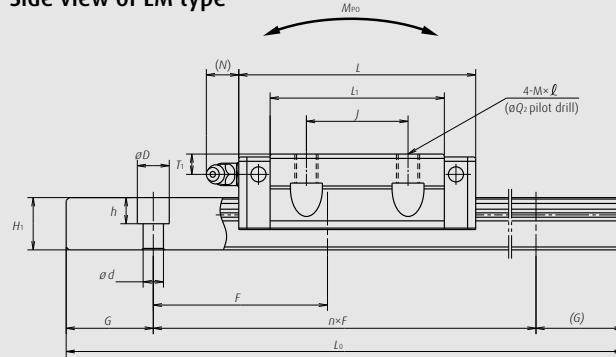


## Assembly (Preloaded assembly, random-matching type)

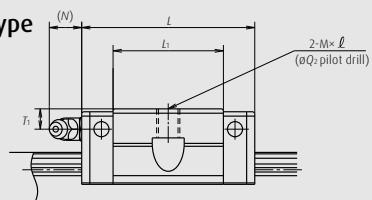
### Front view of EM and JM types



### Side view of EM type



### Side view of JM type



Model No.	Assembly				Ball slide									Width W <sub>1</sub>	Height H <sub>1</sub>		
	Height H	E	W <sub>2</sub>	Width W	Length L	Mounting hole				Q <sub>2</sub>	L <sub>1</sub>	K	T	Grease fitting			
						B	J	M×Pitch×l	L <sub>2</sub>					Hole size	T <sub>1</sub>	N	
NS15JM NS15EM	24	4.6	18.5	52	40.4 56.8	41	— 26	M5×0.8×7	4.4	23.6 40	19.4	8	ø3	6	3	15	12.5
NS20JM NS20EM	28	6	19.5	59	47.2 65.2	49	— 32	M6×1×9 (M6×1×9.5)	5.3	30 48	22	10	M6×0.75	5.5	11	20	15.5
NS25JM NS25EM	33	7	25	73	59.6 81.6	60	— 35	M8×1.25×10 (M8×1.25×11.5)	6.8	38 60	26	11 (12)	M6×0.75	7	11	23	18
NS30JM NS30EM	42	9	31	90	67.4 96.4	72	— 40	M10×1.5×12 (M10×1.5×14.5)	8.6	42 71	33	11 (15)	M6×0.75	8	11	28	23
NS35JM NS35EM	48	10.5	33	100	77 108	82	— 50	M10×1.5×13 (M10×1.5×14.5)	8.6	49 80	37.5	12 (15)	M6×0.75	8.5	11	34	27.5

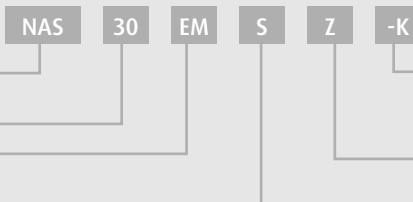
Notes: 1) External appearance of stainless steel ball slides differs from those of carbon steel ball slides.

2) Parenthesized dimensions are for items made of stainless steel.

## (2) Reference number for random-matching type

### Ball Slide

Random-matching ball slide series code  
NAS: NS Series random-matching ball slide



Option code

-K: Equipped with NSK K1

-F: Fluoride low temperature chrome plating + AS2 grease

-F50: Fluoride low temperature chrome plating + LG2 grease

Preload code

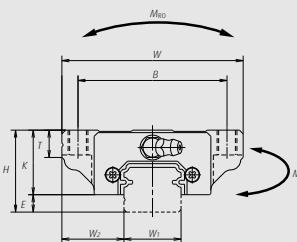
No code: Fine clearance, Z: Slight preload, H: Medium preload

Material code

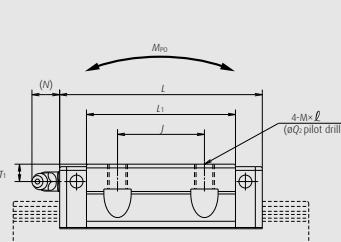
No code: Special high carbon steel (NSK standard),

S: Stainless steel

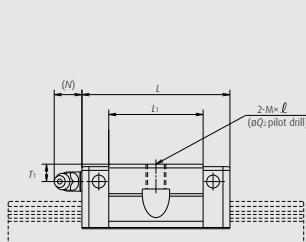
### EM and JM types



### EM type

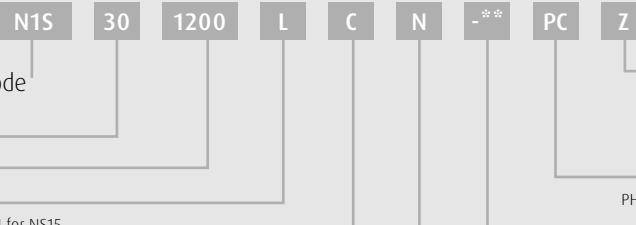


### JM type



### Rail

Random-matching rail series code  
N1S: NS Series random-matching rail



Preload code

(refer to Table 9 on page 10)

T: Fine clearance,

Z: Slight preload)

(common rail for slight or medium preload)

Accuracy code

PH: High precision grade random-matching type

PC: Normal grade random-matching type

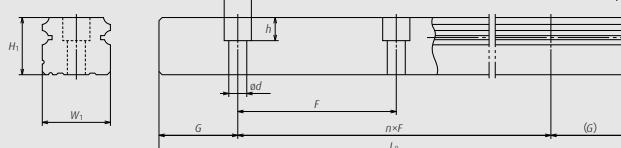
Design serial number

Added to the reference number

### Butting rail specification\*

N: Non-butting; L: Butting specification

\*Please consult with NSK for butting rail specification.



Unit: mm

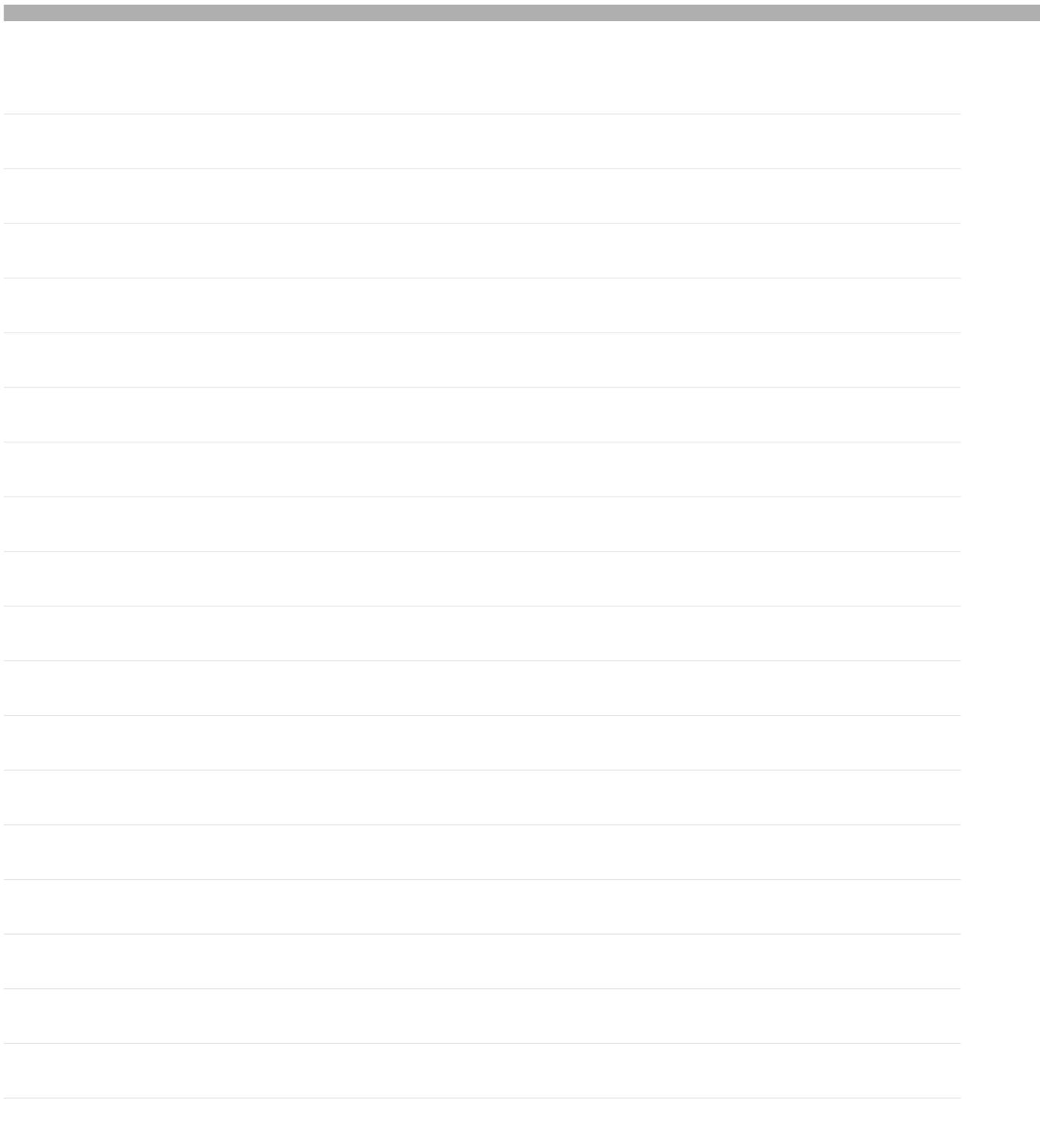
Rail				Basic load rating								Weight		
Pitch F	Mounting bolt hole d×D×h	G (reference)	Max. length L <sub>0max</sub> () for stainless	Dynamic			Static C <sub>0</sub> (N)	M <sub>ro</sub>	Static moment (N·m)		M <sub>p0</sub> (One slide) (Two slides)	M <sub>y0</sub> (One slide) (Two slides)	Ball slide (kg)	Rail (kg/m)
				[50km] C <sub>50</sub> (N)	[100km] C <sub>100</sub> (N)	Static			M <sub>p0</sub> (One slide) (Two slides)	M <sub>y0</sub> (One slide) (Two slides)				
60	*3.5×6×4.5 4.5×7.5×5.3	20	2 920 (1 700)	7 250 11 200	5 750 8 850	9 100 16 900	45.5 84.5	24.5 77	196 470	20.5 64.5	165 395	0.17 0.26	1.4	
60	6×9.5×8.5	20	3 960 (3 500)	10 600 15 600	8 400 12 400	13 400 23 500	91.5 160	46.5 133	330 755	39 111	279 630	0.24 0.35	2.3	
60	7×11×9	20	3 960 (3 500)	17 700 26 100	14 000 20 700	20 800 36 500	164 286	91 258	655 1 470	76 217	550 1 230	0.44 0.66	3.1	
80	7×11×9	20	4 000 (3 500)	24 700 38 000	19 600 30 000	29 600 55 000	282 520	139 435	1 080 2 650	116 365	905 2 220	0.76 1.2	4.8	
80	9×14×12	20	4 000 (3 500)	34 500 52 500	27 300 42 000	40 000 74 500	465 865	220 695	1 670 4 000	185 580	1 400 3 350	1.2 1.7	7	

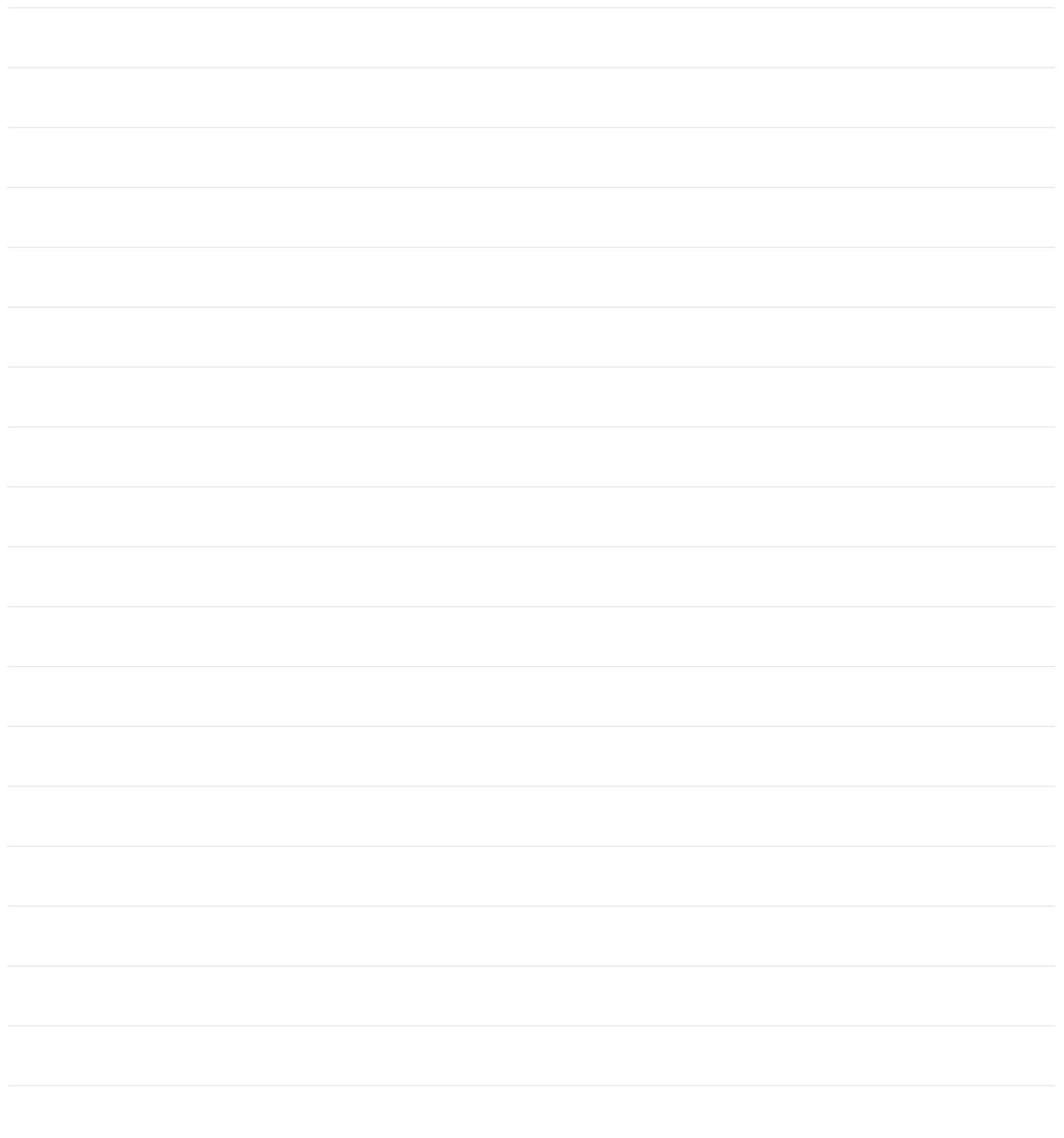
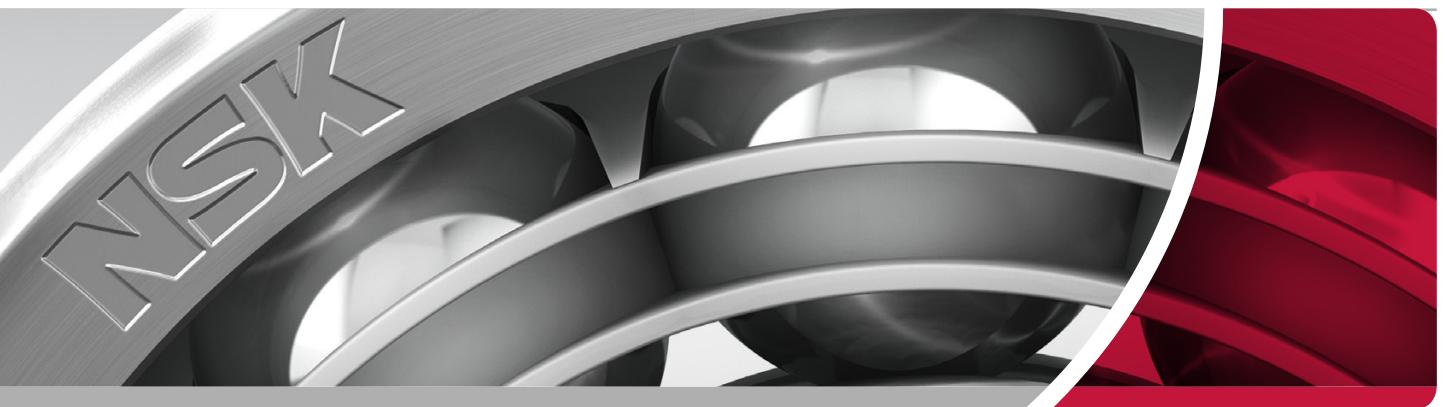
3) The basic load rating comply with the ISO standard. (ISO14728-1 and ISO14728-2)

C<sub>50</sub>: the basic dynamic load rating for 50 km rating fatigue life, C<sub>100</sub>: the basic dynamic load rating for 100 km rating fatigue life,

\*) Standard rail mounting bolt hole for N1S is specified as hole for M3 (3.5 x 6 x 4.5). Please contact NSK to request a different hole for M4 (4.5 x 7.5 x 5.3).

## Notes





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