



C-1 Monocarrier™

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C-2 MCM Series

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C-3 MCH Series

- 1. MCH Series Reference Number CodingC63
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Monocarrier™



C1-C22

C23-C59

C61-C80

C-1 Monocarrier™

C-1-1 Features

NSK's Monocarrier is the culmination of technology and innovation in linear motion. This lightweight, compact single axis linear actuator integrates quality NSK ball screw, linear guide and support bearings into one unit.

4 Long term maintenance free

- Use of NSK K1 Lubrication Units and grease maintains a smooth lubricating performance for long periods in mechanical environments where lubrication is difficult to apply, where use of oil is not permitted because of hygienic issues, or where the mechanical equipment is subjected to frequent wash downs.
- NSK K1 lubrication unit is available for food processing machines and medical equipment.
- Grease for clean environments and for general machinery is available.

2 All-in-one structure

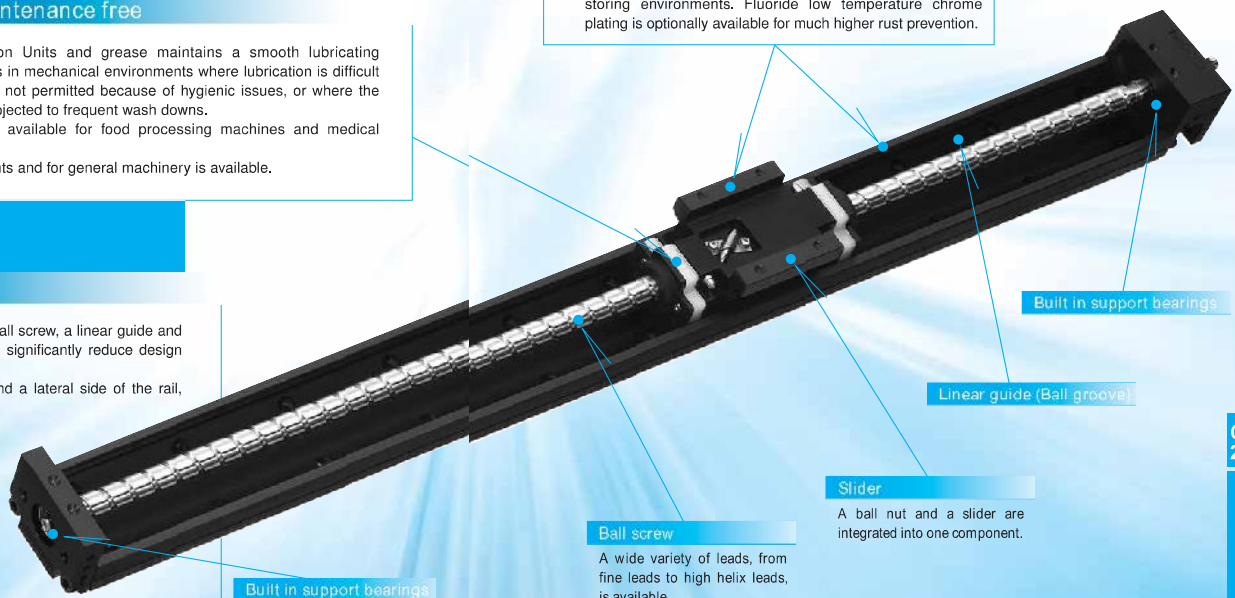
- The all-in-one structure integrates a ball screw, a linear guide and support bearings into a single unit to significantly reduce design and installation time.
- Multiple datum planes, the bottom and a lateral side of the rail, facilitate highly accurate installation.
- Immediate operation after installation and run-in is possible.
- A wide selection of fine to high helix leads are available.

1 Light weight, compact design

- Available in two different shapes of cross-section, depending on application.
 - Light weight type : MCM Series
 - Rigid type : MCH Series
- The design has minimal space requirements.

3 Superb antirust capability

- Low temperature chrome plating is a standard feature for the bodies and sliders to control rusting in normal operating and storing environments. Fluoride low temperature chrome plating is optionally available for much higher rust prevention.



MONOCARRIER™

C-1-2 Classification and Series

Table 2.1

	Light Weight	Beam Rigidity	Moment Rigidity
MCM Series	◎	○	○
MCH Series	○	◎	○

[MCM Series Cross-sections]

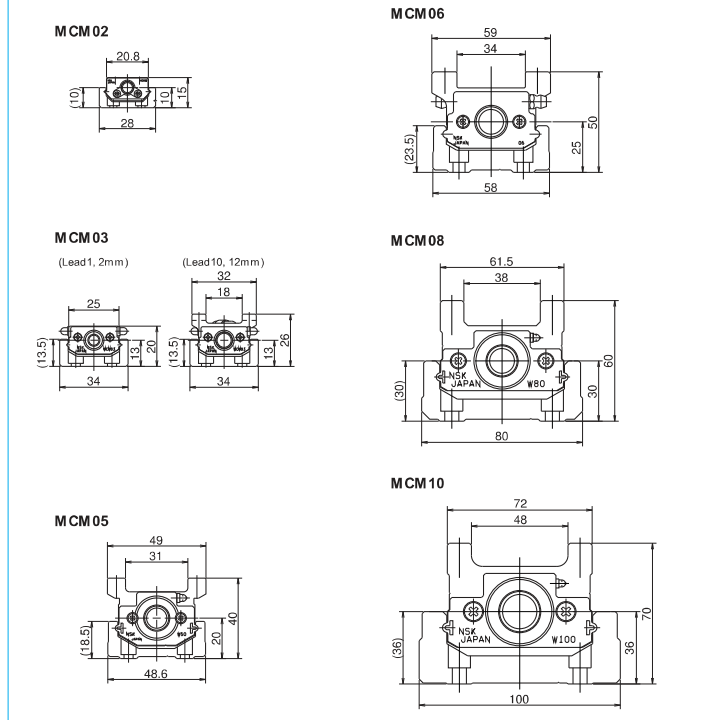


Fig. 2.1

Accuracy	Long Stroke	Size Variation
◎	○	◎
◎	◎	○

[MCH Series Cross-sections]

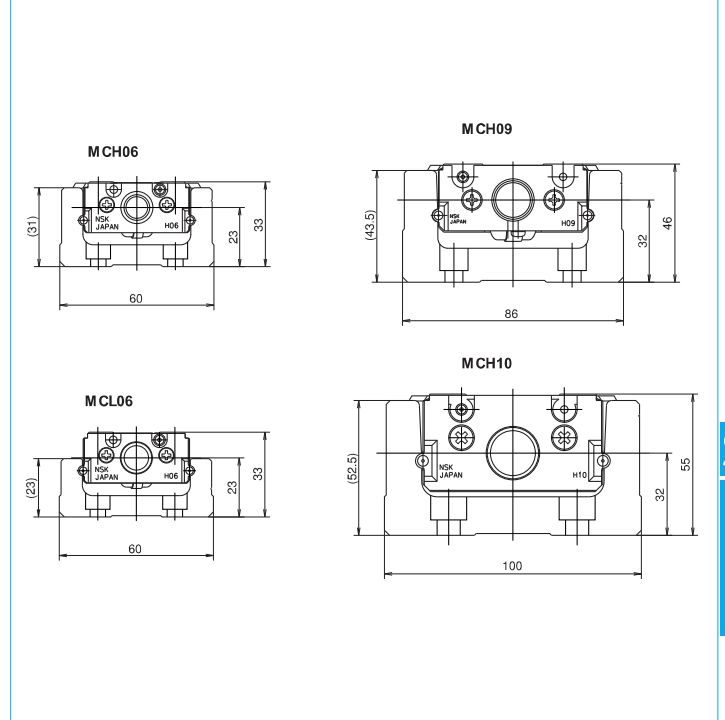


Fig. 2.2

C-1-3 Optional Components

MCM Series

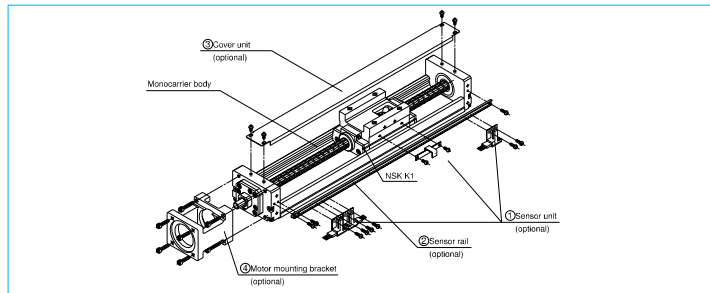


Fig. 3.1 Assembly Optional components for MCM10 (example)

- ① Sensor unit : Sensors, sensor mounting parts and a sensor dog are available in a set.
* When a sensor unit is used, the full cover unit cannot be used.
 - ② Sensor rail : Rail for sensor mounting is available.
 - ③ Cover unit : Top cover or full cover (included top cover and side cover) is available.
 - ④ Motor bracket for motor mounting : Available for a variety of models.
- Note: We assemble optional components upon request.

MCH Series

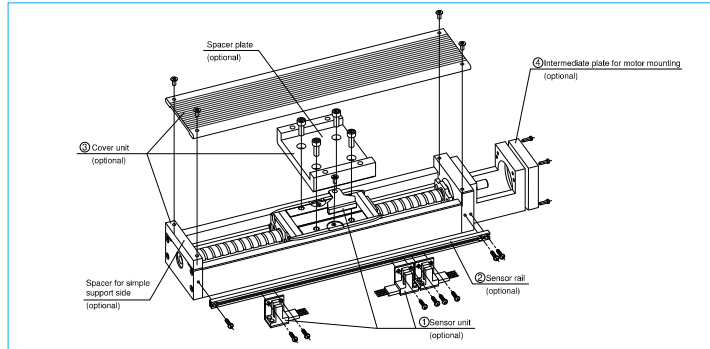


Fig. 3.2 Assembly Optional components for MCH10 (example)

- ① Sensor unit : Sensors, sensor mounting parts and a sensor dog are available in a set.
 - ② Sensor rail : Rail for sensor mounting is available.
 - ③ Cover unit : Top cover (included spacer plate and spacer for simple support side) is available.
 - ④ Intermediate plate for motor mounting : Available for a variety of models.
- Note: We assemble optional components upon request.

C-1-4 Selection of Monocarrier
C-1-4. 1 Procedures for Selecting Monocarrier

Select a reference type of Monocarrier based on stroke and rigidity (Refer to Fig. 4.2, 4.3).

Select a ball screw lead referring to "C-1-4.3 Maximum Speed" so that the rotational speed does not exceed the limit.

Study the loads to be applied to the linear guide and obtain the equivalent load (F_e) substituting them for equation ① or ② on Page C13. Obtain the mean effective load (F_m) substituting them for equation ③ on Page C14, then calculate the life.

Study the loads to be applied to the ball screw and support unit. Obtain the mean effective load (F_m) substituting them for equation ③ on Page C14, then calculate the life.

C-1-4. 2 Rigidity
Rigidity of rail

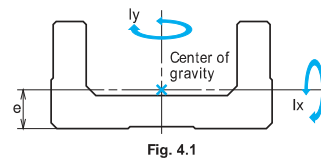


Fig. 4.1

Table 4.1 Rigidity of rail

Nominal size	Geometrical moment of inertia $\times 10^4$ (mm ⁴)		Center of gravity (mm)	Mass (kg/100mm)
	I_x	I_y		
MCM02	0.097	1.32	3.3	0.11
MCM03	0.30	3.3	4.5	0.18
MCM05	0.78	11.4	6.0	0.31
MCM06	2.14	26.1	7.0	0.57
MCM08	5.90	81.0	9.2	0.88
MCM10	15.6	219	12.2	1.52
MCH06	6.5	38.2	10.8	0.67
MCL06	2.58	29.6	7.8	0.56
MCH09	28.7	172	15.5	1.48
MCH10	54.0	307	18	1.93

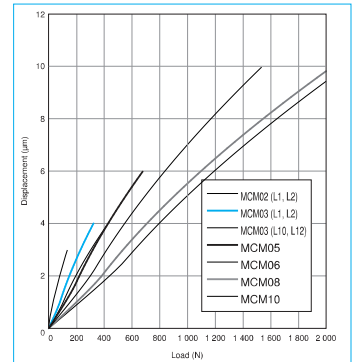


Fig. 4.2 MCM Series Rigidity in radial direction

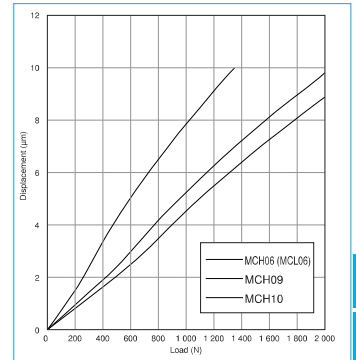


Fig. 4.3 MCH Series Rigidity in radial direction

C-1-4. 3 Maximum Speed

(1) Maximum Speed of MCM Series

Maximum speed of the Monocarrier is determined by the critical speed of the ball screw shaft and the $d \cdot n$ value. Do not exceed the maximum speeds on the table below.

Table 4.2

	Ball screw lead	stroke (mm)	Rail length L ₂ (mm)	Maximum speed (mm/s)
MCM02 Single slider	1	50	100	50
		100	150	
		150	200	
	2	50	100	100
		100	150	
		150	200	
MCM03 Single slider	1	50	115	50
		100	190	
		150	240	
	2	50	115	100
		100	190	
		150	240	
MCM05 Single slider	10	100	190	500
		250	340	
		100	190	
	12	250	340	600
		50	180	
		200	330	
MCM05 Double slider	10	50	180	250
		200	330	
		600	730	
	20	300	430	1000
		600	730	
		1000	1330	
MCM05 Single slider	10	50	190	250
		500	640	
		1000	1330	
	20	50	190	500
		600	740	
		1000	1330	
MCM06 Single slider	10	60	280	1000
		700	840	
		800	940	
	20	300	440	1000
		600	740	
		700	840	
MCM06 Double slider	5	110	340	250
		410	640	
		110	340	
	10	610	840	500
		710	940	
		210	440	
20	610	840	1000	
	710	940		
	710	940		

Note: When operating the Monocarriers near the critical speed or exceeding the maximum speed in the table, please consult NSK.

(2) Maximum Speed of MCH Series

Maximum speed of the Monocarrier is determined by the critical speed of the ball screw shaft and the $d \cdot n$ value. Do not exceed the maximum speeds on the table below.

Table 4.3

	Ball screw lead	stroke (mm)	Rail length L ₂ (mm)	Maximum speed (mm/s)
MCH06 MCL06 Single slider	5	50	150	250
		500	600	
		50	150	
	10	50	150	500
		500	600	
		50	150	
MCH06 Double slider	5	50	150	250
		500	600	
		100	300	
	10	400	600	500
		100	300	
		400	600	
MCH09 Single slider	5	400	600	250
		200	340	
		800	940	
	10	200	340	500
		600	740	
		800	940	
MCH09 Double slider	5	200	340	1000
		600	740	
		800	940	
	10	150	440	250
		650	940	
		150	440	
20	650	940	500	
	150	440		
	650	940		

Note: When operating the Monocarriers near the critical speed or exceeding the maximum speed in the table, please consult NSK.

	Ball screw lead	stroke (mm)	Rail length L ₂ (mm)	Maximum speed (mm/s)
MCH10 Single slider	10	400	580	500
		800	980	
		900	1080	
		1000	1180	
		1100	1280	
		1200	1380	
	20	400	580	1000
		800	980	
		900	1080	
		1000	1180	
		1100	1280	
		1200	1380	
MCH10 Double slider	10	250	580	500
		750	1080	
		850	1180	
		950	1280	
		1050	1380	
		1050	1380	
	20	250	580	1000
		750	1080	
		850	1180	
		950	1280	
		1050	1380	
		1050	1380	

Note: When operating the Monocarriers near the critical speed or exceeding the maximum speed in the table, please consult NSK.

C-1-4. 4 Accuracy Grade

The accuracy grade of Monocarrier standard inventories is high grade (H), except for lead 1 and 2 of MCM02, and 03.

When you require strokes longer than 1200 mm, please consult NSK about the accuracy grade.

Table 4.4 (Unit : μm)

Grade Stroke (mm)	High grade			Precision			
	Repeatability	Running Parallelism (vertical)	Backlash	Repeatability	Positioning accuracy	Running Parallelism (vertical)	Backlash
- 200	± 10	14	20 or less	± 3	20	8	3 or less
- 400		16			25	10	
- 600		20			30	12	
- 700		23			30	15	
- 1000		23			35	15	
- 1200		30			40	20	

C-1-4. 5 Stroke and Ball Screw Lead

(1) MCM Series Standard Combinations of Stroke and Ball Screw Lead

Table 4.5 Single slider (Unit : mm)

(○mark, Standard inventory; ☆mark, Short-term delivery)

Nominal size stroke	MCM02		MCM03		MCM05		MCM06		MCM08		MCM10	
	1	2	1	2	10	12	5	10	20	5	10	20
50	○	○	○	○	○	○	○	○	○	○	○	○
100	○	○	○	○	○	○	○	○	○	○	○	○
150	○	○	○	○	○	○	○	○	○	○	○	○
200			○	○	○	○	○	○	○	○	○	○
250			○	○	○	○	○	○	○	○	○	○
300			○	○	○	○	○	○	○	○	○	○
400			○	○	○	○	○	○	○	○	○	○
500			○	○	○	○	○	○	○	○	○	○
600			○	○	○	○	○	○	○	○	○	○
700			○	○	○	○	○	○	○	○	○	○
800			○	○	○	○	○	○	○	○	○	○
900			○	○	○	○	○	○	○	○	○	○
1000			○	○	○	○	○	○	○	○	○	○

Table 4.6 Double slider (Unit : mm)

(☆mark, Short-term delivery)

Nominal size stroke	MCM05		MCM06		MCM08		MCM10	
	10	20	5	10	10	20	10	20
60	☆							
70							☆	
80								☆
110	☆		☆	☆				
160	☆							
170							☆	☆
180							☆	☆
210	☆	☆	☆	☆	☆			
270							☆	☆
280							☆	☆
310	☆	☆	☆	☆	☆			
370							☆	☆
380							☆	☆
410	☆	☆	☆	☆	☆			
470							☆	☆
480							☆	☆
510	☆	☆	☆	☆	☆			
570							☆	☆
580							☆	☆
610				☆	☆			
670							☆	☆
680							☆	☆
710				☆	☆			
870							☆	☆

Note: Please consult NSK about double slider of MCM 02 and 03.

(2) MCH Series Standard Combinations of Stroke and Ball Screw Lead

Table 4.7 Single slider

(○mark, Standard inventory; ☆mark, Short-term delivery) (Unit : mm)

Nominal size stroke	MCH06			MCH09			MCH10	
	5	10	20	5	10	20	10	20
50	○	○	☆					
100	○	○	☆	☆	☆	☆	☆	☆
200	○	○	○	○	○	☆	☆	☆
300	☆	○	○	○	○	☆	☆	☆
400	☆	○	○	○	○	☆	○	○
500	☆	○	○	☆	○	○	○	○
600				☆	○	○	○	○
700				☆	☆	☆	○	○
800				☆	○	○	○	○
900							☆	○
1000							☆	○
1100							☆	☆
1200							☆	☆

Table 4.8 Double slider

(☆mark, Short-term delivery) (Unit : mm)

Nominal size stroke	MCH06			MCH09			MCH10	
	5	10	20	5	10	20	10	20
100	☆	☆						
150								
200	☆	☆						
250								
300	☆	☆		☆	☆		☆	☆
350								
400	☆	☆		☆	☆		☆	☆
450							☆	☆
500							☆	☆
550							☆	☆
600							☆	☆
650							☆	☆
700							☆	☆
750							☆	☆
800							☆	☆
850							☆	☆
900							☆	☆
950							☆	☆
1050							☆	☆

Table 4.9 Limitations

	Nominal size	lead (mm)	slider	stroke (mm)
MCM series	MCM02	1, 2	Single	150
	MCM03	1, 2	Single	150
	MCM03	10, 12	Single	350
	MCM05	5, 10, 20	Single	900
	MCM05	5, 10, 20	Double	810
	MCM06	5, 10, 20	Single	1000
	MCM06	5, 10, 20	Double	910
	MCM08	5, 10, 20	Single	1000
MCH series	MCM10	10, 20	Single	1800
	MCM10	10, 20	Double	1670
	MCH06	5, 10, 20	Single	600
	MCH06	5, 10, 20	Double	500
	MCH09	5, 10, 20	Single	1000
	MCH09	5, 10, 20	Double	850
	MCH10	10, 20	Single	1800
	MCH10	10, 20	Double	1650
MCL06	5, 10, 20	Single	500	

C1-4. 6 Basic Load Rating
(1) MCM Series Basic Load Rating

Table 4.10 Basic Load Rating

Nominal size	Lead l (mm)	Shaft dia d (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit Limit load (N)
			Ball screw C_a	Linear guide C	Support unit C_s	Rated running distance L_a (km)	Ball screw C_{0a}	Linear guide C_0	
MCM02	1	$\phi 6$	340 (High grade) 405 (Precision)	4910	615	1	555 (High grade) 615 (Precision)	2120	490
	2		340 (High grade) 405 (Precision)	3900		2	555 (High grade) 615 (Precision)		
MCM03	1	$\phi 6$	735	10900	2670	1	1230	4900	1040
	2		735	8650		2	1230		
	10	1230	6250	10		1690	6620		
	12	1230	5880	12		1690			
MCM05	5	$\phi 12$	3760	15600	4400	5	6310	10900	1450
	10		2260	12400		10	3780		
	20		2260	9850		20	3780		
MCM06	5	$\phi 16$	7310	25200	6550	5	13500	17000	2730
	10		7060	20000		10	12700		
	20		4560	15900		20	7750		
MCM08	5	$\phi 15$	7310	30800	7100	5	13500	22800	3040
	10		7060	24400		10	12700		
	20		4560	19400		20	7750		
MCM10	10	$\phi 20$	10900	33500	7600	10	21700	29400	3380
	20		7060	26600		20	12700		

Notes: ● Basic dynamic and static load ratings indicate the values for one slider. ● Basic dynamic load rating of the linear guide is the load of perpendicular direction to the axis that allows 90% of a group of the same Monocarriers to operate "Rated running distance" in the table, that is equivalent to 1 million revolutions of the ball screw and the support unit, under the same condition without causing flaking by rolling contact fatigue. ● Basic dynamic load rating of the ball screw is a load to axial direction that allows 90% of ball screws of a group of the same Monocarriers to rotate 1 million revolutions under the same condition without causing flaking by rolling contact fatigue. ● Basic dynamic load rating of the support unit is a constant load to axial direction that allows 90% of support units of the same group of Monocarriers to rotate 1 million revolutions under the same condition without causing flaking by rolling contact fatigue. ● Basic static load rating is a load that results in combined permanent deformations at the contact points of balls and ball grooves of respective parts is 0.01% of the diameter.

Table 4.11 Basic static moment load of linear guide

Nominal size	Lead (mm)	Slider	Basic static moment (N · m)		
			Rolling M_{RO}	Pitching M_{PO}	Yawing M_{YO}
MCM02	1, 2	Single	24	8	8
	1, 2		68	28	28
MCM03	10, 12	Single	92	51	51
	10, 12		229	89	89
MCM05	5, 10, 20	Double	455	765	765
	5, 10, 20		415	174	174
MCM06	5, 10, 20	Double	825	1220	1220
	5, 10, 20		770	300	300
MCM08	5, 10, 20	Double	1540	2050	2050
	5, 10, 20		1170	425	425
MCM10	10, 20	Double	2340	2940	2940

Notes: ● Basic static moment of double slider is a value when two sliders equipped with NSK K1 are butted against each other. ● The basic static moment is the value when a rolling contact pressure of balls exceeds 4000 N/mm². ● If you plan to apply extremely heavy load, please consult NSK for estimation of fatigue life.

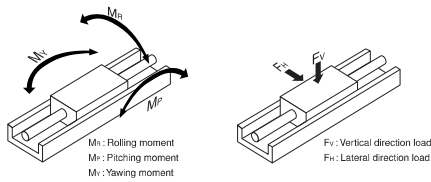


Fig. 4.4

(2) MCH Series Basic Load Rating

Table 4.12 Basic Load Rating

Nominal size	Lead l (mm)	Shaft dia d (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit Limit load (N)
			Ball screw C_a	Linear guide C	Support unit C_s	Rated running distance L_a (km)	Ball screw C_{0a}	Linear guide C_0	
MCH06 (MCL06)	5	$\phi 12$	3000 (High grade) 3760 (Precision)	22800	4400	5	5410 (High grade) 6310 (Precision)	16300	1450
	10		1930 (High grade) 2260 (Precision)	18100		10	3160 (High grade) 3780 (Precision)		
	20		1930 (High grade) 2260 (Precision)	14400		20	3160 (High grade) 3780 (Precision)		
MCH09	5	$\phi 15$	6820 (High grade) 7100 (Precision)	40600	7100	5	13200 (High grade) 13000 (Precision)	30500	3040
	10		5110 (High grade) 7060 (Precision)	32200		10	9290 (High grade) 12700 (Precision)		
	20		3290 (High grade) 4560 (Precision)	25500		20	5620 (High grade) 7750 (Precision)		
MCH10	10	$\phi 20$	8230 (High grade) 10900 (Precision)	44600	7600	10	17100 (High grade) 21700 (Precision)	42000	3380
	20		5300 (High grade) 7060 (Precision)	35400		20	10300 (High grade) 12700 (Precision)		

Notes: ● Basic dynamic and static load ratings indicate the values for one slider. ● Basic dynamic load rating of the linear guide is the load of perpendicular direction to the axis that allows 90% of a group of the same Monocarriers to operate "Rated running distance" in the table, that is equivalent to 1 million revolutions of the ball screw and the support unit, under the same condition without causing flaking by rolling contact fatigue. ● Basic dynamic load rating of the ball screw is a load to axial direction that allows 90% of ball screws of a group of the same Monocarriers to rotate 1 million revolutions under the same condition without causing flaking by rolling contact fatigue. ● Basic dynamic load rating of the support unit is a constant load to axial direction that allows 90% of support units of the same group of Monocarriers to rotate 1 million revolutions under the same condition without causing flaking by rolling contact fatigue. ● Basic static load rating is a load that results in combined permanent deformations at the contact points of balls and ball grooves of respective parts is 0.01% of the diameter.

Table 4.13 Basic static moment load of linear guide

Nominal size	Slider	Basic static moment (N · m)		
		Rolling M_{RO}	Pitching M_{PO}	Yawing M_{YO}
MCH06 (MCL06)	Single	335	133	133
	Double	770	730	730
MCH09	Single	890	385	385
	Double	1780	2070	2070
MCH10	Single	1460	610	610
	Double	2920	3430	3430

Notes: ● Basic static moment of double slider is a value when two sliders equipped with NSK K1 are butted against each other. ● The basic static moment is the value when a rolling contact pressure of balls exceeds 4000 N/mm². ● If you plan to apply extremely heavy load, please consult NSK for estimation of fatigue life.

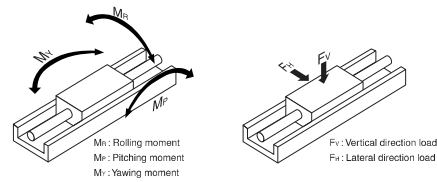


Fig. 4.5

C1-4. 7 Estimation of Life Expectancy
(1) Life of Linear Guide

Study the load to be applied to the linear guide of Monocarrier (Fig. 4.6). The equivalent load (Fe) is determined by substituting the load for equation ① (Eq. ②) in case of the tightly coupled double slider type).

- In case of the single slider

$$F_e = Y_H F_H + Y_V F_V + Y_R \epsilon_R M_R + Y_P \epsilon_P M_P + Y_Y \epsilon_Y M_Y \dots \textcircled{1}$$
- In case of the double slider

$$F_e = \frac{Y_H F_H}{2} + \frac{Y_V F_V}{2} + Y_R \epsilon_R M_R + Y_P \epsilon_P M_P + Y_Y \epsilon_Y M_Y \dots \textcircled{2}$$

F_H : Lateral direction load acting on the slider (N)
 F_V : Vertical direction load acting on the slider (N)
 M_R : Rolling moment acting on the slider (N · m)
 M_P : Pitching moment acting on the slider (N · m)
 M_Y : Yawing moment acting on the slider (N · m)
 $\epsilon_R, \epsilon_P, \epsilon_Y$: Dynamic equivalent coefficient to rolling moment, pitching moment, yawing moment

Refer to Table 4.14 about Dynamic equivalent coefficient.

Y_H, Y_V, Y_R, Y_P, Y_Y : 1.0 or 0.5

At equations ① and ② for obtaining equivalent load Fe, among F_H, F_V, M_R, M_P, M_Y , the maximum load is assumed to be 1.0, and others are to be 0.5.

Table 4.14 Dynamic equivalent coefficient

Nominal size	MCM02	MCM03		MCM05	MCM06	MCM08	MCM10	MCH06 MCL06	MCH09	MCH10
		lead 1, 2	lead 10, 12							
ϵ_R	95.2	79.4	79.4	52.6	45.5	32.5	27.8	48.3	34.5	28.6
ϵ_P	174	113.9	84.2	81.3	65.1	48.8	45.2	75.1	47.9	41.0
ϵ_Y	174	113.9	84.2	81.3	65.1	48.8	45.2	75.1	47.9	41.0
ϵ_{Rd}	—	—	—	26.3	22.7	16.3	13.9	24.2	17.2	14.3
ϵ_{Pd}	—	—	—	10.4 (12.2)	9.7 (11.5)	7.6 (8.6)	7.1 (8.0)	11.4 (13.2)	8.11 (9.10)	6.98 (7.82)
ϵ_{Yd}	—	—	—	10.4 (12.2)	9.7 (11.5)	7.6 (8.6)	7.1 (8.0)	11.4 (13.2)	8.11 (9.10)	6.98 (7.82)

Note: Parenthesized figures are Dynamic equivalent coefficient in case of the Monocarrier without NSK K1.

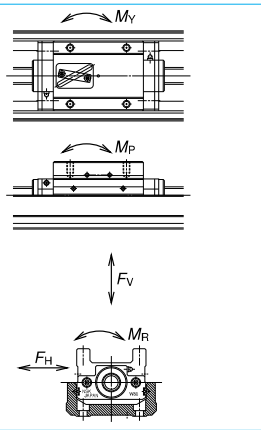


Fig. 4.6 Direction of load

In case when the load acting on the slider may fluctuate (In general, M_x, M_y may fluctuate with the acceleration/deceleration of slider), the mean effective load is determined by Eq. ③.

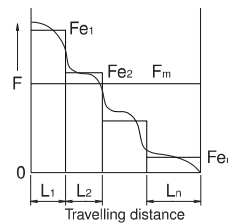


Fig. 4.7 Stepwise Fluctuating Load

Travelling distance under the equivalent load F_{e1} : L_1
 Travelling distance under the equivalent load F_{e2} : L_2
 Travelling distance under the equivalent load F_{en} : L_n

$$F_m = \sqrt[3]{\frac{1}{L} (F_{e1}^3 L_1 + F_{e2}^3 L_2 + \dots + F_{en}^3 L_n)} \dots \textcircled{3}$$

F_m : Mean effective load of fluctuating loads
 L : Total travelling distance

The life of linear guide is calculated by Eq. ④

$$L = L_g \times \left(\frac{C}{f_w \cdot F_m} \right)^3 \dots \textcircled{4}$$

L : Life of linear guide (km)
 F_m : Mean effective load acting on the linear guide (N)
 C : Basic dynamic load rating of the linear guide (N)
 L_g : Travelling distance (km)
 f_w : Load factor (Refer to Table 4.15)

When the estimated life does not clear the required life, the life of the linear guide is to be calculated again after the following measures are taken:

1. Change from the single slider type to double slider type.
2. Use a larger size Monocarrier.

(2) Life of Ball Screw (Support unit)

The mean effective load is determined from the axial loads.

For calculation of the mean effective load, use Eq. ⑤.

The life of ball screw is calculated by Eq. ⑤.

$$L = \ell \times \left(\frac{C_0}{f_w \cdot F_m} \right)^3 \times 10^6 \dots \textcircled{5}$$

ℓ : Lead of ball screw (mm)
 L : Life of ball screw (mm)
 C_0 : Basic dynamic load rating of the ball screw (N)
 F_m : Mean effective load acting on the ball screw (N)
 f_w : Load factor (Refer to Table 4.15)

The life of a support unit is calculated by Eq. ⑤. If the life of ball screw / support unit does not clear the required life, use a larger size Monocarrier. After applying the calculations mentioned above, selection of the Monocarrier is completed.

Table 4.15 Values of load factor f_w

Operating conditions	Load factor f_w
At smooth operation with no mechanical shock	1.0 – 1.2
At normal operation	1.2 – 1.5
At operation with mechanical shock and vibrations	1.5 – 3.0

C-1-4. 8 Example of Life Estimation

This section offers an example how to estimate the life of Monocarrier based on the life of each component.

<<Example of calculation-1>>

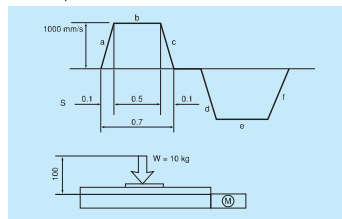


Fig. 4.8

1. Use condition
 - Stroke : 600 mm
 - Maximum Speed : 1000 mm/s
 - Load Mass : W = 10 kg
 - Acceleration : g = 9.8 m/s²
 - Setting Position : Horizontal
 - Operating Profile : See above figure

2. Selection of Nominal size (Interim Selection)

Firstly, select a greater ball screw lead as the maximum speed is 1000 mm/s. The interim selection is MCM06060H20K00, a single slider specification MCM06 that has 600 mm stroke, as the stroke is 600 mm.

3. Calculation
 - 3-1. Linear guide
 - 3-1-1. Fatigue life

Multiply the result of the Eq. ① by the dynamic equivalent coefficient (Table 4.14 single slider) to convert the load volume. From above operation profile,

 - i) Constant speed $F_{e1} = Y_1 F_v = Y_1 W_s = 1 \cdot 10 \cdot 9.8 = 98 \text{ N}$
 - ii) Accelerating $F_{e2} = Y_1 F_v + Y_2 \varepsilon_a M_P = 0.5 \cdot 10 \cdot 9.8 + 1 \cdot 65.1 \cdot 0.1 \cdot 100 = 700 \text{ N}$
 - iii) Decelerating $F_{e3} = Y_1 F_v + Y_3 \varepsilon_d M_P = 0.5 \cdot 10 \cdot 9.8 + 1 \cdot 65.1 \cdot 0.1 \cdot 100 = 700 \text{ N}$

Mean effective load F_m

$$F_m = \sqrt[3]{\frac{1}{L} (F_{e1}^3 \cdot L_1 + F_{e2}^3 \cdot L_2 + F_{e3}^3 \cdot L_3)}$$

$$= \sqrt[3]{\frac{1}{600} (98^3 \cdot 500 + 700^3 \cdot 50 + 700^3 \cdot 50)}$$

$$= 387 \text{ N}$$

$$L = \left(\frac{C}{f_w \cdot F_m} \right)^3 \times L_s$$

$$= \left(\frac{15900}{1.2 \cdot 387} \right)^3 \times 20$$

$$= 8.02 \times 10^5 \text{ km}$$

- 3-1-2. Static safety factor; Divide the basic static load rating by the maximum axial load.

$$F_s = \frac{C_0}{F_e} = \frac{C_0}{F_{e2}} = \frac{17000}{700} = 24.2$$

- 3-2. Ball screw
 - 3-2-1. Fatigue life; Obtain the axial load of each stage of operation referring to the operation profile, then calculate the mean load.

- By the process above,
- i) Constant speed $F_{e1} = \mu \cdot W \cdot g = 0.01 \cdot 10 \cdot 9.8 = 0.98$
 - ii) Accelerating $F_{e2} = F_{e1} + W \alpha = 101 \text{ N}$
 - iii) Decelerating $F_{e3} = F_{e1} - W \alpha = 99 \text{ N}$

Axial mean effective load F_m

$$F_m = \sqrt[3]{\frac{1}{L} (F_{e1}^3 \cdot L_1 + F_{e2}^3 \cdot L_2 + F_{e3}^3 \cdot L_3)}$$

$$= \sqrt[3]{\frac{1}{600} (0.98^3 \cdot 500 + 101^3 \cdot 50 + 99^3 \cdot 50)}$$

$$= 55 \text{ N}$$

$$L = \left(\frac{C_a}{f_w \cdot F_m} \right)^3 \times \ell \times 10^6$$

$$= \left(\frac{4560}{1.2 \cdot 55} \right)^3 \times 20 \times 10^6 \text{ (mm)}$$

$$= 6.5 \times 10^6 \text{ km}$$

- 3-2-2. Static safety factor; Divide the basic static load rating by the maximum axial load.

$$F_s = \frac{C_{0a}}{F_e} = \frac{C_{0a}}{F_{e2}} = \frac{7750}{101} = 76.7$$
- 3-2-3. Maximum rotational speed; According to the table of maximum speed on page C7, MCM06 with 20 mm lead and 600 mm stroke, is possible to operate under the maximum speed of 1000 mm/s.

- 3-3. Support unit
 - 3-3-1. Fatigue life; Use the axial load $F_m = 55 \text{ N}$, that is the result of above calculation 3-2-1.

$$L = \left(\frac{C_a}{f_w \cdot F_m} \right)^3 \times \ell \times 10^6 = \left(\frac{6550}{1.2 \cdot 55} \right)^3 \times 20 \times 10^6 \text{ (mm)}$$

$$= 1.95 \times 10^7 \text{ km}$$

- 3-3-2. Static safety factor; Divide the limit load by the maximum axial load.

$$F_s = \frac{C_{0a}}{F_e} = \frac{C_{0a}}{F_{e2}} = \frac{2730}{101} = 27.0$$

3-4. Result

MCM06060H20K00	Linear guide	Ball screw	Support unit
Fatigue life	8.02 × 10 ⁵ km	6.5 × 10 ⁶ km	1.95 × 10 ⁷ km
Static safety factor	24.2	76.7	27.0

In this case, the linear guide has the shortest fatigue life of the components. Therefore, the linear guide fatigue life is used as the life of the Monocarrier. The interim selection of MCM06060H20K00, that is chosen based on the use conditions, satisfies the required life.

<<Example of calculation-2>>

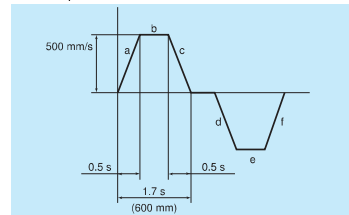


Fig. 4.9

1. Use condition
 - Stroke : 600 mm
 - Maximum Speed: 500 mm/s
 - Load Mass : W = 20 kg
 - Acceleration : 9.8 m/s²
 - Setting Position : Vertical
 - Operating Profile : See above figure
2. Selection of Nominal size (Interim Selection)

Select a 10 mm lead ball screw as the maximum speed is 500 mm/s.

The interim selection is MCM08068H10D00 as a double slider specification of MCM08 has 680 mm stroke, and the setting position is vertical.

3. Calculation
 - 3-1. Linear guide
 - 3-1-1. Fatigue life; Multiply the result of the Eq. ② by the dynamic equivalent coefficient (Table 4.14, double slider) to convert the load volume. From operation profile (Fig. 4.9), the acceleration is 1 m/s².
 - i) Constant speed $F_{e1} = Y_1 \times \varepsilon_{eq} \times M_P + Y_2 \times \varepsilon_{eq} \times M_v = 1 \cdot 7.6 \cdot 20 \cdot 9.8 \cdot 0.15 + 0.5 \cdot 7.6 \cdot 20 \cdot 9.8 \cdot 0.1 = 298 \text{ N}$
 - ii) Accelerating $F_{e2} = Y_1 \times \varepsilon_{eq} \times M_P + Y_2 \times \varepsilon_{eq} \times M_v = 1 \cdot 7.6 \cdot 20 \cdot (9.8 + 0.15) \cdot 0.15 + 0.5 \cdot 7.6 \cdot 20 \cdot (9.8 + 1.0) \cdot 0.1 = 329 \text{ N}$
 - iii) Decelerating $F_{e3} = Y_1 \times \varepsilon_{eq} \times M_P + Y_2 \times \varepsilon_{eq} \times M_v = 1 \cdot 7.6 \cdot 20 \cdot (9.8 - 1.0) \cdot 0.15 + 0.5 \cdot 7.6 \cdot 20 \cdot (9.8 - 1.0) \cdot 0.1 = 268 \text{ N}$

Mean effective load F_m

$$F_m = \sqrt[3]{\frac{1}{L} (F_{e1}^3 \cdot L_1 + F_{e2}^3 \cdot L_2 + F_{e3}^3 \cdot L_3)}$$

$$= \sqrt[3]{\frac{1}{600} (298^3 \cdot 350 + 329^3 \cdot 125 + 268^3 \cdot 125)}$$

$$= 300 \text{ N}$$

$$L = L_s \times \left(\frac{C}{f_w \cdot F_m} \right)^3$$

$$= 10 \times \left(\frac{24400}{1.2 \cdot 300} \right)^3$$

$$= 3.11 \times 10^6 \text{ km}$$

- 3-1-2. Static safety factor; Divide the basic static load rating by the maximum load.

$$F_s = \frac{C_0}{F_e} = \frac{C_0}{F_{e2}} = \frac{22800}{329} = 69.3$$

- 3-2. Ball screw
 - 3-2-1. Fatigue life; Obtain the axial load of each stage of operation referring to the operation profile, then calculate the mean load.
 - i) Constant speed $F_{e1} = W \cdot g = 20 \cdot 9.8 = 196 \text{ N}$
 - ii) Accelerating $F_{e2} = F_{e1} + W \cdot \alpha = 196 + 20 \cdot 1 = 216 \text{ N}$
 - iii) Decelerating $F_{e3} = F_{e1} - W \cdot \alpha = 196 - 20 \cdot 1 = 176 \text{ N}$

Fig. 4.10

Axial mean effective load F_m

$$F_m = \sqrt[3]{\frac{1}{L} (F_{e1}^3 \cdot L_1 + F_{e2}^3 \cdot L_2 + F_{e3}^3 \cdot L_3)}$$

$$= \sqrt[3]{\frac{1}{600} (196^3 \cdot 350 + 216^3 \cdot 125 + 176^3 \cdot 125)}$$

$$= 197 \text{ N}$$

$$L = \ell \times \left(\frac{C_a}{f_w \cdot F_m} \right)^3 \times 10^6$$

$$= 10 \times \left(\frac{7060}{1.2 \cdot 197} \right)^3 \times 10^6$$

$$= 2.66 \times 10^5 \text{ km}$$

3-2-2. Static safety factor; Divide the basic static load rating by the maximum axial load.

$$F_s = \frac{C_{0a}}{F_e} = \frac{C_{0a}}{F_{e2}} = \frac{12700}{216} = 58.7$$

C-1-5 Maintenance

C-1-5.1 Maintenance Method

- For standard Monocarrier, we pack grease in the slider, linear guides and ball screw.
- Monocarriers are equipped with NSK K1 Lubrication Unit as a standard feature, therefore, you may use it for 5 years or 10 000 km depending on your application, whichever comes first, without maintenance. However replenishment of preceded grease may extend its life substantially.
- The NSK K1 Lubrication Unit is ideal in environments where oily dust exists. However, the life may be shorter than described in Clause 2 above. In such a case, it requires increasing the frequency of replenishment.

3-3. Support unit

3-3-1. Fatigue life; Use the axial load $F_m = 197 \text{ N}$, that is the result of above calculation 3-2-1.

$$L = \ell \times \left(\frac{C_a}{f_w \cdot F_m} \right)^3 \times 10^6 = 10 \times \left(\frac{7100}{1.2 \times 197} \right)^3 \times 10^6$$

$$= 2.70 \times 10^5 \text{ km}$$

3-3-2. Static safety factor; Divide the limit load by the maximum axial load.

$$F_s = \frac{C_{0a}}{F_e} = \frac{C_{0a}}{F_{e2}} = \frac{3040}{216} = 14.0$$

3-4. Result

MCM08068H10D00	Linear guide	Ball screw	Support unit
Fatigue life	3.11 × 10 ⁵ km	2.66 × 10 ⁵ km	2.70 × 10 ⁵ km
Static safety factor	69.3	58.7	14.0

4. A Nozzle for the NSK grease gun for MCH Monocarriers is available as an option. NSK reference number: NSK HGP NZ8

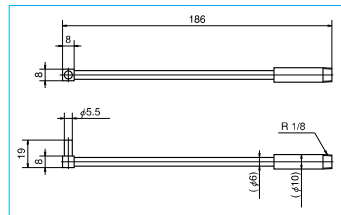


Fig. 5.1 NSK HGP NZ8

Precautions for handling

- Please consult with NSK when the motor is coupled to the ball screw using a pulley because there is a restriction on allowable load to the end of ball screw shaft.
- To extend high performance of NSK K1 lubrication unit, please observe the following.

- Temperature range Ambient temperature: 50°C
Max. instantaneous temperature: 80°C
- Use of chemicals Never leave a Monocarrier in close proximity of grease removing organic solvents such as hexane or thinner. Never immerse it in an antirust solvent that contains kerosene.

Note: Other oils, such as water-based and oil based cutting oil, and grease do not cause any problems.

C-1-5. 2 NSK K1™ Lubricant Unit

NSK K1 lubrication unit exhibits outstanding features, confirmed by abundant experimental data, along with proven performance of linear guides and ball screws that are equipped with NSK K1.

(1) High-Speed Durability Test of Linear Guides without Lubricant

Results of high-speed durability testing of a linear guide without lubricant are shown in Fig. 5.2. While the linear guide cannot be operated without lubricant for even short periods without damage, the installation of the NSK K1 permits the linear guide to run over 25 000 km without any problem.

Conditions	Test piece: LH30AN (Preload Z1)
	Speed: 3.3 m/s
	Stroke: 1800 mm
No lubricant	All grease removed
NSK K1	All grease removed + NSK K1

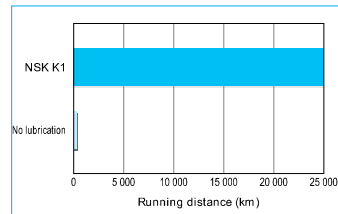


Fig. 5.2 Results of high-speed durability test of linear guides without lubricant

(2) High-Speed Durability Test of Ball Screws without Lubricant

Results of high-speed durability testing of ball screw without lubrication are shown in Fig.5.3. While the ball screw cannot be operated without a lubricant at 8.5 km without damage, the installation of the NSK K1 permits the ball screw to run over 21 000 km without any problem.

Conditions	Test piece: BS2020 (ball screw)
	Shaft diameter: 20 mm
	Lead: 20 mm
	Load: none
	Speed: 1.3 m/s (4 000 min ⁻¹)
	Stroke: 600 mm
No lubricant	All grease removed
NSK K1	All grease removed + NSK K1

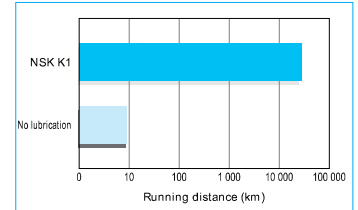


Fig. 5.3 Results of high-speed durability test of ball screws without lubricant

● NSK K1 Lubrication Units for food processing and medical devices are available.

For safety equipment of food processing and medical care, NSK provides the Monocarrier equipped with special NSK K1 Lubrication Unit that is made of materials approved by the FDA. Dimensions are the same as the standard NSK K1 Lubrication Unit, and special handling care is not required.

C-1-6 NSK Clean Grease LG2 Specification

● Features

This grease was developed by NSK to be exclusively used for linear guides and ball screws in clean rooms. Compared to the fluoride grease which are commonly used in clean rooms, LG2 has several advantages such as: higher in lubrication function, longer lubrication life, more stable torque (resistant to wear), and higher rust prevention. In dust generation, LG2 is more than equal to fluoride grease in keeping dust volume low. Since the base oil is not a special oil but a mineral oil, LG2 can be handled in the same manner as general grease.

● Applications

LG2 is lubrication grease for rolling contact machine components such as linear guides and ball screws for processing equipment for semiconductors and LCD which require highly clean environment at normal pressure in normal temperatures. It cannot be used in a vacuum environment.

● Nature

Thickener	Lithium soap base
Base oil	Mineral oil + Synthetic hydrocarbon oil
Consistency	207
Dropping point	200°C
Volume of evaporation	1.40% (99°C, 22 hr)
Copper plate corrosion test	Satisfactory (Method B, 100°C, 24 hr)
Oil separation	0.8% (100°C, 24 hr)
Base oil kinematic viscosity	30 mm ² /s (40°C)

C-1-7 Characteristics and Evaluation Method

C-1-7. 1 Positioning Accuracy

Perform successive positioning from the reference position in a specific direction. Measure the difference between the actual and desired travel distances for each point from the reference position. Repeat this measurement seven times to determine the average value. Measure such average value over the entire travel distance at the intervals specified for each model and take the maximum difference of the average values determined at respective positions as the measured value.

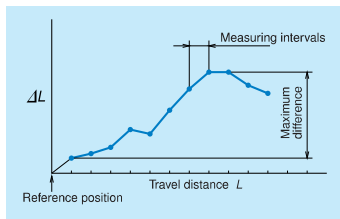


Fig. 7.1

C-1-7. 2 Repeatability

Repeat positioning at any point seven times from the same direction to measure the stopping position and determine one half of the maximum difference of readings. Repeat this measurement over the entire travel distance at the intervals specified for each model. Take the maximum difference of the determined values as the measured value. Express one half of the maximum difference with a plus-or-minus (\pm) sign.

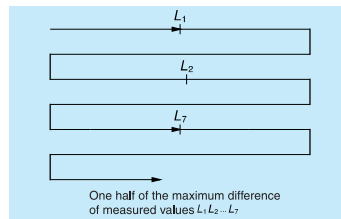


Fig. 7.2

C-1-7. 3 Running Parallelism (Vertical direction)

We specify the parallelism of slider to the datum bottom face of rail. An indicator is fixed on the slider making its stylus slightly touching on the rail bottom surface. The slider is moved in the axial direction for the checking. We define the total indicator reading as the running parallelism. During the checking, the rail is not fixed to the table base. Please be aware that, in general application, the rail is fixed to the machine base, and thus the wobbly rolling error will be added to the running parallelism.

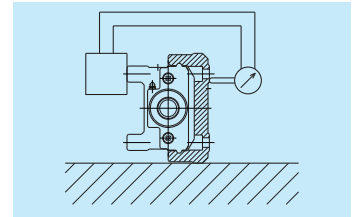


Fig. 7.3 Setting of indicator

C-1-8 Special Specifications

Please consult NSK if your requirement is not in the standard products.

(1) Surface Treatment

- Fluoride low temperature chrome plating

Note: Ball screw parts (including low temperature chrome plating.)

(2) Special Machining (Processing)

- ① Shaft end processing
- Key way processing
- One flat or two flats processing
- ② Pin hole processing
- Slider
- Rail

Note: Due to interference with the internal construction, the position of pin hole is limited. Please consult NSK for the pin position.

(3) Motor Bracket and Intermediate Plate for Motor Mounting

- We provide motor mounting brackets and intermediate plates that are not listed in the catalog.
- We assemble motor upon request, if the motor is provided in advance.

Note: Motion check of the motor is unavailable.

(4) Reversed Motor Mount

The reversed motor mount is available. Please consult NSK.

- Notes: 1) We don't check motor running condition.
2) Please refer to the bottom of page C77 to 79 for the configuration of reversed motor mounting of the MCH series.

(5) Right and Left Turn Thread

Right and left turn ball screw is available. Please consult NSK for available leads.

(6) Ball-Screw-Less Specification (Only Linear Guide Part)

A ball-screw-less rail part with the same cross section of standard Monocarriers is available for a driven linear guide. It will lessen a height adjustment work compared with a construction with two standard Monocarriers. Note: Height grinding adjustment of the two axes assembly is not available.

C-1-9 Sensor Specification

C-1-9. 1 Proximity Switch

Use of OMRON E2S-W13, E2S-W14

Item	E2S-W13 type	E2S-W14 type
Setting surface	Front face	
Sensing distance	1.6 mm ±15%	
Setting distance	0 to 1.2 mm	
Differential travel	10% max. of sensing distance	
Detectable object type	Ferrous metal	
Standard sensing object	Iron, 12 × 12 × 1 mm	
Response frequency	1 kHz min.	
Power supply voltage (operating voltage range)	12 to 24 VDC; ripple (p-p), 10% max (10 to 30 VDC)	
Current consumption	13 mA max. at 24 VDC with no load	
Control output (Switching Capacity)	NPN open collector output, 50 mA max. (30 VDC max.)	
Control output (Residual voltage)	1.0 V max. with a load current of 50 mA and a cable length of 1 m	
Indicator	Operation indicator (orange)	
Operating status (with sensing object approaching)	NO (a-contact)	NC (b-contact)
Wire lead length	1000 mm	

Notes: 1) Do not make a wrong connection.
2) Please contact NSK for PNP output type.

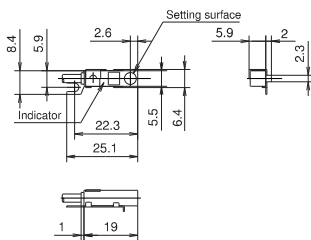
Movement mode	Output type	Type	Time chart	Output circuit
NO	NPN	E2S-W13 type	Target object Yes No Output transistor (load) ON OFF Output transistor (orange) ON OFF	
			Target object Yes No Output transistor (load) ON OFF Output transistor (orange) ON OFF	
NC	NPN	E2S-W14 type	Target object Yes No Output transistor (load) ON OFF Output transistor (orange) ON OFF	

E2S-W13 (a-contact)

E2S-W14 (b-contact)

The external appearances are the same.

A connector is mounted to the sensor in the right figure.



C-1-9. 2 Photo Sensor

Use of OMRON EE-SX674

Item	EE-SX674 type
Slot width	5 mm
Standard reference object	Opaque, 2 × 0.8 mm
Differential distance	0.025 mm
Light source	GaAs infrared LED with a peak wavelength of 940 nm
Indicator(Without detecting object)	ON GaP red LED (peak emission wavelength, 690 nm)
Supply voltage	5 to 24 VDC ±10%; ripple (p-p), 10% max.
Current consumption	35 mA max.
Control output	NPN open collector output models, At 5 to 24 VDC, 100 mA load current
Response frequency	1 kHz max. (3 kHz typ.)
Ambient illumination	Fluorescent light, 1 000 lx max.
Ambient temperature	Operating, -25°C to 55°C (-13°F to 131°F); Storage, -30°C to 80°C (-22°F to 176°F)
Ambient humidity	Operating, 5 to 85% RH; Storage, 5 to 95% RH
Connecting method	EE-1001/1006 Connectors, soldering terminals

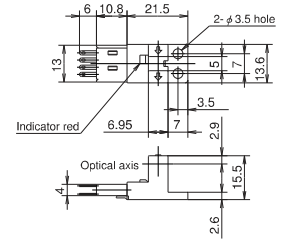
Notes: 1) Do not make a wrong connection.
2) Please contact NSK for PNP output type.

Type	Movement mode	Time chart	Connection terminal	Output circuit
EE-SX674 type	Light-ON	Incident interrupted Indicator (red) ON OFF Output transistor ON OFF Load 1 Operates Releases Load 2 "H" "L"	When terminals L and Ⓢ are short circuited	
	Dark-ON	Incident interrupted Indicator (red) ON OFF Output transistor ON OFF Load 1 Operates Releases Load 2 "H" "L"	When terminals L and Ⓢ are open circuited	

EE-SX674 (Sensor)

EE-1001 (Connector)

A connector is mounted to the sensor in the right figure.





1 MCM Series Reference Number Coding	C25
2 MCM Series Dimension Table of Standard Products	
MCM 02	C26
MCM 03	C27
MCM 05	C29
MCM 06	C31
MCM 08	C33
MCM 10	C35
3 MCM Series Option Part	
3.1 Sensor Unit	C37
3.2 Cover Unit	C41
3.3 Motor Bracket	C43

MCM Series

C-2 MCM Series

C-2-1 MCM Series Reference Number Coding

[Body]
 Reference number : **M C M 08 040 H 10 K 0 0**
 Monocarrier
 M type: MCM Series
 Nominal size (rail width, Unit: 10 mm)
 Stroke (Unit: 10 mm)
 Accuracy grade (H, High grade; P, Precision grade)
 NSK management number
 Grease specification: O (standard AS2)
 Clean grease specification: B (LG2)
 Slider specification K: Single slider
 (See page C9) D: Double slider
 Ball screw lead (mm)

[With Option part]
 Reference number : **M C E 08 040 H 10 K 0 0 K 0 0 0**
 E: With MCM option part
 NSK management number
 Sensor unit
 Cover unit
 Motor bracket
 Note : Optional components are available separately.

Table 1 Sensor unit (See page C37)

Reference number code	Specification	Reference number
0	N/A	—
1	Proximity switch (b-contact 3 pieces)	MC - SR0x - 10
2	Proximity switch (a-contact 3 pieces)	MC - SR0x - 11
3	Proximity switch (a-contact 1 piece, b-contact 2 pieces)	MC - SR0x - 12
4	Photo sensor 3 pieces	MC - SR0x - 13

xx: Reference number
 Note: Sensor rail is not included in a sensor unit. If you require the rail, please request separately. (See page C38 to 40.)

Table 2 Cover unit (See page C41 - 42)

Reference number code	Specification	Reference number
0	N/A	—
1	With top cover	MC - CVxxxx - 01 (02) *
2	Full cover	MC - CVxxxx - 00

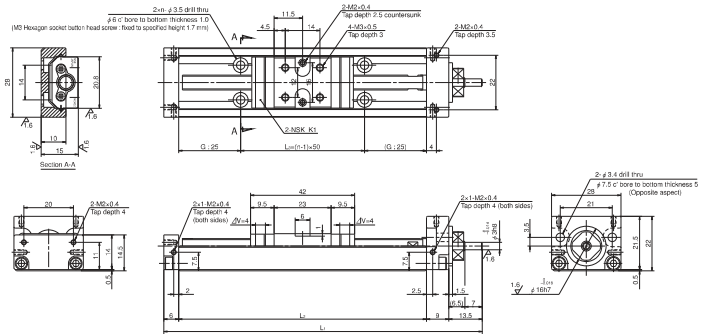
xxxxx: Reference number and stroke number
 *: Monocarrier "-02" is only used for MCM03
 Note: When a sensor unit is used, the full cover unit cannot be used.

Table 3 The reference number of motor bracket (See page C43 - 58)

Reference number code	Reference number				
	MCM03	MCM05	MCM06	MCM08	MCM10
0	N/A	N/A	N/A	N/A	N/A
1	MC-BK03-146-00	MC-BK05-145-00	MC-BK06-145-00	MC-BK08-145-00	MC-BK10-170-00
2	MC-BK03-148-01	MC-BK05-146-00	MC-BK06-146-00	MC-BK08-146-00	MC-BK10-170-01
3	MC-BK03-231-00	MC-BK05-148-00	MC-BK06-148-00	MC-BK08-160-00	MC-BK10-190-00
4	—	MC-BK05-160-00	MC-BK06-160-00	MC-BK08-170-00	MC-BK10-270-00
5	—	MC-BK05-250-00	MC-BK06-170-00	MC-BK08-170-01	—
6	—	—	MC-BK06-170-01	MC-BK08-190-00	—
7	—	—	MC-BK06-250-00	MC-BK08-250-00	—
8	—	—	—	MC-BK08-270-00	—

C-2-2 MCM Series Dimension Table of Standard Products

MCM02



Dimension of MCM02 (Single slider)

Reference number	Nominal stroke (mm)	Stroke limit (mm)	Ball screw lead (mm)	Body length (mm)			No. of mounting hole n	Inertia × 10 ³ (kg · m ²)	Mass (kg)
				L ₁	L ₂	L ₃			
MCM 02005H01K	50	58	1	128.5	100	50	2	0.93	0.26
MCM 02005P01K									
MCM 02005H02K									
MCM 02005P02K	100	108	1	178.5	150	100	3	1.36	0.32
MCM 02010H01K									
MCM 02010P01K									
MCM 02010H02K	150	158	1	228.5	200	150	4	1.81	0.39
MCM 02015H01K									
MCM 02015P01K									
MCM 02015H02K	150	158	2	228.5	200	150	4	1.81	0.39
MCM 02015P02K									

Note: Items not marked are available from standard stock.

Monocarrier dynamic torque specification (N · cm)

Ball screw lead (mm)	High grade		Precision	
	1	0.1 - 1.3	0.2 - 1.6	
2				

- Notes:
- Frictional resistance of NSK K1 is included in the dynamic torque in the table.
 - Grease is packed into ball screw, linear guide parts and support unit.
 - Consult NSK for life estimates under large moment loads.
 - Stroke limit = stroke + (4 [margin] × 2)

Basic load rating

Lead (mm)	Shaft dia (mm)	Basic dynamic load rating (N)			Basic static load rating (N)			
		Ball screw C ₀	Linear guides C	Support unit C ₀	Rated running distance L _r (km)	Ball screw C ₀	Linear guides C ₀	Support unit load limit (N)
1	φ 6	340 (High grade)	4910	615	1	555 (High grade)	2120	490
		405 (Precision)				615 (Precision)		
2	φ 6	340 (High grade)	3900	615	2	555 (High grade)	2120	490
		405 (Precision)				615 (Precision)		

Basic static moment load of linear guide

Slider	Basic static moment load (N · m)		
	Rolling M ₀	Pitching M ₀	Yawing M ₀
Single	24	8	8

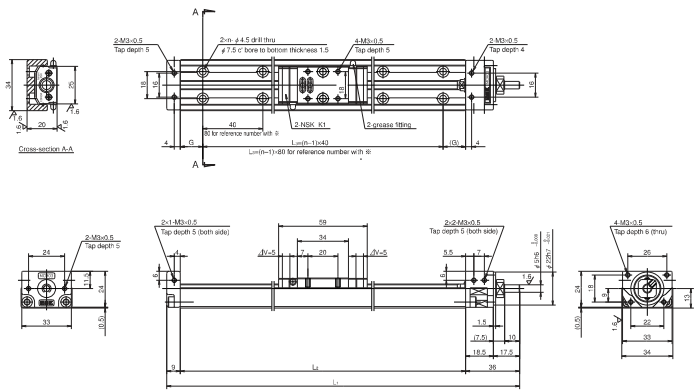
MCM Series

Light weight type

MCM 03

Accuracy grade: Precision (P)

Ball screw lead 1 and 2



Dimension of MCM03 (Single slider)

ΔV is thickness of NSK K1

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)			No. of mounting hole	Inertia $\times 10^{-5}$ (kg · m ²)	Mass (kg)	
				L ₁	L ₂	G				
※MCM03005P01K00	50	56 (66)	1	160	115	17.5	80	2	0.015	0.6
※MCM03005P02K00			2						0.016	
MCM03010P01K00	100	131 (141)	1	235	190	15	160	5	0.021	0.7
MCM03010P02K00			2						0.022	
☆MCM03015P01K00	150	181 (191)	1	285	240	20	200	6	0.025	0.8
☆MCM03015P02K00			2						0.026	

- Notes: 1. Items not marked are available from standard stock.
 2. Items marked with ☆ are designated as "quick delivery item" upon request.
 3. Bolt hole pitch L₃ on the items marked with ※ is 80 mm.

Monocarrier dynamic torque specification (N · cm)

Ball screw lead (mm)	1	0.2 - 1.7
	2	

- Notes:
 1. Frictional resistance of NSK K1 is included in the dynamic torque in the table.
 2. Grease is packed into ball screw, linear guide parts and support unit.
 3. Consult NSK for life estimates under large moment loads.
 4. Optional spacer is required, when using a cover unit, sensor unit or the both together in ball screw lead of 1 and 2 mm (See page C41).
 5. Stroke limit = stroke + (3 [margin] × 2)

Basic load rating

Lead (mm)	Shaft dia (mm)	Basic dynamic load rating (N)			Rated running distance L _s (km)	Basic static load rating (N)		
		Ball screw C _a	Linear guides C	Support unit C _a		Ball screw C _{0a}	Linear guides C ₀	Support unit load limit (N)
1	φ6	735	10900	2670	1	1230	4900	1040
2	φ6	735	8650		2			

Basic static moment load of linear guide

Slider	Basic static moment load (N · m)		
	Rolling M _{HD}	Pitching M _{VD}	Yawing M _{VO}
Single	68	28	28

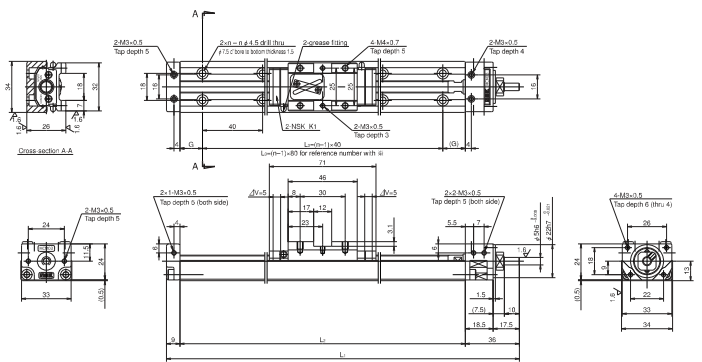
MCM03



MCM 03

Accuracy grade: High grade (H)

Ball screw lead 10 and 12



Dimension of MCM03 (Single slider)

ΔV is thickness of NSK K1

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)			No. of mounting hole	Inertia $\times 10^{-5}$ (kg · m ²)	Mass (kg)	
				L ₁	L ₂	G				
☆※MCM03005H10K00	50	69 (79)	10	185	140	30	80	2	0.080	0.6
☆※MCM03005H12K00			12						0.097	
MCM03010H10K00	100	119 (129)	10	235	190	15	160	5	0.092	0.7
MCM03010H12K00			12						0.109	
☆MCM03015H10K00	150	169 (179)	10	285	240	20	200	6	0.105	0.8
☆MCM03015H12K00			12						0.122	
MCM03020H10K00	200	219 (229)	10	335	290	25	240	7	0.118	0.9
☆MCM03020H12K00			12						0.135	
☆MCM03025H10K00	250	259 (279)	10	385	340	30	280	8	0.131	1.0
☆MCM03025H12K00			12						0.147	

- Notes: 1. Items not marked are available from standard stock.
 2. Items marked with ☆ are designated as "quick delivery item" upon request.
 3. Bolt hole pitch L₃ on the items marked with ※ is 80 mm.

Monocarrier dynamic torque specification (N · cm)

Ball screw lead (mm)	10	0.3 - 3.0
	12	

- Notes:
 1. Frictional resistance of NSK K1 is included in the dynamic torque in the table.
 2. Grease is packed into ball screw, linear guide parts and support unit.
 3. Consult NSK for life estimates under large moment loads.
 4. Stroke limit = stroke + (9.5 [margin] × 2)

Basic load rating

Lead (mm)	Shaft dia (mm)	Basic dynamic load rating (N)			Rated running distance L _s (km)	Basic static load rating (N)		
		Ball screw C _a	Linear guides C	Support unit C _a		Ball screw C _{0a}	Linear guides C ₀	Support unit load limit (N)
10	φ8	1230	6250	2670	10	1690	6620	1040
12	φ8	1230	5880		12			

Basic static moment load of linear guide

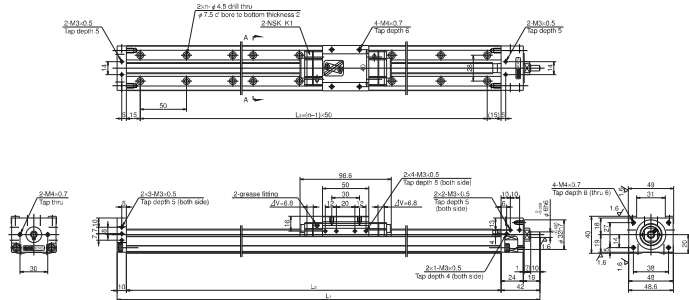
Slider	Basic static moment load (N · m)		
	Rolling M _{HD}	Pitching M _{VD}	Yawing M _{VO}
Single	92	51	51

MCM Series

Light weight type

MCM05

Accuracy grade: High grade (H)



Dimension of MCM05 (Single slider)

ΔV is thickness of NSK K1

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)			No. of mounting hole	Inertia $\times 10^{-4}$ (kg · m ²)	Mass (kg)
				L ₁	L ₂	L ₃			
MCM05005H05K00	50	80 (95)	5	232	180	150	4	0.025	1.4
☆ MCM05005H20K00			20				5	0.035	
MCM05010H05K00	100	130 (145)	5	282	230	200	5	0.031	1.6
☆ MCM05010H20K00			20				6	0.040	
MCM05015H05K00	150	180 (195)	5	332	280	250	6	0.036	1.8
☆ MCM05015H20K00			20				7	0.045	
MCM05020H05K00	200	230 (245)	5	382	330	300	7	0.042	2.0
☆ MCM05020H20K00			20				8	0.051	
MCM05025H05K00	250	280 (295)	5	432	380	350	8	0.047	2.2
☆ MCM05025H20K00			20				9	0.056	
MCM05030H05K00	300	330 (345)	5	482	430	400	9	0.053	2.3
☆ MCM05030H20K00			20				10	0.063	
MCM05040H05K00	400	430 (445)	5	582	530	500	11	0.054	2.7
☆ MCM05040H20K00			20				12	0.074	
MCM05050H05K00	500	530 (545)	5	682	630	600	13	0.076	3.1
☆ MCM05050H20K00			20				14	0.085	
MCM05060H05K00	600	630 (645)	5	782	730	700	15	0.087	3.5
☆ MCM05060H20K00			20				16	0.096	

Notes: 1. Items not marked are available from standard stock.
2. Items marked with ☆ are designated as "quick delivery item" upon request.

Monocarrier dynamic torque specification (N · cm)

Ball screw lead (mm)	Notes:	
	5	1.0 - 4.8
	10	1.1 - 5.8
20	1.6 - 7.9	

Basic load rating

Lead l (mm)	Shaft dia d (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit load limit (N)
		Ball screw C_b	Linear guides C	Support unit C_s	Rated running distance L_r (km)	Ball screw C_{0b}	Linear guides C_0	
5	φ12	3760	15600	4400	5	6310	10900	1450
10		2260	12400		10			
20		2260	9850		20			

Basic static moment load of linear guide

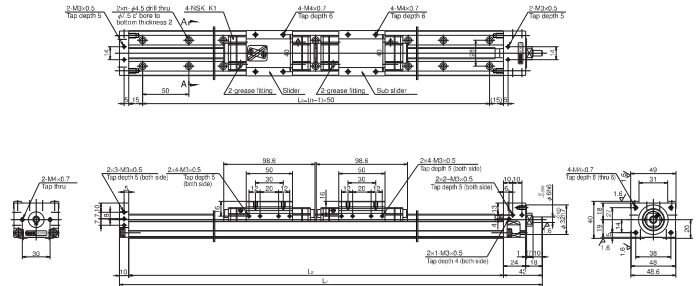
Slider	Basic static moment load (N · m)		
	Rolling M_{R0}	Pitching M_{P0}	Yawing M_{Y0}
Single	229	89	89

MCM05



MCM05 (Double slider)

Accuracy grade: High grade (H)



Dimension of MCM05 (Double slider)

ΔV is thickness of NSK K1

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)			No. of mounting hole	Inertia $\times 10^{-4}$ (kg · m ²)	Mass (kg)
				L ₁	L ₂	L ₃			
☆ MCM05006H10D00	60	83 (110)	10	332	280	250	6	0.058	2.3
☆ MCM05011H10D00	110	133 (160)	10	382	330	300	7	0.064	2.5
☆ MCM05016H10D00	160	183 (210)	10	432	380	350	8	0.070	2.7
☆ MCM05021H10D00	210	233 (260)	10	482	430	400	9	0.075	2.8
☆ MCM05031H10D00	310	333 (360)	10	582	530	500	11	0.086	3.2
☆ MCM05041H10D00	410	433 (460)	10	682	630	600	13	0.098	3.6
☆ MCM05051H10D00	510	533 (560)	10	782	730	700	15	0.109	4.2

Notes: 1. Items not marked are available from standard stock.
2. Items marked with ☆ are designated as "quick delivery item" upon request.

Monocarrier dynamic torque specification (N · cm)

Ball screw lead (mm)	Notes:	
	10	1.5 - 7.6
20	2.3 - 11.8	

Basic load rating

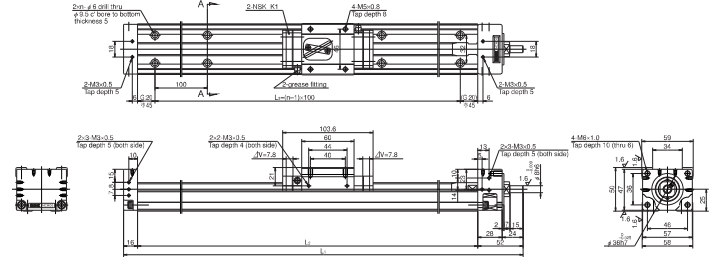
Lead l (mm)	Shaft dia d (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit load limit (N)
		Ball screw C_b	Linear guides C	Support unit C_s	Rated running distance L_r (km)	Ball screw C_{0b}	Linear guides C_0	
5	φ12	3760	15600	4400	5	6310	10900	1450
10		2260	12400		10			
20		2260	9850		20			

Basic static moment load of linear guide

Slider	Basic static moment load (N · m)		
	Rolling M_{R0}	Pitching M_{P0}	Yawing M_{Y0}
Double	455	765	765

MCM Series **Light weight type**

MCM 06 Accuracy grade: High grade (H)



Dimension of MCM06 (Single slider) ΔV is thickness of NSK K1

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)			No. of mounting hole	Inertia × 10 ⁻⁴ (kg · m ²)	Mass (kg)
				L ₁	L ₂	L ₃			
☆ MCM0605H05K00	50	85 (102)	5	258	190	100	2	0.093	2.7
☆ MCM0605H10K00			10						
☆ MCM0605H20K00			20						
☆ MCM0601H05K00	100	135 (152)	5	308	240	200	3	0.103	3.0
☆ MCM0601H10K00			10						
☆ MCM0601H20K00			20						
☆ MCM06015H05K00	150	185 (202)	5	358	290	200	3	0.122	3.5
☆ MCM06015H10K00			10						
☆ MCM06015H20K00			20						
☆ MCM0602H05K00	200	235 (252)	5	408	340	300	4	0.142	3.8
☆ MCM0602H10K00			10						
☆ MCM0602H20K00			20						
☆ MCM06025H05K00	250	285 (302)	5	458	390	300	4	0.161	4.2
☆ MCM06025H10K00			10						
☆ MCM06025H20K00			20						
☆ MCM0603H05K00	300	335 (352)	5	508	440	400	5	0.180	4.5
☆ MCM0603H10K00			10						
☆ MCM0603H20K00			20						
☆ MCM0604H05K00	400	435 (452)	5	608	540	500	6	0.219	5.2
☆ MCM0604H10K00			10						
☆ MCM0604H20K00			20						
☆ MCM0605H05K00	500	535 (552)	5	708	640	600	7	0.258	6.0
☆ MCM0605H10K00			10						
☆ MCM0605H20K00			20						
☆ MCM0606H05K00	600	635 (652)	5	808	740	700	8	0.297	6.7
☆ MCM0606H10K00			10						
☆ MCM0606H20K00			20						
☆ MCM0607H05K00	700	735 (752)	5	908	840	800	9	0.336	7.4
☆ MCM0607H10K00			10						
☆ MCM0607H20K00			20						
☆ MCM0608H05K00	800	835 (852)	5	1008	940	900	10	0.374	8.1
☆ MCM0608H10K00			10						
☆ MCM0608H20K00			20						

- Notes: 1. Items not marked are available from standard stock.
 2. Items marked with ☆ are designated as "quick delivery item" upon request.
 3. Dimension G is 45 for those marked with ☆.

Monocarrier dynamic torque specification (N · cm)

Ball screw lead (mm)	5	1.9 - 7.4
	10	2.2 - 8.6
	20	2.8 - 11.0

- Notes: 1. Frictional resistance of NSK K1 is included in the dynamic torque in the table.
 2. Grease is packed into ball screw, linear guide parts and support unit.
 3. Consult NSK for life estimates under large moment loads.
 4. Stroke limit = stroke + (17.5 [margin] × 2)

Basic load rating

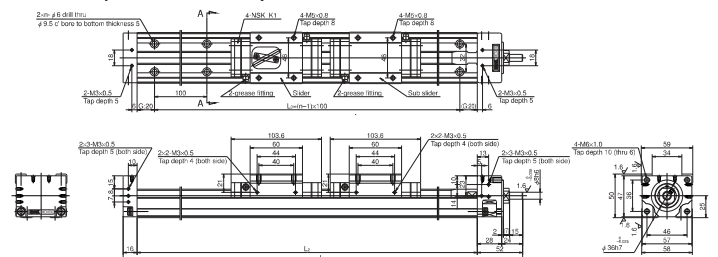
Lead (mm)	Shaft dia (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit load limit (N)
		Ball screw C ₀	Linear guides C	Support unit C ₀	Rated running distance L _r (km)	Ball screw C _{0a}	Linear guides C ₀	
5	φ16	7310	25200	6550	5	13500	2730	
10	φ15	7060	20000		10	12700		
20		4560	15900		20	7750		

Basic static moment load of linear guide

Slider	Basic static moment load (N · m)		
	Rolling M _{HD}	Pitching M _{VD}	Yawing M _{VD}
Single	415	174	174

MCM 06 **NSK**

MCM 06 (Double slider) Accuracy grade: High grade (H)



Dimension of MCM06 (Double slider) ΔV is thickness of NSK K1

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)			No. of mounting hole	Inertia × 10 ⁻⁴ (kg · m ²)	Mass (kg)
				L ₁	L ₂	L ₃			
☆ MCM0601H05D00	110	133 (164)	5	408	340	300	4	0.145	4.4
☆ MCM0601H10D00			10						
☆ MCM0601H20D00			20						
☆ MCM0602H05D00	210	233 (264)	5	508	440	400	5	0.189	5.1
☆ MCM0602H10D00			10						
☆ MCM0602H20D00			20						
☆ MCM0603H05D00	310	333 (364)	5	608	540	500	6	0.223	5.8
☆ MCM0603H10D00			10						
☆ MCM0603H20D00			20						
☆ MCM0604H05D00	410	433 (464)	5	708	640	600	7	0.262	6.6
☆ MCM0604H10D00			10						
☆ MCM0604H20D00			20						
☆ MCM0605H05D00	510	533 (564)	5	808	740	700	8	0.224	6.6
☆ MCM0605H10D00			10						
☆ MCM0605H20D00			20						
☆ MCM0606H05D00	610	633 (664)	5	908	840	800	9	0.257	7.3
☆ MCM0606H10D00			10						
☆ MCM0606H20D00			20						
☆ MCM0607H05D00	710	733 (764)	5	1008	940	900	10	0.283	8.0
☆ MCM0607H10D00			10						
☆ MCM0607H20D00			20						

- Notes: 1. Items not marked are available from standard stock.
 2. Items marked with ☆ are designated as "quick delivery item" upon request.

Monocarrier dynamic torque specification (N · cm)

Ball screw lead (mm)	5	2.3 - 8.5
	10	2.7 - 10.9
	20	4.0 - 15.9

- Notes: 1. Frictional resistance of NSK K1 is included in the dynamic torque in the table.
 2. Grease is packed into ball screw, linear guide parts and support unit.
 3. Consult NSK for life estimates under large moment loads.
 4. Stroke limit = stroke + (11.4 [margin] × 2)

Basic load rating

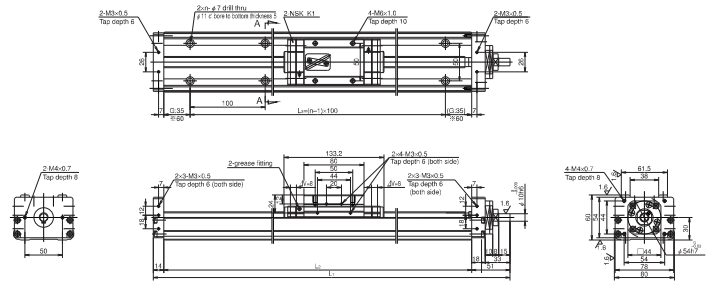
Lead (mm)	Shaft dia (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit load limit (N)
		Ball screw C ₀	Linear guides C	Support unit C ₀	Rated running distance L _r (km)	Ball screw C _{0a}	Linear guides C ₀	
5	φ16	7310	25200	6550	5	13500	2730	
10	φ15	7060	20000		10	12700		
20		4560	15900		20	7750		

Basic static moment load of linear guide

Slider	Basic static moment load (N · m)		
	Rolling M _{HD}	Pitching M _{VD}	Yawing M _{VD}
Double	825	1220	1220

MCM Series **Light weight type**

MCM08 **Accuracy grade: High grade (H)**



Dimension of MCM08 (Single slider) ΔV is thickness of NSK K1

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)			No. of mounting hole n	Inertia × 10 ⁻⁴ (kg · m ²)	Mass (kg)
				L ₁	L ₂	L ₃			
☆ MCM08005H05K00	50	85 (101)	5	285	220	100	2	0.101	4.1
☆ MCM08005H10K00	100	135 (151)	10	335	270	200	3	0.100	4.8
☆ MCM08010H10K00			20					0.190	
☆ MCM08010H20K00	150	185 (201)	5	385	320	200	3	0.139	5.1
☆ MCM08015H20K00			20					0.205	
☆ MCM08020H05K00	200	235 (251)	10	435	370	300	4	0.159	5.5
☆ MCM08020H10K00			20					0.144	
☆ MCM08020H20K00	250	285 (301)	5	485	420	300	4	0.220	6.0
☆ MCM08025H20K00			20					0.159	
☆ MCM08030H05K00	300	335 (351)	5	535	470	400	5	0.235	6.5
☆ MCM08030H10K00			20					0.198	
☆ MCM08030H20K00	400	435 (451)	5	635	570	500	6	0.173	7.4
☆ MCM08040H20K00			20					0.249	
☆ MCM08050H05K00	500	535 (551)	5	735	670	600	7	0.275	8.4
☆ MCM08050H10K00			20					0.308	
☆ MCM08060H05K00	600	635 (651)	5	835	770	700	8	0.314	9.3
☆ MCM08060H10K00			20					0.262	
☆ MCM08070H05K00	700	735 (751)	5	935	870	800	9	0.353	10.5
☆ MCM08070H10K00			20					0.291	
☆ MCM08070H20K00	800	835 (851)	5	1035	970	900	10	0.367	11.2
☆ MCM08080H10K00			20					0.391	
☆ MCM08080H20K00								0.320	
								0.396	

- Notes: 1. Items not marked are available from standard stock.
 2. Items marked with ☆ are designated as "quick delivery item" upon request.
 3. Dimension G is 60 for those marked with ☆.

Monocarrier dynamic torque specification (N · cm)

Ball screw lead (mm)	5	1.0 - 5.9
	10	2.0 - 7.8
	20	2.5 - 10.8

- Notes:
 1. Frictional resistance of NSK K1 is included in the dynamic torque in the table.
 2. Grease is packed into ball screw, linear guide parts and support unit.
 3. Consult NSK for life estimates under large moment loads.
 4. Stroke limit = stroke + (17.5 [margin] × 2)

Basic load rating

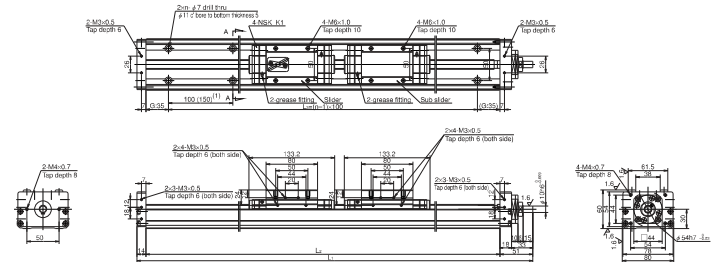
Lead ℓ (mm)	Shaft dia d (mm)	Basic dynamic load rating (N)			Basic static load rating (N)			Support unit load limit (N)
		Ball screw C ₀	Linear guides C	Support unit C ₀	Ball screw C _{0a}	Linear guides C ₀		
5	φ16	7310	30800	7100	5	13500	22800	3040
10	φ15	7060	24400		10	12700		
20		4560	19400		20	7750		

Basic static moment load of linear guide

Slider	Basic static moment load (N · m)		
	Rolling M ₁₀	Pitching M ₁₀	Yawing M ₁₀
Single	770	300	300

MCM08 **NSK**

MCM08 (Double slider) **Accuracy grade: High grade (H)**



Dimension of MCM08 (Double slider) ΔV is thickness of NSK K1

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)			No. of mounting hole n	Inertia × 10 ⁻⁴ (kg · m ²)	Mass (kg)
				L ₁	L ₂	L ₃			
☆ MCM08008H10D00	80	104 (136)	10	435	370	300	3	0.169	6.5
☆ MCM08018H10D00	180	204 (236)	10	535	470	400	5	0.199	7.5
☆ MCM08028H10D00	280	304 (336)	10	635	570	500	6	0.228	8.4
☆ MCM08038H10D00	380	404 (436)	10	735	670	600	7	0.257	9.4
☆ MCM08048H10D00	480	504 (536)	10	835	770	700	8	0.287	10.3
☆ MCM08058H10D00	580	604 (636)	10	935	870	800	9	0.439	11.5
☆ MCM08068H10D00	680	704 (736)	10	1035	970	900	10	0.468	12.2

- Notes: 1. Items not marked are available from standard stock.
 2. Items marked with ☆ are designated as "quick delivery item" upon request.
 3. Dimension (1) is 150mm for those marked with ☆.

Monocarrier dynamic torque specification (N · cm)

Ball screw lead (mm)	10	2.5 - 10.8
	20	4.0 - 17.2

- Notes:
 1. Frictional resistance of NSK K1 is included in the dynamic torque in the table.
 2. Grease is packed into ball screw, linear guide parts and support unit.
 3. Consult NSK for life estimates under large moment loads.
 4. Stroke limit = stroke + (11.8 [margin] × 2)

Basic load rating

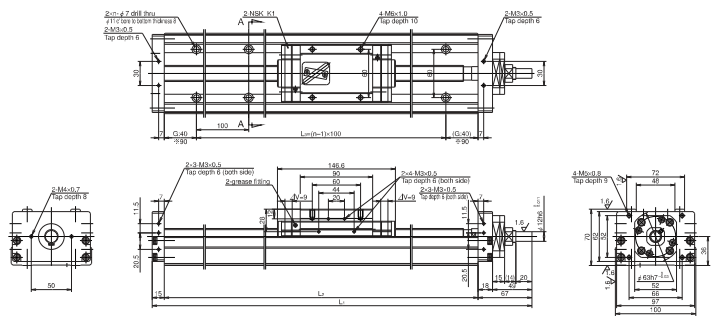
Lead ℓ (mm)	Shaft dia d (mm)	Basic dynamic load rating (N)			Basic static load rating (N)			Support unit load limit (N)
		Ball screw C ₀	Linear guides C	Support unit C ₀	Ball screw C _{0a}	Linear guides C ₀		
5	φ16	7310	30800	7100	5	13500	22800	3040
10	φ15	7060	24400		10	12700		
20		4560	19400		20	7750		

Basic static moment load of linear guide

Slider	Basic static moment load (N · m)		
	Rolling M ₁₀	Pitching M ₁₀	Yawing M ₁₀
Double	1540	2050	2050

MCM Series **Light weight type**

MCM 10 Accuracy grade: High grade (H)



Dimension of MCM 10 (Single slider) ΔV is thickness of NSK K1

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)			No. of mounting hole	Inertia × 10 ⁻⁴ (kg · m ²)	Mass (kg)
				L ₁	L ₂	L ₃			
☆ MCM 10010H10K00	100	130 (151)	10	362	280	200	3	0.332	7.8
☆ MCM 10015H10K00	150	180 (211)	10	412	330	300	4	0.442	8.7
☆ MCM 10020H10K00	200	230 (251)	10	462	380	300	4	0.425	9.5
☆ MCM 10025H10K00	250	280 (301)	10	512	430	400	5	0.539	10.4
☆ MCM 10030H10K00	300	330 (351)	10	562	480	400	5	0.472	11.2
☆ MCM 10035H10K00	350	380 (401)	10	612	530	400	5	0.519	12.2
☆ MCM 10040H10K00	400	430 (451)	10	662	580	500	6	0.633	13.0
☆ MCM 10045H10K00	450	480 (501)	10	712	630	500	6	0.612	14.6
☆ MCM 10050H10K00	500	530 (551)	10	762	680	600	7	0.706	14.6
☆ MCM 10055H10K00	550	580 (601)	10	812	730	600	7	0.820	16.3
☆ MCM 10060H10K00	600	630 (651)	10	862	780	700	8	0.914	16.3
☆ MCM 10065H10K00	650	680 (701)	10	912	830	700	8	0.893	18.0
☆ MCM 10070H10K00	700	730 (751)	10	962	880	800	9	1.007	18.0
☆ MCM 10075H10K00	750	780 (801)	10	1012	930	800	9	0.987	19.7
☆ MCM 10080H10K00	800	830 (851)	10	1062	980	900	10	1.101	19.7
☆ MCM 10085H10K00	850	880 (901)	10	1112	1030	900	10	1.081	21.4
☆ MCM 10090H10K00	900	930 (951)	10	1162	1080	1000	11	1.195	21.4
☆ MCM 10095H10K00	950	980 (1001)	10	1212	1130	1000	11	1.174	23.1
☆ MCM 10100H10K00	1000	1030 (1051)	10	1262	1180	1000	11	1.288	23.1

- Notes: 1. Items not marked are available from standard stock.
 2. Items marked with ☆ are designated as "quick delivery item" upon request.
 3. Dimension G is 90 for those marked with ※.
 4. Dimension G is 15 for those marked with ◊.

Monocarrier dynamic torque specification (N · cm)

Ball screw lead (mm)	10	2.7 – 10.8
20	3.1 – 12.7	

Notes:
 1. Frictional resistance of NSK K1 is included in the dynamic torque in the table.
 2. Grease is packed into ball screw, linear guide parts and support unit.
 3. Consult NSK for life estimates under large moment loads.
 4. Stroke limit = stroke + (15 [margin] × 2)

Basic load rating

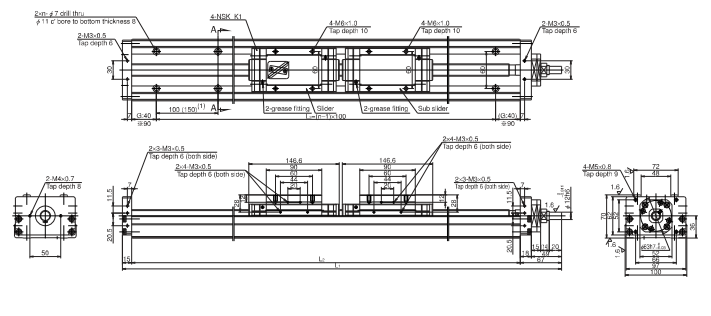
Lead (mm)	Shaft dia (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit load limit (N)
		Ball screw C _a	Linear guides C	Support unit C _a	Rated running distance L _r (km)	Ball screw C _{0a}	Linear guides C ₀	
10		10900	33500	7600	10	21700	29400	3380
20	φ20	7060	26600	7600	20	12700	29400	

Basic static moment load of linear guide

Slider	Basic static moment load (N · m)		
	Rolling M _{HD}	Pitching M _{VD}	Yawing M _{VD}
Single	1170	425	425

MCM 10 **NSK**

MCM 10 (Double slider) Accuracy grade: High grade (H)



Dimension of MCM 10 (Double slider) ΔV is thickness of NSK K1

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)			No. of mounting hole	Inertia × 10 ⁻⁴ (kg · m ²)	Mass (kg)
				L ₁	L ₂	L ₃			
☆ MCM 10007H10D00	70	86 (122)	10	462	380	300	3	0.463	11.0
☆ MCM 10011H10D00	110	136 (222)	10	562	480	400	5	0.557	12.7
☆ MCM 10017H20D00	170	210 (322)	20	662	580	500	6	0.650	13.4
☆ MCM 10027H10D00	270	286 (422)	10	762	680	600	7	0.744	15.1
☆ MCM 10037H20D00	370	386 (522)	20	862	780	700	8	0.972	17.8
☆ MCM 10047H10D00	470	486 (622)	10	962	880	800	9	0.838	19.5
☆ MCM 10057H20D00	570	586 (722)	20	1062	980	900	10	1.025	21.2
☆ MCM 10067H10D00	670	686 (822)	10	1162	1080	1000	11	1.212	23.6
☆ MCM 10077H20D00	770	786 (922)	20	1262	1180	1000	11	1.440	23.6

- Notes: 1. Items not marked are available from standard stock.
 2. Items marked with ☆ are designated as "quick delivery item" upon request.
 3. Dimension G is 90 for those marked with ※.
 4. Dimension (1) is 150mm for those marked with ◊.

Monocarrier dynamic torque specification (N · cm)

Ball screw lead (mm)	10	4.2 – 15.6
20	5.0 – 19.6	

Notes:
 1. Frictional resistance of NSK K1 is included in the dynamic torque in the table.
 2. Grease is packed into ball screw, linear guide parts and support unit.
 3. Consult NSK for life estimates under large moment loads.
 4. Stroke limit = stroke + (8.4 [margin] × 2)

Basic load rating

Lead (mm)	Shaft dia (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit load limit (N)
		Ball screw C _a	Linear guides C	Support unit C _a	Rated running distance L _r (km)	Ball screw C _{0a}	Linear guides C ₀	
10		10900	33500	7600	10	21700	29400	3380
20	φ20	7060	26600	7600	20	12700	29400	

Basic static moment load of linear guide

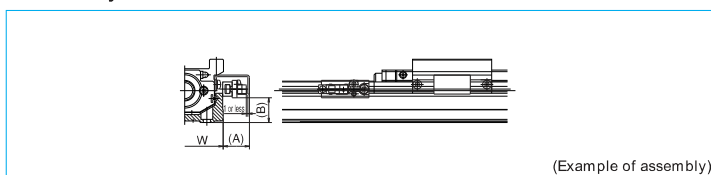
Slider	Basic static moment load (N · m)		
	Rolling M _{HD}	Pitching M _{VD}	Yawing M _{VD}
Double	2340	2940	2940

C-2-3 MCM Series Option Part

C-2-3. 1 Sensor Unit



●Proximity switch

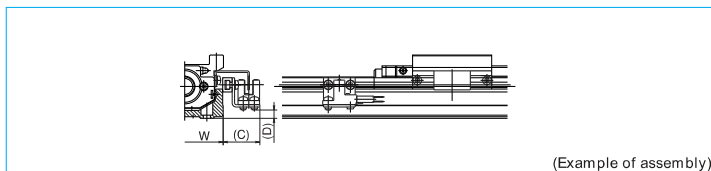


(Example of assembly)

Type	Reference number			Dimension (A) (mm)	Dimension (B) (mm)	Body width W (mm)
MCM02	MC-SR02-00	MC-SR02-01	MC-SR02-02	17	2	28
MCM03	MC-SR03-10	MC-SR03-11	MC-SR03-12	17	3	34
MCM05	MC-SR05-10	MC-SR05-11	MC-SR05-12	17	15	48.6
MCM06	MC-SR06-10	MC-SR06-11	MC-SR06-12	17	19	58
MCM08	MC-SR08-10	MC-SR08-11	MC-SR08-12	16	27	80
MCM10	MC-SR10-10	MC-SR10-11	MC-SR10-12	16	35	100
Quantity	Proximity switch (a-contact)	—	3	1	E2S-W13 (OMRON Corp.)	
	Proximity switch (b-contact)	3	—	2	E2S-W14 (OMRON Corp.)	

Note: 1. See page C21 for specification of proximity switch. 2. A sensor unit consists of sensors, a sensor dog and sensor mounting parts.
You require an optional spacer plate when you use a cover unit or a sensor unit for an MCM03 with the lead of 1 or 2 mm. (Refer to page C41.)

●Photo sensor



(Example of assembly)

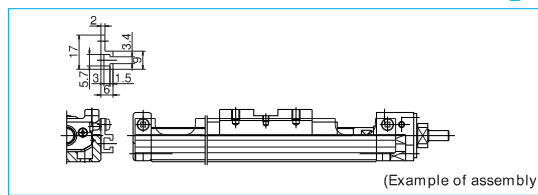
Type	Reference number	Dimension (C) (mm)	Dimension (D) (mm)	Body width W (mm)	Remarks
MCM03	MC-SR03-13	24	0.5	34	EE-SX674 (OMRON Corp.) 3 sets (EE-1001 connector attachment)
MCM05	MC-SR05-13	24	5	48.6	
MCM06	MC-SR06-13	24	9	58	
MCM08	MC-SR08-13	23	17	80	
MCM10	MC-SR10-13	22	24	100	

Note: 1. See page C22 for specification of photo sensor. 2. A sensor unit consists of sensors, a sensor dog and sensor mounting parts.
You require an optional spacer plate when you use a cover unit or a sensor unit for an MCM03 with the lead of 1 or 2 mm. (Refer to page C41.)

(1) Sensor Rail

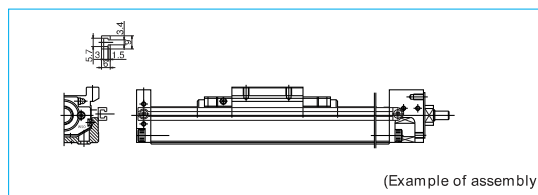


Sensor rail for MCM03: MC-SRL3- * * * *



(Example of assembly)

Sensor rail for MCM05: MC-SRL5- * * * *



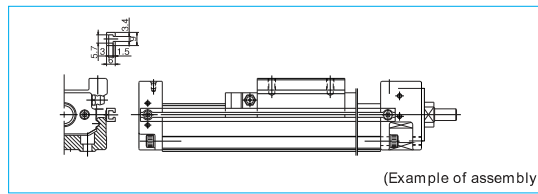
(Example of assembly)

Sensor rail for MCM02: MC-SRL2- * * * *

Sensor rail for MCM06: MC-SRL6- * * * *

Sensor rail for MCM08: MC-SRL8- * * * *

Sensor rail for MCM10: MC-SRL1- * * * *



(Example of assembly)

* * * * is the same as rail dimension L₂
Please place and assemble the seat during the attachment of the sensor rail and the support unit attaching part for MCM03, MCM05, MCM06 and MCM08.

MCM Series

Light weight type

Option Part



Body of MCM Series and Sensor Rail Combination Table

Table 4

Nominal size	Body length L ₁ (mm)	Reference number	Sensor rail reference number
MCM02	100	MCM02005H01K	M C-SRL2-0100
		MCM02005P01K	
		MCM02005H02K	
	150	MCM02010H01K	M C-SRL2-0150
		MCM02010P01K	
		MCM02010H02K	
200	MCM02015H01K	M C-SRL2-0200	
	MCM02015P01K		
	MCM02015H02K		
MCM03	115	MCM03005P01K00	M C-SRL3-0115
		MCM03005P02K00	
		MCM03005H10K00	
	140	MCM03005H12K00	M C-SRL3-0140
		MCM03010P01K00	
		MCM03010P02K00	
190	MCM03010H10K00	M C-SRL3-0190	
	MCM03010H12K00		
	MCM03015P01K00		
240	MCM03015P02K00	M C-SRL3-0240	
	MCM03015H10K00		
	MCM03015H12K00		
290	MCM03020H10K00	M C-SRL3-0290	
	MCM03020H12K00		
	MCM03025H10K00		
340	MCM03025H12K00	M C-SRL3-0340	
	MCM05005H05K00		M C-SRL5-0180
	MCM05005H10K00		
180	MCM05005H20K00	M C-SRL5-0230	
	MCM05010H05K00		
	MCM05010H10K00		
280	MCM05010H20K00	M C-SRL5-0280	
	MCM05015H10K00		
	MCM05015H20K00		
330	MCM05020H10K00	M C-SRL5-0330	
	MCM05020H20K00		
	MCM05011H10D00		M C-SRL5-0380
MCM05025H05K00			
380	MCM05025H10K00	M C-SRL5-0380	
	MCM05025H20K00		
	MCM05016H10D00		M C-SRL5-0430
MCM05030H05K00			
430	MCM05030H10K00	M C-SRL5-0430	
	MCM05030H20K00		
	MCM05021H20D00		M C-SRL5-0530
MCM05040H05K00			
530	MCM05040H10K00	M C-SRL5-0530	
	MCM05040H20K00		
	MCM05031H10D00		M C-SRL5-0630
MCM05031H20D00			
630	MCM05050H05K00	M C-SRL5-0630	
	MCM05050H10K00		
	MCM05050H20K00		
730	MCM05041H10D00	M C-SRL5-0730	
	MCM05041H20D00		
	MCM05060H05K00		
	MCM05060H10K00	M C-SRL5-0730	
	MCM05060H20K00		
	MCM05051H10D00		
		MCM05051H20D00	

Nominal size	Body length L ₁ (mm)	Reference number	Sensor rail reference number
MCM06	190	MCM06005H05K00	M C-SRL6-0190
		MCM06005H10K00	
		MCM06005H20K00	
	240	MCM06010H05K00	M C-SRL6-0240
		MCM06010H10K00	
		MCM06010H20K00	
290	MCM06015H10K00	M C-SRL6-0290	
	MCM06015H20K00		
	MCM06020H05K00		M C-SRL6-0340
MCM06020H10K00			
340	MCM06020H20D00	M C-SRL6-0340	
	MCM06011H05D00		
	MCM06011H10D00		M C-SRL6-0390
390	MCM06025H10K00	M C-SRL6-0390	
	MCM06025H20K00		
	MCM06030H05K00		M C-SRL6-0440
440	MCM06030H10K00	M C-SRL6-0440	
	MCM06030H20K00		
	MCM06021H05D00		M C-SRL6-0540
540	MCM06021H10D00	M C-SRL6-0540	
	MCM06040H05K00		
	MCM06040H10K00		M C-SRL6-0640
640	MCM06040H20K00	M C-SRL6-0640	
	MCM06031H05D00		
	MCM06031H10D00		
740	MCM06031H20D00	M C-SRL6-0740	
	MCM06060H05K00		M C-SRL6-0840
	MCM06060H10K00		
840	MCM06060H20K00	M C-SRL6-0840	
	MCM06070H10K00		
	MCM06070H20K00		M C-SRL6-0940
940	MCM06061H10D00	M C-SRL6-0940	
	MCM06061H20D00		
	MCM06071H10D00		
		MCM06071H20D00	

Nominal size	Body length L ₁ (mm)	Reference number	Sensor rail reference number
MCM08	220	MCM08005H05K00	M C-SRL8-0220
		MCM08005H10K00	
		MCM08010H05K00	
	MCM08010H10K00		
	MCM08010H20K00		
	320	MCM08015H05K00	M C-SRL8-0320
MCM08015H10K00			
MCM08015H20K00		M C-SRL8-0370	
370	MCM08020H05K00		M C-SRL8-0370
	MCM08020H10K00		
	MCM08020H20K00		
420	MCM08025H05K00	M C-SRL8-0420	
	MCM08025H10K00		
	MCM08025H20K00		M C-SRL8-0470
470	MCM08030H05K00	M C-SRL8-0470	
	MCM08030H10K00		
	MCM08030H20K00		
570	MCM08040H05K00	M C-SRL8-0570	
	MCM08040H10K00		
	MCM08028H10D00		M C-SRL8-0670
670	MCM08028H20D00	M C-SRL8-0670	
	MCM08038H10D00		
	MCM08038H20D00		M C-SRL8-0770
770	MCM08060H05K00	M C-SRL8-0770	
	MCM08060H10K00		
	MCM08060H20K00		M C-SRL8-0870
870	MCM08070H05K00	M C-SRL8-0870	
	MCM08070H10K00		
	MCM08070H20K00		M C-SRL8-0970
970	MCM08058H10D00	M C-SRL8-0970	
	MCM08058H20D00		
	MCM08068H10D00		
		MCM08068H20D00	

Nominal size	Body length L ₁ (mm)	Reference number	Sensor rail reference number	
MCM10	280	MCM10010H10K00	M C-SRL1-0280	
		MCM10010H20K00		
		MCM10015H20K00		M C-SRL1-0330
	330	MCM10020H10K00	M C-SRL1-0380	
		MCM10020H20K00		
		MCM10007H10D00		M C-SRL1-0430
	380	MCM10025H10K00	M C-SRL1-0430	
		MCM10025H20K00		
		MCM10030H10K00		M C-SRL1-0480
	480	MCM10030H20K00	M C-SRL1-0480	
		MCM10017H10D00		
		MCM10017H20D00		M C-SRL1-0580
580	MCM10040H10K00	M C-SRL1-0580		
	MCM10040H20K00			
	MCM10027H10D00		M C-SRL1-0680	
680	MCM10027H20D00	M C-SRL1-0680		
	MCM10050H10K00			
	MCM10050H20K00		M C-SRL1-0780	
780	MCM10037H10D00	M C-SRL1-0780		
	MCM10037H20D00			
	MCM10047H10D00		M C-SRL1-0880	
880	MCM10047H20D00	M C-SRL1-0880		
	MCM10057H10D00			
	MCM10057H20D00		M C-SRL1-0980	
980	MCM10060H10K00	M C-SRL1-0980		
	MCM10060H20K00			
	MCM10067H10D00		M C-SRL1-1080	
1080	MCM10067H20D00	M C-SRL1-1080		
	MCM10090H10K00			
	MCM10090H20K00		M C-SRL1-1180	
1180	MCM10100H10K00	M C-SRL1-1180		
	MCM10100H20K00			
	MCM10087H10D00			
		MCM10087H20D00		

C-2-3. 2 Cover Unit



Cover Unit for MCM02

Stroke	Reference number	Length(L)
50	M C-CV02005-00	115
100	M C-CV02010-00	165
150	M C-CV02015-00	215

(Unit: mm)
Note: Height of screw head is not included.

Cover Unit for MCM03

Optional spacer (MC-SP03-00) is required for a main unit with ball screw lead of 1 and 2 mm.

Stroke	Reference number		Cover Length	
	Top cover Unit	Full cover Unit	Length (L)	Length (M)
50 (lead 1, 2)	M C-CV03005-02	*M C-CV03005-01	139	133
50 (lead 10, 12)	M C-CV03005-02A	*M C-CV03005-01A	164	158
100	M C-CV03010-02	*M C-CV03010-01	214	208
150	M C-CV03015-02	*M C-CV03015-01	264	258
200	M C-CV03020-02	*M C-CV03020-01	314	308
250	M C-CV03025-02	*M C-CV03025-01	364	358

Notes: 1. The full-cover unit cannot be used when the sensor unit is used. 2. Height of screw head is not included.

Spacer for MCM03 (Optional) MC-SP03-00 (for ball screw lead 1 and 2 mm)

Cover Unit for MCM05, 06, 08, and 10

(1) Circular extrusion height of cover mounting plate

Note: A cover mounting plate is not used to MCM06.

Reference number	Stroke		Cover unit Reference number		Cover length			
	Single slider	Double slider	Top cover Unit	* Full cover Unit	Length (L)	Height (H)	Width (W)	End part (D)
MCM05	50	—	M C-CV05005-01	M C-CV05005-00	200	38.5	65	2.6
	100	—	M C-CV05010-01	M C-CV05010-00	250			
	150	60	M C-CV05015-01	M C-CV05015-00	300			
	200	110	M C-CV05020-01	M C-CV05020-00	350			
	250	160	M C-CV05025-01	M C-CV05025-00	400			
	300	210	M C-CV05030-01	M C-CV05030-00	450			
MCM06	400	310	M C-CV05040-01	M C-CV05040-00	550	48.5	75	—
	500	410	M C-CV05050-01	M C-CV05050-00	650			
	600	510	M C-CV05060-01	M C-CV05060-00	750			
	700	610	M C-CV05070-01	M C-CV05070-00	850			
	800	710	M C-CV05080-01	M C-CV05080-00	950			
	900	—	M C-CV05090-01	M C-CV05090-00	1050			
	1000	—	M C-CV05100-01	M C-CV05100-00	1150			
	150	—	M C-CV06015-01	M C-CV06015-00	325			
	200	110	M C-CV06020-01	M C-CV06020-00	375			
	250	160	M C-CV06025-01	M C-CV06025-00	425			
MCM08	300	210	M C-CV06030-01	M C-CV06030-00	475	56.5	90	2.6
	400	310	M C-CV06040-01	M C-CV06040-00	575			
	500	410	M C-CV06050-01	M C-CV06050-00	675			
	600	510	M C-CV06060-01	M C-CV06060-00	775			
	700	610	M C-CV06070-01	M C-CV06070-00	875			
	800	710	M C-CV06080-01	M C-CV06080-00	975			
	900	—	M C-CV06090-01	M C-CV06090-00	1075			
	1000	—	M C-CV06100-01	M C-CV06100-00	1175			
	150	—	M C-CV08015-01	M C-CV08015-00	348			
	200	80	M C-CV08020-01	M C-CV08020-00	398			
MCM10	250	—	M C-CV08025-01	M C-CV08025-00	448	66.5	110	3.6
	300	180	M C-CV08030-01	M C-CV08030-00	498			
	400	280	M C-CV08040-01	M C-CV08040-00	598			
	500	380	M C-CV08050-01	M C-CV08050-00	698			
	600	480	M C-CV08060-01	M C-CV08060-00	798			
	700	580	M C-CV08070-01	M C-CV08070-00	898			
	800	680	M C-CV08080-01	M C-CV08080-00	998			
	900	—	M C-CV10010-01	M C-CV10010-00	1098			
	1000	—	M C-CV10015-01	M C-CV10015-00	1148			
	MCM10	150	—	M C-CV10020-01	M C-CV10020-00			
200		70	M C-CV10025-01	M C-CV10025-00	1248			
250		—	M C-CV10030-01	M C-CV10030-00	1298			
300		170	M C-CV10035-01	M C-CV10035-00	1348			
400		270	M C-CV10040-01	M C-CV10040-00	1398			
500		370	M C-CV10045-01	M C-CV10045-00	1448			
600		470	M C-CV10050-01	M C-CV10050-00	1498			
700		570	M C-CV10055-01	M C-CV10055-00	1548			
800		670	M C-CV10060-01	M C-CV10060-00	1598			
900		—	M C-CV10065-01	M C-CV10065-00	1648			
1000	870	M C-CV10070-01	M C-CV10070-00	1698				

*When a sensor unit is used, the full-cover unit cannot be used. Not include height such as screw
Note: The dimensions of cover shown above do not include the head height of fixing machine screws. Add the head of machine screws of approximately 2.5 mm to the outer measurement of a cover unit. Set a margin for mechanical interference with surrounding components.

MCM Series

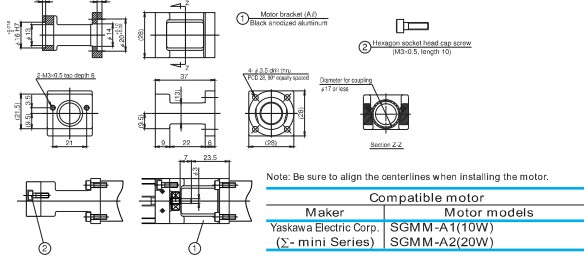
Light weight type

C-2-3. 3 Motor Bracket

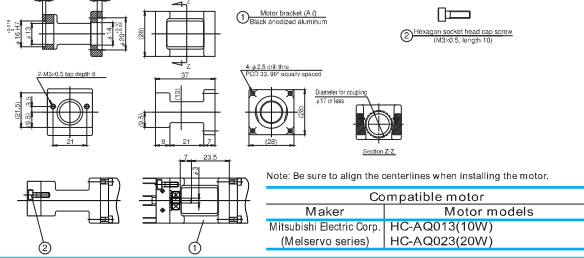
● Motor models are subject to change at the motor manufacturers. For details, please contact the manufacture.
Motor Bracket for MCM02



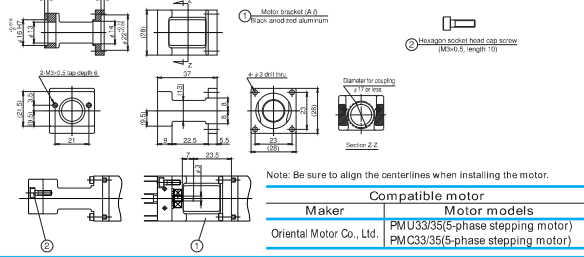
Reference number
 MC-BK02-128-00



Reference number
 MC-BK02-133-00



Reference number
 MC-BK02-223-00



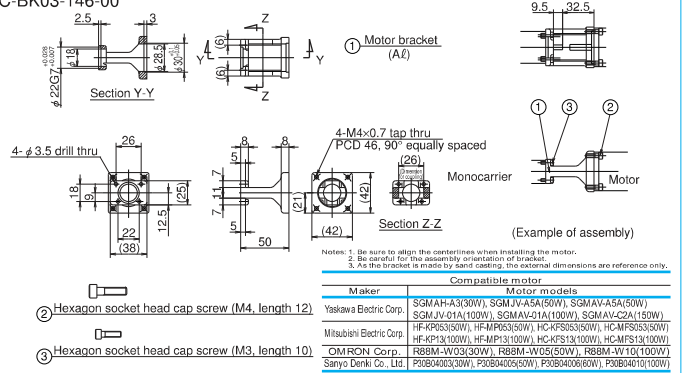
Option Part

NSK



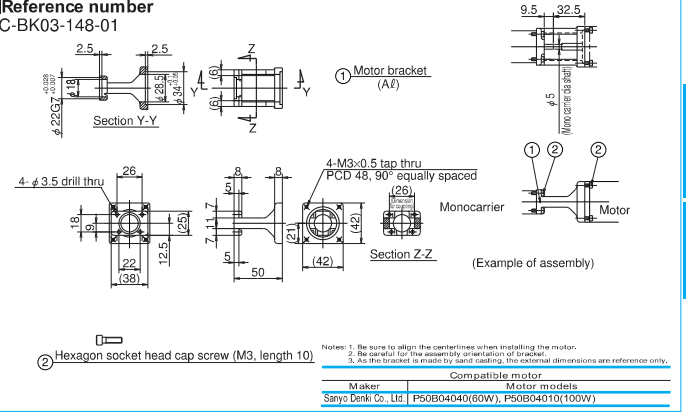
Motor Bracket for MCM03

Reference number
 MC-BK03-146-00



Motor Bracket for MCM03

Reference number
 MC-BK03-148-01



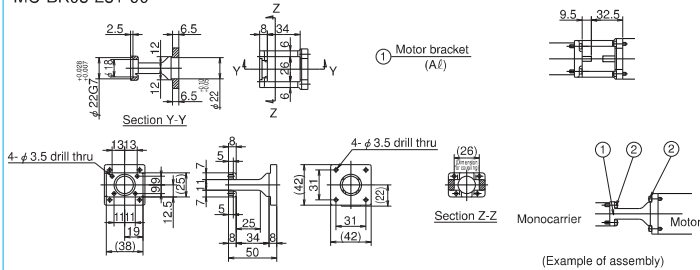
MCM Series

Light weight type



Motor Bracket for MCM03

Reference number
MC-BK03-231-00

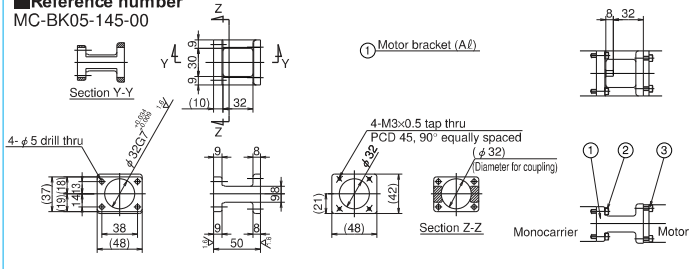


Notes: 1. Be sure to align the centerlines when installing the motor.
2. Be careful for the assembly orientation of bracket.
3. As the bracket is made by sand casting, the external dimensions are reference only.

Compatible motor	
Maker	Motor models
Sanyo Denki Co., Ltd.	PBM423xxx, 103F55xx
Oriental Motor Co., Ltd.	AS46, ASC46, UPK54x, PK54x, CSK54x, CFK54x, UMK24x, CSK24x, PK24x

Motor Bracket for MCM05

Reference number
MC-BK05-145-00



Notes: 1. Be sure to align the centerlines when installing the motor.
2. Be careful for the assembly orientation of bracket.
3. As the bracket is made by sand casting, the external dimensions are reference only.

Compatible motor	
Maker	Motor models
Mitsubishi Electric Co., Ltd.	MSM05A(50W), MSM051(100W)

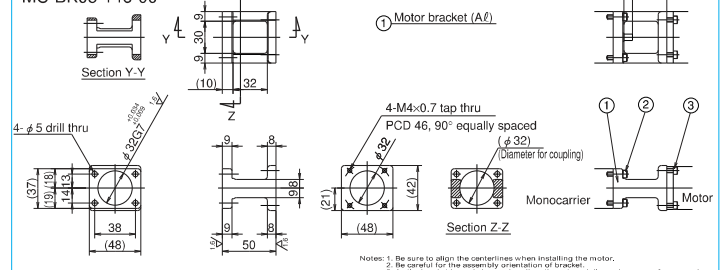
Option Part

NSK



Motor Bracket for MCM05

Reference number
MC-BK05-146-00

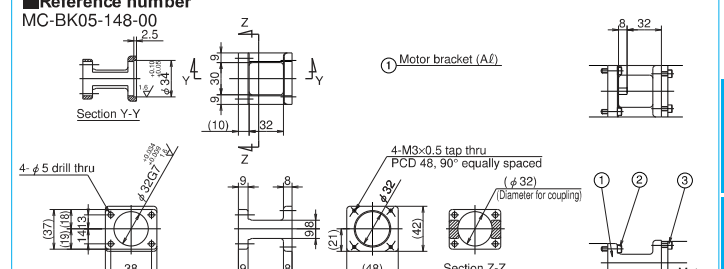


Notes: 1. Be sure to align the centerlines when installing the motor.
2. Be careful for the assembly orientation of bracket.
3. As the bracket is made by sand casting, the external dimensions are reference only.

Compatible motor	
Maker	Motor models
Yaskawa Electric Corp.	SGMAH-A3(30W), SGMJVA5A(50W), SGMAM-A5A(50W), SGMAM1A1A(100W), SGMAM1A1A(100W), SGMAM1A2A(150W), HF-PR3(30W), HF-MP3(30W), HC-KFS3(30W), HC-MFS3(30W)
Mitsubishi Electric Corp.	HF-AP3(100W), HF-MP3(100W), HC-KFS3(100W), HC-MFS3(100W)
OMRON Corp.	R88M-W03(30W), R88M-W05(50W), R88M-W10(100W)
Sanyo Denki Co., Ltd.	PSSM03(30W), PSSM03(R0A), PSSM03(R0A), PUK04(100W)

Motor Bracket for MCM05

Reference number
MC-BK05-148-00



Notes: 1. Be sure to align the centerlines when installing the motor.
2. Be careful for the assembly orientation of bracket.
3. As the bracket is made by sand casting, the external dimensions are reference only.

Compatible motor	
Maker	Motor models
Yaskawa Electric Co., Ltd.	MAMA01(100W)

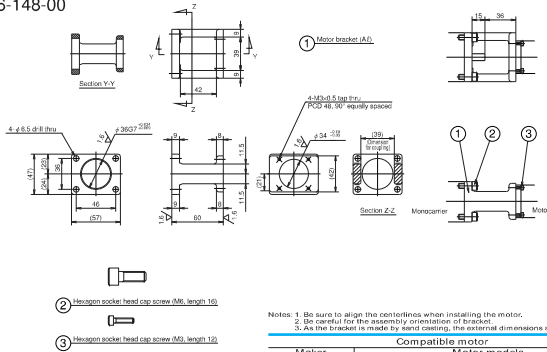
MCM Series

Light weight type



Motor Bracket for MCM06

Reference number
MC-BK06-148-00

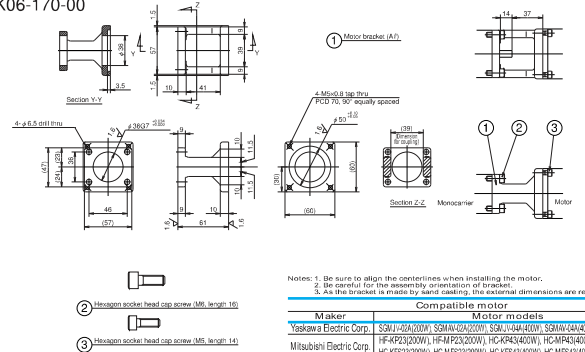


NSK



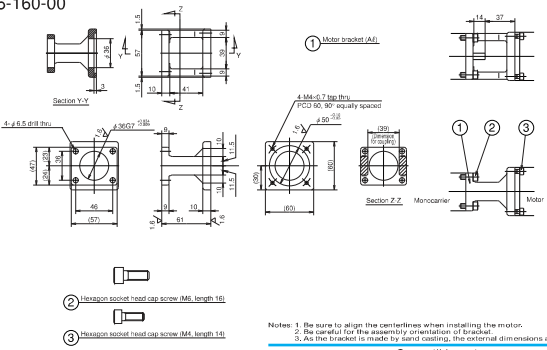
Motor Bracket for MCM06

Reference number
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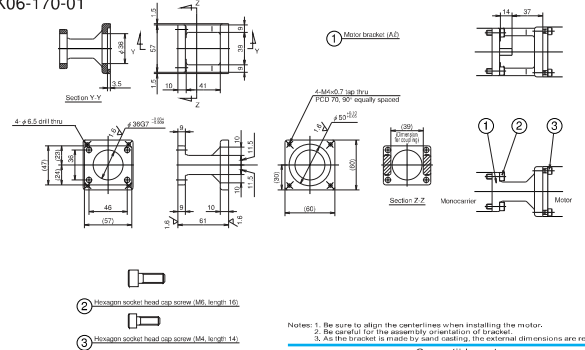
Motor Bracket for MCM06

Reference number
MC-BK06-160-00



Motor Bracket for MCM06

Reference number
MC-BK06-170-01



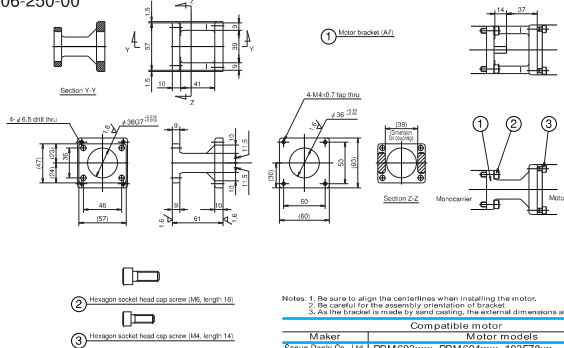
MCM Series

Light weight type



Motor Bracket for MCM06

Reference number
MC-BK06-250-00

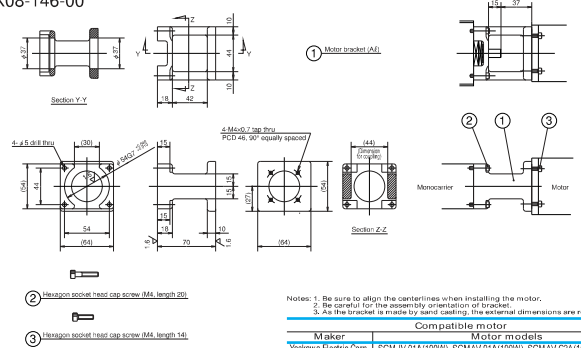


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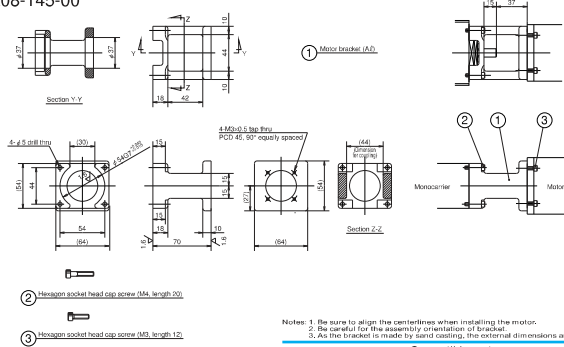
Motor Bracket for MCM08

Reference number
MC-BK08-146-00



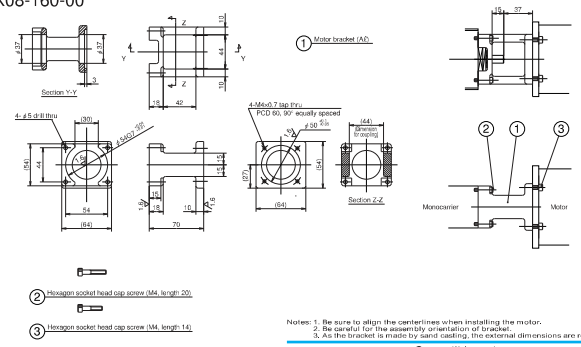
Motor Bracket for MCM08

Reference number
MC-BK08-145-00



Motor Bracket for MCM08

Reference number
MC-BK08-160-00



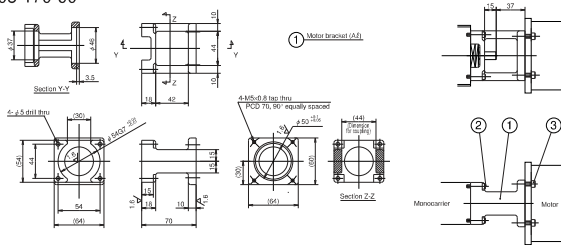
MCM Series

Light weight type



Motor Bracket for MCM08

Reference number
MC-BK08-170-00



Notes: 1. Be sure to align the centerlines when installing the motor.
2. Be careful for the assembly orientation of bracket.
3. As the bracket is made by sand casting, the external dimensions are reference only.

Compatible motor

Maker	Motor models
Yaskawa Electric Corp.	SGM102020W, SGM10220W, SGM103020W, SGM104020W, SGM104400W
Mitsubishi Electric Corp.	HC-MF23(20W), HC-MF23(20W), HC-MF34(40W), HC-MF34(40W)
OMRON Corp.	R88M-W20(200W), R88M-W40(400W)
Sanyo Denki Co., Ltd.	P30B06020(200W), P30B06040(400W)

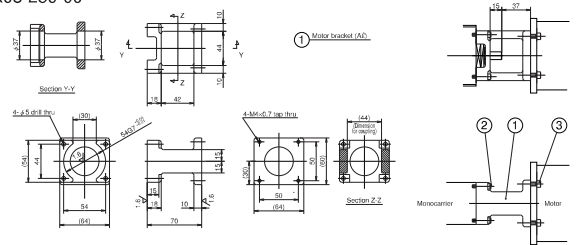
- ① Motor bracket (A3)
- ② Hexagon socket head cap screw (M4, length 20)
- ③ Hexagon socket head cap screw (M5, length 14)

Option Part



Motor Bracket for MCM08

Reference number
MC-BK08-250-00



Notes: 1. Be sure to align the centerlines when installing the motor.
2. Be careful for the assembly orientation of bracket.
3. As the bracket is made by sand casting, the external dimensions are reference only.

Compatible motor

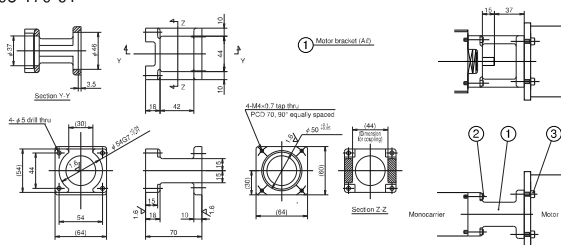
Maker	Motor models
Sanyo Denki Co., Ltd.	PBM603xxx, PBM604xxx, 103F78xx
Oriental Motor Co., Ltd.	AS66, ASC66, UPK56xx, PK56xx, CSK56x CFK56x, UMK56x, UFK56x

- ① Motor bracket (A3)
- ② Hexagon socket head cap screw (M4, length 20)
- ③ Hexagon socket head cap screw (M5, length 14)

Motor Bracket for MCM08



Reference number
MC-BK08-170-01



Notes: 1. Be sure to align the centerlines when installing the motor.
2. Be careful for the assembly orientation of bracket.
3. As the bracket is made by sand casting, the external dimensions are reference only.

Compatible motor

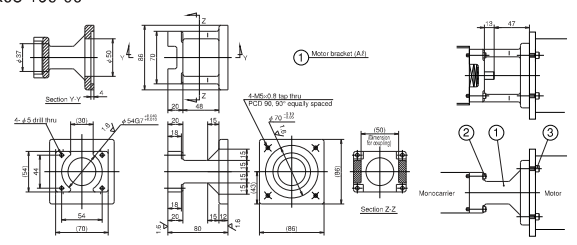
Maker	Motor models
Yasuhito Denki Kasei Co., Ltd.	MSM02(20W), MAMA20(20W), MSN03(40W), MAMA34(40W)

- ① Motor bracket (A3)
- ② Hexagon socket head cap screw (M4, length 20)
- ③ Hexagon socket head cap screw (M5, length 14)

Motor Bracket for MCM08



Reference number
MC-BK08-190-00



Notes: 1. Be sure to align the centerlines when installing the motor.
2. Be careful for the assembly orientation of bracket.
3. As the bracket is made by sand casting, the external dimensions are reference only.

Compatible motor

Maker	Motor models
Sanyo Denki Co., Ltd.	P50B07020(20W), P50B07030(30W), P50B07040(40W)

- ① Motor bracket (A3)
- ② Hexagon socket head cap screw (M4, length 20)
- ③ Hexagon socket head cap screw (M5, length 14)

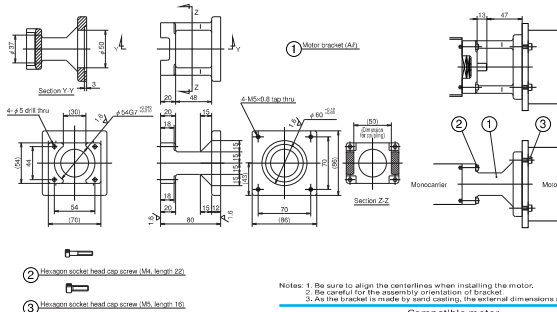
MCM Series

Light weight type



Motor Bracket for MCM08

Reference number
MC-BK08-270-00



Compatible motor	
Maker	Motor models
Oriental Motor Co., Ltd.	AS98, ASC98, UPK59x, PK59x
Samyo Denki Co., Ltd.	CSK59x, CFK59x, UMK59x, UFK59x
	103F65xx

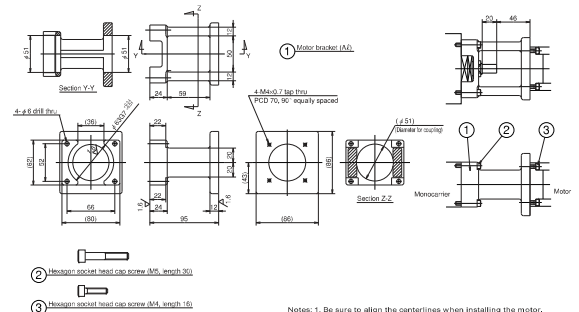
Option Part

NSK



Motor Bracket for MCM10

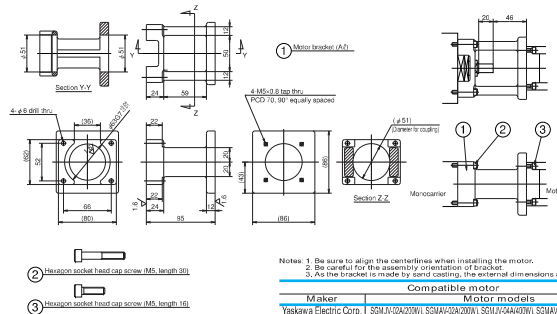
Reference number
MC-BK10-170-01



Compatible motor	
Maker	Motor models
Yaskawa Electric Corp.	MSM02020W, MAM02020W, MSM03040W, MAM03040W

Motor Bracket for MCM10

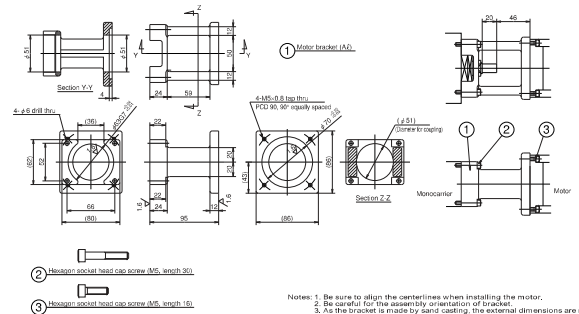
Reference number
MC-BK10-170-00



Compatible motor	
Maker	Motor models
Yaskawa Electric Corp.	SCM10020W, SCMA10020W, SCM10040W, SCMA10040W
Mitsubishi Electric Corp.	HF-AP23(20W), HF-AP23(30W), HF-KP43(40W), HF-MP43(40W)
OMRON Corp.	HC-AP23(20W), HC-AP23(30W), HC-KP43(40W), HC-MP43(40W)
Samyo Denki Co., Ltd.	R88M-W20(200W), R88M-W40(400W)
	P30B06020(200W), P30B06040(400W)

Motor Bracket for MCM10

Reference number
MC-BK10-190-00



Compatible motor	
Maker	Motor models
Samyo Denki Co., Ltd.	MSM D08(750W), MAM A08(750W)
	PSB07020(20W), PSB07030(30W), PSB07040(40W)

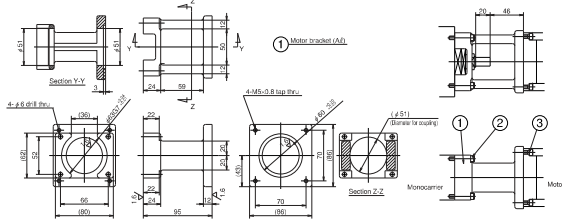
MCM Series

Light weight type



Motor Bracket for MCM 10

Reference number
MC-BK10-270-00



- ① Motor bracket (A/L)
- ② Hexagon socket head cap screw (M5, length: 30)
- ③ Hexagon socket head cap screw (M5, length: 18)

Notes: 1. Be sure to align the centerlines when installing the motor.
2. Be careful for the assembly orientation of bracket.
3. As the bracket is made by sand casting, the external dimensions are reference only.

Maker	Compatible motor	Motor models
Sanyo Denki Co., Ltd.	103FB8xx	
Oriental Motor Co., Ltd.	AS98, ASC98, UPK59x, PK59x, CSK59x CFK59x, UMK59x, UFK59x	

Option Part



Availability Motor Table of Motor Bracket for MCM Series

Table 5

Year of release	Reference number	Motor bracket reference number	Motor manufacturer	Stepping motor model number	Wattage of AC servo motor												
					10	20	30	50	60	100	150	200	300	400	750		
MCM02	1	MC-BK02-128-00	Yaskawa Electric Corp.		SGMM-A1	SGMM-A2											
	2	MC-BK02-124-00	Mitsubishi Electric Corp.		HC-AQ010	HC-AQ020											
	3	MC-BK02-224-00	Oriental Motor Co., Ltd.	PM1U355 (5-phase) PM2U335 (5-phase)													
MCM03	1	MC-BK03-148-00	Yaskawa Electric Corp.		SGMAH-A3	SGMAH-A4	SGMAH-A5	SGMAH-A6	SGMAH-A7	SGMAH-A8	SGMAH-A9	SGMAH-A10	SGMAH-A11	SGMAH-A12	SGMAH-A13	SGMAH-A14	SGMAH-A15
			Mitsubishi Electric Corp.		HF-KP033	HF-KP034	HF-KP035	HF-KP036	HF-KP037	HF-KP038	HF-KP039	HF-KP040	HF-KP041	HF-KP042	HF-KP043	HF-KP044	HF-KP045
			OMRON Corp.		R88M-W03	R88M-W05	R88M-W07	R88M-W09	R88M-W11	R88M-W13	R88M-W15	R88M-W17	R88M-W19	R88M-W21	R88M-W23	R88M-W25	R88M-W27
MCM05	2	MC-BK03-148-00	Sanyo Denki Co., Ltd.		P50B04003	P50B04005	P50B04007	P50B04009	P50B04011	P50B04013	P50B04015	P50B04017	P50B04019	P50B04021	P50B04023	P50B04025	P50B04027
	3	MC-BK03-221-00	Sanyo Denki Co., Ltd.	PBM4220xx 103FB8xx													
			Oriental Motor Co., Ltd.	AS56, ASC56 UPK54x, PK54x CSK54x, CFK54x UMK54x, CSM54x PK24x													
MCM06	1	MC-BK05-145-00	Habushiki Electric Co., Ltd.					M3MDS4	M3MDS1								
			Yaskawa Electric Corp.		SGMAH-A3	SGMAH-A4	SGMAH-A5	SGMAH-A6	SGMAH-A7	SGMAH-A8	SGMAH-A9	SGMAH-A10	SGMAH-A11	SGMAH-A12	SGMAH-A13	SGMAH-A14	SGMAH-A15
	2	MC-BK05-148-00	Mitsubishi Electric Corp.		HF-KP033	HF-KP034	HF-KP035	HF-KP036	HF-KP037	HF-KP038	HF-KP039	HF-KP040	HF-KP041	HF-KP042	HF-KP043	HF-KP044	HF-KP045
MCM08	3	MC-BK05-148-00	Sanyo Denki Co., Ltd.		P50B04003	P50B04005	P50B04007	P50B04009	P50B04011	P50B04013	P50B04015	P50B04017	P50B04019	P50B04021	P50B04023	P50B04025	P50B04027
	4	MC-BK05-160-00	Sanyo Denki Co., Ltd.		P50B04003	P50B04005	P50B04007	P50B04009	P50B04011	P50B04013	P50B04015	P50B04017	P50B04019	P50B04021	P50B04023	P50B04025	P50B04027
			Yaskawa Electric Corp.		SGMAH-A3	SGMAH-A4	SGMAH-A5	SGMAH-A6	SGMAH-A7	SGMAH-A8	SGMAH-A9	SGMAH-A10	SGMAH-A11	SGMAH-A12	SGMAH-A13	SGMAH-A14	SGMAH-A15
MCM09	5	MC-BK09-170-00	Mitsubishi Electric Corp.		HF-KP023	HF-KP024	HF-KP025	HF-KP026	HF-KP027	HF-KP028	HF-KP029	HF-KP030	HF-KP031	HF-KP032	HF-KP033	HF-KP034	HF-KP035
			OMRON Corp.		R88M-W20	R88M-W22	R88M-W24	R88M-W26	R88M-W28	R88M-W30	R88M-W32	R88M-W34	R88M-W36	R88M-W38	R88M-W40	R88M-W42	R88M-W44
	6	MC-BK09-170-01	Habushiki Electric Co., Ltd.		P50B04003	P50B04005	P50B04007	P50B04009	P50B04011	P50B04013	P50B04015	P50B04017	P50B04019	P50B04021	P50B04023	P50B04025	P50B04027
MCM10	7	MC-BK09-250-00	Sanyo Denki Co., Ltd.	PBM0300x PBM0300xx 103FB8xx													
			Oriental Motor Co., Ltd.	AS98, ASC98 UPK59x, PK59x CSK59x, CFK59x UMK59x, UFK59x													
			Yaskawa Electric Corp.		SGMAH-A3	SGMAH-A4	SGMAH-A5	SGMAH-A6	SGMAH-A7	SGMAH-A8	SGMAH-A9	SGMAH-A10	SGMAH-A11	SGMAH-A12	SGMAH-A13	SGMAH-A14	SGMAH-A15

MCM Series

Light weight type

Option Part



Nominal size	Reference catalog code	Motor bracket structure number	Motor manufacturer	Shipping motor model number	Wattage of AC servo motor																	
					10	20	30	50	60	100	150	200	300	400	750							
MCM08	1	MCEK08-145-01	Mitsubishi Electric Ind. Co., Ltd.																			
	2	MCEK08-145-01	Mitsubishi Electric Corp.																			
	3	MCEK08-160-01	Sanyo Denki Co., Ltd.	Yaskawa Electric Corp.																		
	4	MCEK08-170-01	Mitsubishi Electric Corp.																			
	5	MCEK08-170-01	Sanyo Denki Co., Ltd.	Mitsubishi Electric Corp.																		
	6	MCEK08-190-01	Sanyo Denki Co., Ltd.	Mitsubishi Electric Corp.																		
7	MCEK08-200-01	Sanyo Denki Co., Ltd.	Oriental Motor Co., Ltd.																			
8	MCEK08-270-01	Sanyo Denki Co., Ltd.	Oriental Motor Co., Ltd.																			
MCM10	1	MCEK10-170-01	Mitsubishi Electric Corp.																			
	2	MCEK10-170-01	Mitsubishi Electric Corp.																			
	3	MCEK10-190-01	Sanyo Denki Co., Ltd.	Mitsubishi Electric Corp.																		
	4	MCEK10-270-01	Sanyo Denki Co., Ltd.	Oriental Motor Co., Ltd.																		



1	MCH Series Reference Number Coding	C63
2	MCH Series Dimension Table of Standard Products	
	MCL06	C64
	MCH06	C65
	MCH09	C67
	MCH10	C69
3	MCH Series Option Part	
3.1	Sensor Unit	C71
3.2	Cover Unit	C73
3.3	Intermediate Plate For Motor	C77

MCH Series

C-3 MCH Series

C-3-1 MCH Series Reference Number Coding

[Body]

Reference number : **MC H 06 040 H 10 K (B0)**

- M**: Monocarrier
- H**: H Type: MCH Series
- 06**: L Type: MCH Series low profile rail (only for 06 size)
- 040**: Nominal size (rail width, Unit: 10mm)
- H**: Stroke (Unit: 10mm)
- 10**: Accuracy grade (H, High grade; P, Precision grade).
- K**: Slider specification K: Single slider (See page C10) D: Double slider
- (B0)**: Ball screw lead (mm)
- Special specification**: Grease specification: B (LG2)(See page C19)

※1: These two code fields shall be added when non-standard grease is used. The coding of an MCH Monocarrier with standard grease shall have 12 characters as shown above.

[With Option part]

Reference number : **MC S 06 040 H 10 K 0 0 K 0 0 0**

- S**: With MCH optional components
- R**: With MCL optional components
- NSK management number**
- Sensor unit**
- Cover unit**
- Intermediate plate for motor bracket**

Note : Optional components are available separately.

Table 1 Sensor unit (See page C71)

Reference number code	Specification	Reference number
0	N/A	—
1	Proximity switch (b-contact 3 pieces)	MC—SRhxx—10
2	Proximity switch (a-contact 3 pieces)	MC—SRhxx—11
3	Proximity switch (a-contact 1 piece, b-contact 2 pieces)	MC—SRhxx—12
4	Photo sensor 3 pieces	MC—SRhxx—13

xx: Reference number
 Note: Sensor rail is not included in a sensor unit. If you require the rail, please request separately. (See page C71 to 72.)

Table 2 Cover unit (See page C73 – 75)

Reference number code	Specification	Reference number
0	N/A	—
1	For single slider	MC—HVxxxx—00
	For double slider	MC—HVxxxxD00

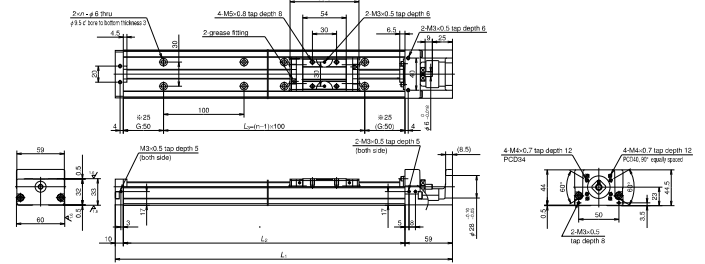
xxxxx: Reference number and stroke number

Table 3 Intermediate plate for motor bracket (See page C77 – 80)

Reference number code	Type		
	MCH06 (MCL06)	MCH09	MCH10
0	N/A	N/A	N/A
1	MC-BKH06-145-00	MC-BKH09-145-00	MC-BKH10-170-00
2	MC-BKH06-146-00	MC-BKH09-146-00	MC-BKH10-170-01
3	MC-BKH06-231-00	MC-BKH09-170-00	MC-BKH10-190-00
4	MC-BKH06-250-00	MC-BKH09-170-01	MC-BKH10-190-01
5	—	MC-BKH09-231-00	MC-BKH10-250-00
6	—	MC-BKH09-250-00	MC-BKH10-270-00

C-3-2 MCH Series Dimension Table of Standard Products

MCL06 Accuracy grade: High grade (H)



- The rail of MCL 06 is made lighter than that of MCH 06 by lowering the rail height. The weight ratio between the MCH 06 and MCL 06 is 5 to 4.
- Double slider specification is also available for the MCL 06.
- Combinations of stroke and ball screw lead of the MCL 06 are the same as those of the MCH 06.

Dimension of MCL06 (Single slider)

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)				Inertia $\times 10^{-6}$ (kg·m ²)	Mass (kg)
				L ₁	L ₂	L ₃	n		
☆※ MCL0605H05K	50	53 (65)	5	219	150	100	2	2.38	1.0
☆※ MCL0605H10K	100	103 (115)	5	269	200	100	2	3.17	1.3
☆ MCL06010H05K	200	203 (215)	5	369	300	200	3	4.51	1.9
☆ MCL06020H05K	300	303 (315)	5	469	400	300	4	5.46	2.6
☆ MCL06030H05K	400	403 (415)	5	569	500	400	5	6.80	3.2
☆ MCL06040H05K	500	503 (515)	5	669	600	500	6	8.13	3.9
☆ MCL06050H10K			10					11.9	
☆ MCL06050H20K			20					9.47	13.3

Notes: 1. Items not marked are available from standard stock.
 2. Items marked with ☆ are designated as "quick delivery item" upon request.
 3. Dimension of G is 25 instead of 50 for those marked with ※.

Monocarrier dynamic torque specification (N·cm)

Ball screw lead (mm)	5	1.0 – 4.8
10	1.1 – 5.8	
20	1.6 – 7.9	

- Notes:
- Frictional resistance of NSK K1 is included in the dynamic torque in the table.
 - Grease is packed into ball screw, linear guide parts and support unit.
 - Consult NSK for life estimates under large moment loads.

Basic load rating

Lead (mm)	Shaft dia (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit load limit (N)
		Ball screw C ₀	Linear guides C	Support unit C ₀	Rated running distance L ₁₀ (km)	Ball screw C _{0a}	Linear guides C ₀	
5	φ 12	3000 (High grade) 3760 (Precision)	22800	4400	5	5410 (High grade) 6310 (Precision)	10900	1450
10		1930 (High grade) 2260 (Precision)				3160 (High grade) 3780 (Precision)		
20		1930 (High grade) 2260 (Precision)				3160 (High grade) 3780 (Precision)		

Basic static moment load of linear guide

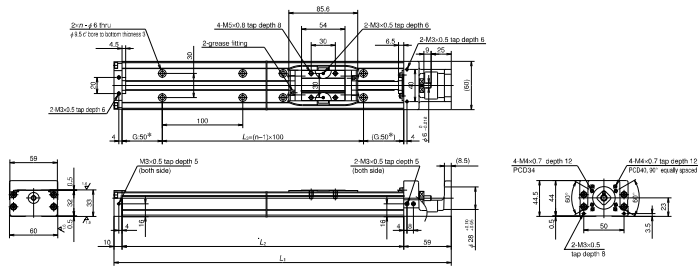
Slider	Basic static moment load (N·m)		
	Rolling M ₀	Pitching M ₁₀	Yawing M ₁₀
Single	335	133	133

MCH Series

Rigid type

MCH06

Accuracy grade: High grade (H)



Dimension of MCH06 (Single slider)

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)				Inertia $\times 10^{-6}$ (kg · m ²)	Mass (kg)
				L ₁	L ₂	L ₃	n		
※ MCH06005H05K	50	53 (65)	5	219	150	100	2	2.38	1.8
※ MCH06005H10K			10						
※ MCH06005H20K			20						
MCH06010H05K	100	103 (115)	5	269	200	100	2	3.17	2.2
MCH06010H10K			10						
MCH06010H20K			20						
MCH06020H05K	200	203 (215)	5	369	300	200	3	4.51	3.0
MCH06020H10K			10						
MCH06020H20K			20						
MCH06030H05K	300	303 (315)	5	469	400	300	4	5.85	3.7
MCH06030H10K			10						
MCH06030H20K			20						
MCH06040H05K	400	403 (415)	5	569	500	400	5	7.18	4.5
MCH06040H10K			10						
MCH06040H20K			20						
MCH06050H05K	500	503 (515)	5	669	600	500	6	8.52	5.2
MCH06050H10K			10						
MCH06050H20K			20						

Notes: 1. Items not marked are available from standard stock.
2. Items marked with ☆ are designated as "quick delivery item" upon request.
3. Dimension of G is 25 instead of 50 for those marked with ※.

Monocarrier dynamic torque specification (N · cm)

Ball screw lead (mm)	Notes:	
	5	1.0 - 4.8
10	1.1 - 5.8	2. Grease is packed into ball screw, linear guide parts and support unit.
20	1.6 - 7.9	3. Consult NSK for life estimates under large moment loads.

Basic load rating

Lead ℓ (mm)	Shaft dia d (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit load limit (N)
		Ball screw C _a	Linear guides C	Support unit C _a	Rated running distance L _r (km)	Ball screw C _{0a}	Linear guides C ₀	
5	φ12	3000 (High grade)	22800	4400	5	5410 (High grade)	16300	1450
		3760 (Precision)				6310 (Precision)		
10	φ12	1930 (High grade)	18100	4400	10	3160 (High grade)	16300	1450
		2260 (Precision)				3780 (Precision)		
20	φ12	1930 (High grade)	14400	4400	20	3160 (High grade)	16300	1450
		2260 (Precision)				3780 (Precision)		

Basic static moment load of linear guide

Slider	Basic static moment load (N · m)		
	Rolling M _{RO}	Pitching M _{PO}	Yawing M _{YO}
Single	335	133	133

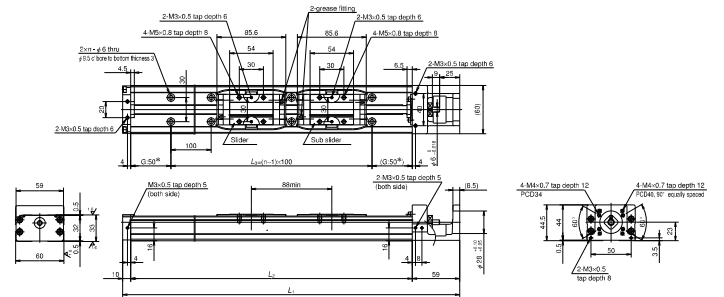
C65

MCH06

NSK

MCH06 (Double slider)

Accuracy grade: High grade (H)



Dimension of MCH06 (Double slider)

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)				Inertia $\times 10^{-6}$ (kg · m ²)	Mass (kg)
				L ₁	L ₂	L ₃	n		
☆ MCH06010H05D	100	115 (139)	5	369	300	200	3	4.82	3.5
☆ MCH06010H10D			10						
☆ MCH06020H05D	200	215 (239)	5	469	400	300	4	8.06	4.2
☆ MCH06020H10D			10						
☆ MCH06030H05D	300	315 (339)	5	569	500	400	5	9.40	5.0
☆ MCH06030H10D			10						
☆ MCH06040H10D	400	415 (439)	10	669	600	500	6	10.7	5.7
☆ MCH06040H20D			20						

Notes: 1. Items not marked are available from standard stock.
2. Items marked with ☆ are designated as "quick delivery item" upon request.

Monocarrier dynamic torque specification (N · cm)

Ball screw lead (mm)	Notes:	
	5	1.2 - 5.2
10	1.5 - 9.6	2. Grease is packed into ball screw, linear guide parts and support unit.
20	2.3 - 11.8	3. Consult NSK for life estimates under large moment loads.

Basic load rating

Lead ℓ (mm)	Shaft dia d (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit load limit (N)
		Ball screw C _a	Linear guides C	Support unit C _a	Rated running distance L _r (km)	Ball screw C _{0a}	Linear guides C ₀	
5	φ12	3000 (High grade)	22800	4400	5	5410 (High grade)	16300	1450
		3760 (Precision)				6310 (Precision)		
10	φ12	1930 (High grade)	18100	4400	10	3160 (High grade)	16300	1450
		2260 (Precision)				3780 (Precision)		
20	φ12	1930 (High grade)	14400	4400	20	3160 (High grade)	16300	1450
		2260 (Precision)				3780 (Precision)		

Basic static moment load of linear guide

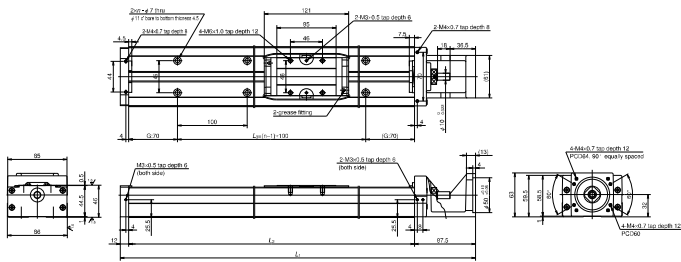
Slider	Basic static moment load (N · m)		
	Rolling M _{RO}	Pitching M _{PO}	Yawing M _{YO}
Double	770	730	730

C 66

C66

MCH Series **Rigid type**

MCH09 Accuracy grade: High grade (H)



Dimension of MCH09 (Single slider)

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)				Inertia $\times 10^{-6}$ (kg · m ²)	Mass (kg)
				L ₁	L ₂	L ₃	n		
☆ MCH09010H05K	100	107 (121)	5	339.5	240	100	2	9.2	5.0
10									
20									
☆ MCH09010H20K	200	207 (221)	5	439.5	340	200	3	12.4	6.5
10									
20									
☆ MCH09020H05K	300	307 (321)	5	539.5	440	300	4	15.6	8.1
10									
20									
☆ MCH09030H10K	400	407 (421)	5	639.5	540	400	5	17.1	9.7
10									
20									
☆ MCH09040H10K	500	507 (521)	5	739.5	640	500	6	22.0	11
10									
20									
☆ MCH09050H10K	600	607 (621)	5	839.5	740	600	7	25.2	13
10									
20									
☆ MCH09060H20K	700	707 (721)	5	939.5	840	700	8	28.4	14.5
10									
20									
☆ MCH09070H05K	800	807 (821)	5	1 039.5	940	800	9	30.0	16
10									
20									

Notes: 1. Items not marked are available from standard stock.
2. Items marked with ☆ are designated as "quick delivery item" upon request.

Monocamier dynamic torque specification (N · cm)

Ball screw lead (mm)	5	1.0 – 5.9
10	2.0 – 7.8	
20	2.0 – 10.8	

Notes:
1. Frictional resistance of NSK K1 is included in the dynamic torque in the table.
2. Grease is packed into ball screw, linear guide parts and support unit.
3. Consult NSK for life estimates under large moment loads.

Basic load rating

Lead (mm)	Shaft dia (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit load limit (N)
		Ball screw C _a	Linear guides C	Support unit C _s	Rated running distance L _r (km)	Ball screw C _{0a}	Linear guides C _{0c}	
5	φ 15	6820 (High grade)	40600	7100	5	13200 (High grade)	30500	3040
		7100 (Precision)				13000 (Precision)		
10	φ 15	5110 (High grade)	32200	7100	10	9290 (High grade)	30500	3040
		7060 (Precision)				12700 (Precision)		
20	φ 15	3290 (High grade)	25500	7100	20	5620 (High grade)	30500	3040
		4560 (Precision)				7750 (Precision)		

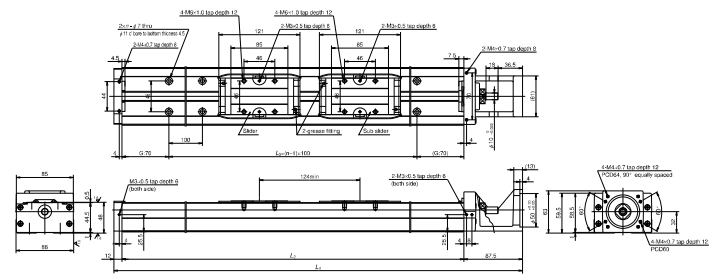
Basic static moment load of linear guide

Slider	Basic static moment load (N · m)		
	Rolling M _{HD}	Pitching M _{PD}	Yawing M _{VD}
Single	890	385	385

C67

MCH09 **NSK**

MCH09 (Double slider) Accuracy grade: High grade (H)



Dimension of MCH09 (Double slider)

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)				Inertia $\times 10^{-6}$ (kg · m ²)	Mass (kg)
				L ₁	L ₂	L ₃	n		
☆ MCH09015H05D	150	183 (211)	5	539.5	440	300	4	16.1	8.9
10									
☆ MCH09025H05D	250	283 (311)	5	639.5	540	400	5	19.3	11
10									
☆ MCH09035H05D	350	383 (411)	5	739.5	640	500	6	22.5	12
10									
☆ MCH09045H10D	450	483 (511)	5	839.5	740	600	7	25.6	14
10									
☆ MCH09055H20D	650	683 (711)	5	1 039.5	940	800	9	28.8	17
10									

Notes: 1. Items not marked are available from standard stock.
2. Items marked with ☆ are designated as "quick delivery item" upon request.

Monocamier dynamic torque specification (N · cm)

Ball screw lead (mm)	5	1.5 – 7.0
10	2.5 – 10.8	
20	4.0 – 17.2	

Notes:
1. Frictional resistance of NSK K1 is included in the dynamic torque in the table.
2. Grease is packed into ball screw, linear guide parts and support unit.
3. Consult NSK for life estimates under large moment loads.

Basic load rating

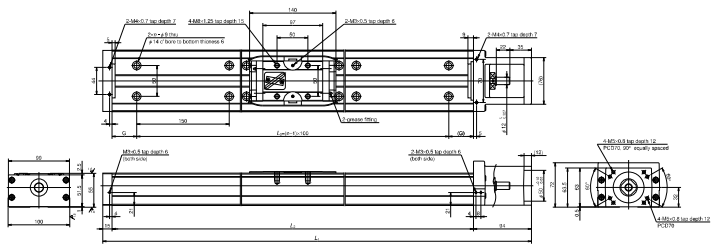
Lead (mm)	Shaft dia (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit load limit (N)
		Ball screw C _a	Linear guides C	Support unit C _s	Rated running distance L _r (km)	Ball screw C _{0a}	Linear guides C _{0c}	
5	φ 15	6820 (High grade)	40600	7100	5	13200 (High grade)	30500	3040
		7100 (Precision)				13000 (Precision)		
10	φ 15	5110 (High grade)	32200	7100	10	9290 (High grade)	30500	3040
		7060 (Precision)				12700 (Precision)		
20	φ 15	3290 (High grade)	25500	7100	20	5620 (High grade)	30500	3040
		4560 (Precision)				7750 (Precision)		

Basic static moment load of linear guide

Slider	Basic static moment load (N · m)		
	Rolling M _{HD}	Pitching M _{PD}	Yawing M _{VD}
Double	1780	2070	2070

MCH Series **Rigid type**

MCH10 Accuracy grade: High grade (H)



Dimension of MCH10 (Single slider)

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)					Inertia $\times 10^{-6}$ (kg·m ²)	Mass (kg)
				L ₁	L ₂	G	L ₃	n		
☆MCH10010H10K	100	126 (142)	10	389	280	65	150	2	33.2	7.3
☆MCH10020H10K	200	228 (242)	10	489	380	40	300	3	43.4	9.5
☆MCH10030H10K	300	326 (342)	10	589	480	15	450	4	53.7	12
☆MCH10040H10K	400	426 (442)	10	689	580	65	450	4	62.4	14
MCH10050H10K	500	526 (542)	10	789	680	40	600	5	74.7	16
MCH10060H10K	600	626 (642)	10	889	780	15	750	6	82.3	19
MCH10070H10K	700	726 (742)	10	989	880	65	750	6	92.5	21
MCH10080H10K	800	826 (842)	10	1 089	980	40	900	7	103	23
☆MCH10090H10K	900	926 (942)	10	1 189	1 080	15	1 050	8	113	25
☆MCH10100H10K	1 000	1 026 (1 042)	10	1 289	1 180	65	1 050	8	123	27
☆MCH10110H10K	1 100	1 126 (1 142)	10	1 389	1 280	40	1 200	9	133	29
☆MCH10120H10K	1 200	1 226 (1 242)	10	1 489	1 380	15	1 350	10	143	32

Notes: 1. Items not marked are available from standard stock.
2. Items marked with ☆ are designated as "quick delivery item" upon request.

Monocarrier dynamic torque specification (N·cm)

Ball screw lead (mm)	Notes:	
	10	2.7 - 10.8
20	3.1 - 12.7	

Basic load rating

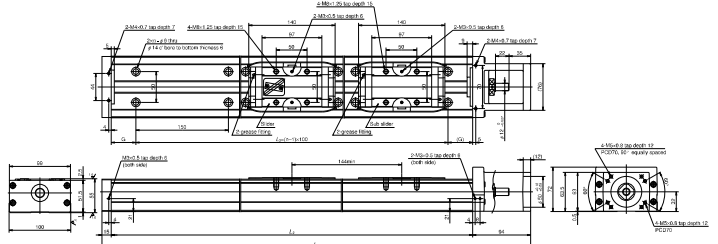
Lead (mm)	Shaft dia (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit load limit (N)
		Ball screw C ₀	Linear guides C	Support unit C ₀	Rated running distance L _r (km)	Ball screw C _{0a}	Linear guides C ₀	
10	φ20	8230 (High grade)	44600	7600	10	17100 (High grade)	42000	3380
20		10900 (Precision)				21700 (Precision)		
		5300 (High grade)			20	10300 (High grade)		
		7060 (Precision)				12700 (Precision)		

Basic static moment load of linear guide

Slider	Basic static moment load (N·m)		
	Rolling M _{FB}	Pitching M _{FD}	Yawing M _{FO}
Single	1460	610	610

MCH10 **NSK**

MCH10 (Double slider) Accuracy grade: High grade (H)



Dimension of MCH10 (Double slider)

Reference number	Nominal stroke (mm)	Stroke limit (mm) (K1 is not equipped)	Ball screw lead (mm)	Body length (mm)					Inertia $\times 10^{-6}$ (kg·m ²)	Mass (kg)
				L ₁	L ₂	G	L ₃	n		
☆MCH10025H10D	250	282 (314)	10	689	580	65	450	4	67.1	15
☆MCH10035H10D	350	382 (414)	10	789	680	40	600	5	77.3	17
☆MCH10045H10D	450	482 (514)	10	889	780	15	750	6	87.5	20
☆MCH10055H10D	550	582 (614)	10	989	880	65	750	6	97.7	22
☆MCH10065H10D	650	682 (714)	10	1 089	980	40	900	7	108	24
☆MCH10075H10D	750	782(814)	10	1 189	1 080	15	1 050	8	119	26
☆MCH10085H10D	850	882(914)	10	1 289	1 180	65	1 050	8	130	28
☆MCH10095H10D	950	982(1 014)	10	1 389	1 280	40	1 200	9	141	30
☆MCH10105H10D	1 050	1 082(1 114)	10	1 489	1 380	15	1 350	10	152	33

Notes: 1. Items not marked are available from standard stock.
2. Items marked with ☆ are designated as "quick delivery item" upon request.

Monocarrier dynamic torque specification (N·cm)

Ball screw lead (mm)	Notes:	
	10	4.2 - 15.6
20	5.0 - 19.6	

Basic load rating

Lead (mm)	Shaft dia (mm)	Basic dynamic load rating (N)				Basic static load rating (N)		Support unit load limit (N)
		Ball screw C ₀	Linear guides C	Support unit C ₀	Rated running distance L _r (km)	Ball screw C _{0a}	Linear guides C ₀	
10	φ20	8230 (High grade)	44600	7600	10	17100 (High grade)	42000	3380
20		10900 (Precision)				21700 (Precision)		
		5300 (High grade)			20	10300 (High grade)		
		7060 (Precision)				12700 (Precision)		

Basic static moment load of linear guide

Slider	Basic static moment load (N·m)		
	Rolling M _{FB}	Pitching M _{FD}	Yawing M _{FO}
Double	2920	3430	3430

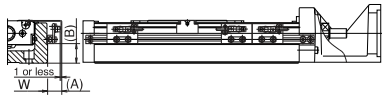
MCH Series **Rigid type**

C-3-3 MCH Series Option Part

C-3-3. 1 Sensor Unit



● Proximity switch

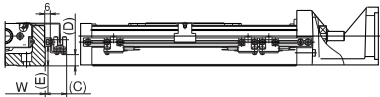


(Example of assembly)

Type	Reference number			Dimension(A) (mm)	Dimension(B) (mm)	Body width W (mm)
MCH06	MC-SRH06-10	MC-SRH06-11	MC-SRH06-12	17	10	60
MCH09	MC-SRH09-10	MC-SRH09-11	MC-SRH09-12	16	21	86
MCH10	MC-SRH10-10	MC-SRH10-11	MC-SRH10-12	16	16	100
Quantity	Proximity switch (a-contact)	—	3	1	E2S-W13 (OMRON Corp.)	
	Proximity switch (b-contact)	3	—	2	E2S-W14 (OMRON Corp.)	

Notes: 1. See page C21 for specification of proximity switch. 2. A sensor unit consists of sensors, a sensor dog and sensor mounting parts.

● Photo sensor



(Example of assembly)

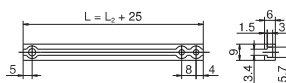
Type	Reference number	Dimension(C) (mm)	Dimension(D) (mm)	Dimension(E) (mm)	Body width W (mm)	Remarks
MCH06	MC-SRH06-13	24	2	11	60	EE-SX674 (OMRON Corp.) 3 sets (EE-1001 connector attachment)
MCH09	MC-SRH09-13	23	12	21	86	
MCH10	MC-SRH10-13	23	29	16	100	

Notes: 1. See page C22 for specification of photo sensor. 2. A sensor unit consists of sensors, a sensor dog and sensor mounting parts.

● Sensor rail

Reference number : MC-SRL- * * * *

● * * * * is the same as rail dimension L₂.



Option Part **NSK**

Body of MCH Series and Sensor Rail Combination Table

Table 4

Nominal size	Body length L ₂ (mm)	Reference number	Sensor rail reference number	Nominal size	Body length L ₂ (mm)	Reference number	Sensor rail reference number			
MCH06	150	MCH06005H05K	MC-SRL-0150	MCH09	840	MCH09080H05K	MC-SRL-0840			
		MCH06005H10K				MCH09080H10K				
		MCH06005H20K				MCH09080H20K				
	200	MCH06010H05K	MC-SRL-0200		MCH10	940	MCH09080H05K	MC-SRL-0940		
		MCH06010H10K					MCH09080H10K			
		MCH06010H20K					MCH09080H20K			
	300	MCH06020H05K	MC-SRL-0300			MCH10	280	MCH10010H10K	MC-SRL-0280	
		MCH06020H10K						MCH10010H20K		
		MCH06020H10D						MCH10020H10K		
	400	MCH06030H05K	MC-SRL-0400				MCH10	380	MCH10020H10K	MC-SRL-0380
		MCH06030H10K							MCH10020H20K	
		MCH06030H10D							MCH10030H10K	
500	MCH06040H05K	MC-SRL-0500	MCH10	480				MCH10030H10K	MC-SRL-0480	
	MCH06040H10K							MCH10030H20K		
	MCH06040H20K							MCH10040H10K		
600	MCH06030H05D	MC-SRL-0600		MCH10	580			MCH10025H10D	MC-SRL-0580	
	MCH06030H10D							MCH10050H10K		
	MCH06050H05K							MCH10050H20K		
MCL06	150	MCL06005H05K			MC-SRL-0150	MCH10		680	MCH10035H10D	MC-SRL-0680
		MCL06005H10K							MCH10035H20K	
		MCL06010H05K							MCH10060H10K	
	200	MCL06010H10K			MC-SRL-0200		MCH10	780	MCH10060H20K	MC-SRL-0780
		MCL06020H05K							MCH10045H10D	
		MCL06020H10K							MCH10045H20D	
300	MCL06030H10K	MC-SRL-0300	MCH10		880			MCH10070H10K	MC-SRL-0880	
	MCL06030H20K							MCH10070H20K		
	MCL06040H10D							MCH10045H20D		
400	MCL06040H10K	MC-SRL-0400		MCH10	980			MCH10080H10K	MC-SRL-0980	
	MCL06040H20K							MCH10080H20K		
	MCL06040H20D							MCH10090H10K		
500	MCL06050H10K	MC-SRL-0500			MCH10	1080		MCH10090H20K	MC-SRL-1080	
	MCL06050H10D							MCH10090H20K		
	MCL06050H10K							MCH10075H20D		
600	MCL06050H10K	MC-SRL-0600				MCH10	1180	MCH10100H10K	MC-SRL-1180	
	MCL06050H10K							MCH10100H20K		
	MCL06050H10K							MCH10085H20D		
MCH09	240	MCH09010H05K	MC-SRL-0240				MCH10	1280	MCH10110H10K	MC-SRL-1280
		MCH09010H10K							MCH10110H20K	
		MCH09010H20K							MCH10095H20D	
	340	MCH09020H05K	MC-SRL-0340	MCH10				1380	MCH10120H10K	MC-SRL-1380
		MCH09020H10K							MCH10120H20K	
		MCH09020H20K							MCH10105H20D	
	440	MCH09030H05K	MC-SRL-0440		MCH10			1480	MCH10130H10K	MC-SRL-1480
		MCH09030H10K							MCH10130H20K	
		MCH09030H20K							MCH10115H20D	
	540	MCH09040H05K	MC-SRL-0540			MCH10		1580	MCH10140H10K	MC-SRL-1580
		MCH09040H10K							MCH10140H20K	
		MCH09040H20K							MCH10125H20D	
640	MCH09050H05K	MC-SRL-0640	MCH10				1680	MCH10150H10K	MC-SRL-1680	
	MCH09050H10K							MCH10150H20K		
	MCH09050H20K							MCH10135H20D		
740	MCH09060H05K	MC-SRL-0740		MCH10			1780	MCH10160H10K	MC-SRL-1780	
	MCH09060H10K							MCH10160H20K		
	MCH09060H20K							MCH10145H20D		

C-3-3. 2 Cover Unit

Cover unit for MCH06
Cover unit for MCL06



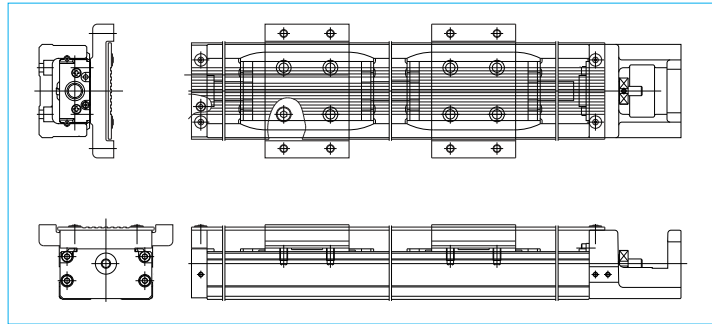
Technical drawing of the cover unit for MCH06/MCL06. It includes front, side, and cross-sectional views. Dimensions shown include 0.3, 1.5, 2, 1.5, 48, 34.5, 13.5, 86, 64, 62, 54, 30, 74, 4-M5×0.8 thru, and L.

Single slider		Double slider		Top cover length L
Stroke	Reference number	Stroke	Reference number	
50	MC-HV06005-00	-	-	170
100	MC-HV06010-00	-	-	220
200	MC-HV06020-00	100	MC-HV06010D00	320
300	MC-HV06030-00	200	MC-HV06020D00	420
400	MC-HV06040-00	300	MC-HV06030D00	520
500	MC-HV06050-00	400	MC-HV06040D00	620

(Unit: mm)

●Cover unit for double sliders (reference drawing)

Two spacers are attached for the double slider.



Cover unit for MCH09

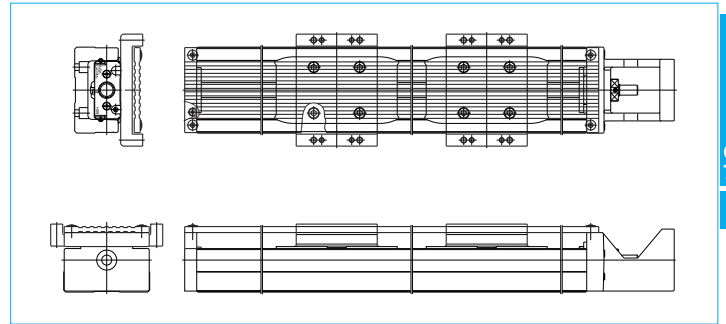
Technical drawing of the cover unit for MCH09. It includes front, side, and cross-sectional views. Dimensions shown include 0.9, 2.5, 6, 81, 46, 30, 4-M5×0.8 thru, 4-M6×1.0 thru, 112, 88, 85, 48, 22, and L.

Single slider		Double slider		Top cover length L
Stroke	Reference number	Stroke	Reference number	
100	MC-HV09010-00	-	-	264
200	MC-HV09020-00	-	-	364
300	MC-HV09030-00	150	MC-HV09015D00	464
400	MC-HV09040-00	250	MC-HV09025D00	564
500	MC-HV09050-00	350	MC-HV09035D00	664
600	MC-HV09060-00	450	MC-HV09045D00	764
700	MC-HV09070-00	-	-	864
800	MC-HV09080-00	650	MC-HV09065D00	964

(Unit: mm)

●Cover unit for double sliders (reference drawing)

Two spacers are attached for the double slider.





Cover unit for MCH10

Technical drawing of the cover unit for MCH10. It includes a front view with dimensions (155), 25, 0.4, 2, 6, and 124. A side view shows dimensions 97, 50, 110, and L. A detail view shows dimensions 95, 92, 25, and 80. A note indicates 4-M8x1.25 thru. The unit is marked as (Unit: mm).

Single slider		Double slider		Top cover length L
Stroke	Reference number	Stroke	Reference number	
100	MC-HV10010-00	-	-	310
200	MC-HV10020-00	-	-	410
300	MC-HV10030-00	-	-	510
400	MC-HV10040-00	250	MC-HV10025D00	610
500	MC-HV10050-00	350	MC-HV10035D00	710
600	MC-HV10060-00	450	MC-HV10045D00	810
700	MC-HV10070-00	550	MC-HV10055D00	910
800	MC-HV10080-00	650	MC-HV10065D00	1010
900	MC-HV10090-00	750	MC-HV10075D00	1110
1000	MC-HV10100-00	850	MC-HV10085D00	1210
1100	MC-HV10110-00	950	MC-HV10095D00	1310
1200	MC-HV10120-00	1050	MC-HV10105D00	1410

●Cover unit for double sliders (reference drawing)

Two spacers are attached for the double slider.

Technical drawing of the cover unit for double sliders. It includes a front view, a side view, and a detail view showing the attachment of two spacers for the double slider configuration.

MCH Series

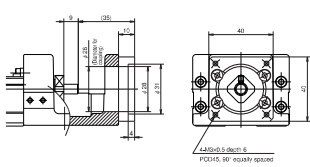
Rigid type

C-3-3. 3 Intermediate Plate for Motor

- Please ask NSK for a motor that is not listed in the compatible motor list.
- In case of motor indirect mount, please consult with NSK.
- Be sure to align the center lines when installing the motor.
- Motor models are subject to change at the motor manufacturers. For details, please contact the manufacture.

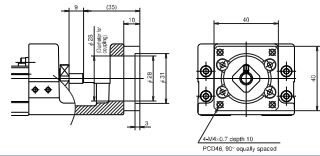
Motor Bracket for MCH06 and MCL06

Reference number : MC-BKH06-145-00



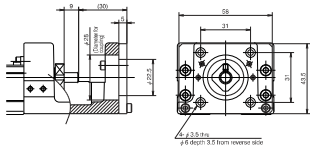
Compatible motor	
Maker	Motor models
Mitsubishi Denki Co., Ltd.	M5MD5A(50W), M5MD01(100W)

Reference number : MC-BKH06-146-00



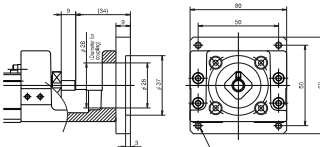
Compatible motor	
Maker	Motor models
Yaskawa Electric Corp.	SGMAH-A3(30W), SGMJV-ASA(50W), SGM AV-A5A(50W) SGMJV-01A(100W), SGM AV-01A(100W)
Mitsubishi Electric Corp.	HF-KP053(50W), HF-MP053(50W), HC-KP053(50W) HC-MP053(50W), HF-KP103(100W), HF-MP103(100W) HC-KP103(100W), HC-MP103(100W)
OMRON Corp.	R88M-W03(30W), R88M-W05(50W), R88M-W10(100W)
Sanyo Denki Co., Ltd.	P30B04xxx P Series

Reference number : MC-BKH06-231-00



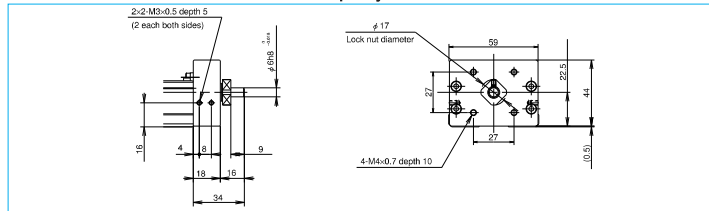
Compatible motor	
Maker	Motor models
Oriental Motor Co., Ltd.	AS46, ASC46, UPK54x, PK54x, CSK54x, CFK54x, UMK24x, CSK24x, PK24x
Sanyo Denki Co., Ltd.	PBM423xxx, 103F55xx

Reference number : MC-BKH06-250-00



Compatible motor	
Maker	Motor models
Oriental Motor Co., Ltd.	AS66, ASC66, UPK56x, UFK56x, PK56x, CSK56x, CFK56x MUMS02(200W), MUMS04(400W)
Sanyo Denki Co., Ltd.	PBM603xx, PBM604xx, 103F78xx

Diameter of ball screw shaft end to install a pulley for indirect motor mount of MCH06



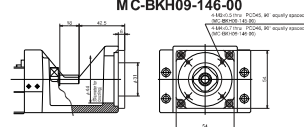
Option Part

NSK



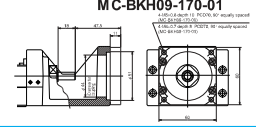
Motor Bracket for MCH09

Reference number : MC-BKH09-145-00



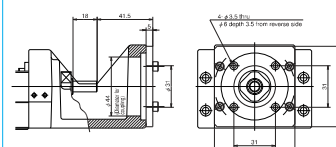
Reference number	Compatible motor	
	Maker	Motor models
MC-BKH09-145-00	Yaskawa Electric Industrial Co., Ltd.	M5MD5A(50W), M5MD01(100W)
MC-BKH09-146-00	Yaskawa Electric Corp.	SGMJV-ASA(50W), SGM AV-A5A(50W) SGMJV-01A(100W), SGM AV-01A(100W)
	Mitsubishi Electric Corp.	HF-KP053(50W), HF-MP053(50W), HC-KP053(50W) HC-MP053(50W), HF-KP103(100W), HF-MP103(100W) HC-KP103(100W), HC-MP103(100W)
MC-BKH09-170-00	OMRON Corp.	R88M-W05(50W), R88M-W10(100W)
	Sanyo Denki Co., Ltd.	P30B04xxx P Series

Reference number : MC-BKH09-170-00



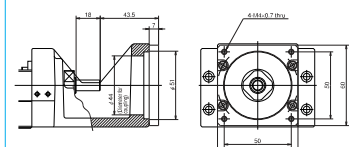
Reference number	Compatible motor	
	Maker	Motor models
MC-BKH09-170-00	Yaskawa Electric Corp.	SGMJV-02A(200W), SGM AV-02A(200W) SGMJV-04A(400W), SGM AV-04A(400W)
	Mitsubishi Electric Corp.	HF-KP203(200W), HF-MP203(200W), HC-KP203(200W) HF-KP403(400W), HF-MP403(400W), HC-KP403(400W) HC-MP403(400W)
MC-BKH09-170-01	OMRON Corp.	R88M-W10(200W), R88M-W10(400W)
	Sanyo Denki Co., Ltd.	P30B06xxx P Series MSM D02(200W), MSM A02(200W) MSM A04(400W), MSM D04(400W)

Reference number : MC-BKH09-231-00



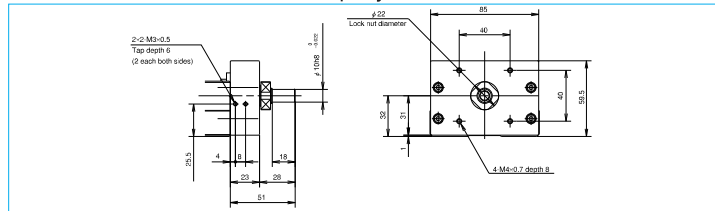
Compatible motor	
Maker	Motor models
Sanyo Denki Co., Ltd.	PBM423xxx, 103F55xx
Oriental Motor Co., Ltd.	AS46, ASC46, UPK54x, PK54x, CSK54x, CFK54x, UMK24x, CSK24x, PK24x

Reference number : MC-BKH09-250-00



Compatible motor	
Maker	Motor models
Sanyo Denki Co., Ltd.	PBM603xx, PBM604xx, 103F78xx
Oriental Motor Co., Ltd.	AS66, ASC66, UPK56x, UFK56x, PK56x, CSK56x, CFK56x

Diameter of ball screw shaft end to install a pulley for indirect motor mount of MCH09



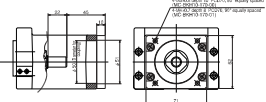
MCH Series

Rigid type



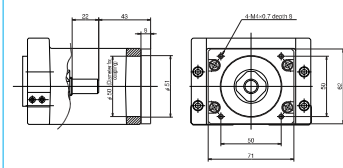
Motor Bracket for MCH10

Reference number : MC-BKH10-170-00
MC-BKH10-170-01



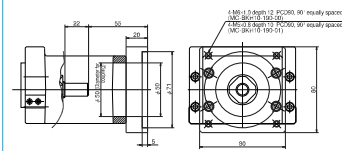
Reference number	Maker	Compatible motor
MC-BKH10-170-00	Yaskawa Electric Corp.	SGM-JV42A(200W), SGM-AV2CA(200W) SGM-JV42A(400W), SGM-AV4CA(400W)
	Mitsubishi Electric Corp.	HF-KP053, HF-MP053, HF-KP103, HF-MP103, HF-KP153, HF-MP153, HF-KP203, HF-MP203, HF-KP253, HF-MP253, HF-KP303, HF-MP303
	OMRON Corp.	HC-KFS4520W, HC-MFS4520W
MC-BKH10-170-01	Sanyo Denki Co., Ltd.	R88M-W02(200W), R88M-W04(400W)
	Mitsubishi Electric Industrial Co., Ltd.	M5MD02(200W), M5MA02(200W) M5MD04(400W), M5MA04(400W)

Reference number : MC-BKH10-250-00



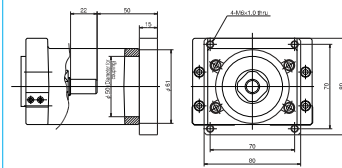
Maker	Compatible motor
Sanyo Denki Co., Ltd.	PBM603xx, PBM604xx, 103F78xx
Oriental Motor Co., Ltd.	AS66, ASC66, UPK56x, PK56x, CSK56x, CFK56x UMK56x, UPK56x

Reference number : MC-BKH10-190-00
MC-BKH10-190-01



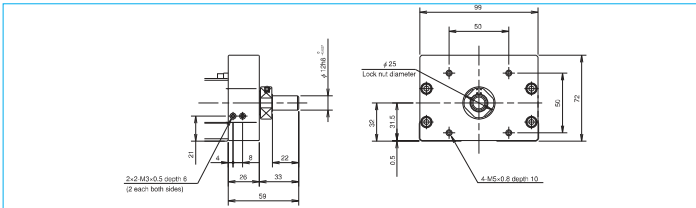
Reference number	Maker	Compatible motor
MC-BKH10-190-00	Mitsubishi Electric Corp.	HC-KFS73750W, HC-MFS73750W HF-KP73750W, HF-MP73750W
MC-BKH10-190-01	Sanyo Denki Co., Ltd.	P50B07xxx P Series

Reference number : MC-BKH10-270-00



Maker	Compatible motor
Oriental Motor Co., Ltd.	AS98, ASC98, UPK59x, PK59x, CSK59x, CFK59x UMK59x, UPK59x

Diameter of ball screw shaft end to install a pulley for indirect motor mount of MCH10



Option Part



Availability Motor Table of Intermediate Plate for MCH Series

Table 5

Nominal size	Reference number code	Motor bracket reference number	Motor manufacturer	Stepping motor model number	Voltage of AC servo motor								
					30	50	100	200	400	750			
MCH06 MCH06	1	MC-BKH06-145-00	Mitsubishi Electric Industrial Co., Ltd.		M5MD5A	M5MD01							
			Yaskawa Electric Corp.		SGM-AH-A3	SGM-AV-A3A	SGM-AV-A3A	SGM-AV-A3A					
			Mitsubishi Electric Corp.			HF-KP053	HF-MP053	HF-KP103	HF-MP103	HC-KFS053	HC-MFS053	HC-KFS103	HC-MFS103
			OMRON Corp.										
			Sanyo Denki Co., Ltd.		P30B04xxx (P Series)								
			Sanyo Denki Co., Ltd.		PBM423xxx 103F56xx								
	3	MC-BKH06-231-00	Oriental Motor Co., Ltd.		AS46, ASC46	UPK64x, PK64x	CSK64x, CFK64x	UMK24x, CSK24x	PK24x				
				Sanyo Denki Co., Ltd.		PBM603xx PBM604xx 103F78xx							
				Oriental Motor Co., Ltd.		AS66, ASC66	UPK66x, PK66x	CSK66x, CFK66x					
				Sanyo Denki Co., Ltd.		PBM603xx PBM604xx 103F78xx							
				Oriental Motor Co., Ltd.		AS98, ASC98	UPK66x, PK66x	CSK66x, CFK66x					
				Sanyo Denki Co., Ltd.		PBM603xx PBM604xx 103F78xx							
MCH09 MCH09	1	MC-BKH09-145-00	Mitsubishi Electric Industrial Co., Ltd.		M5MD5A	M5MD01							
			Yaskawa Electric Corp.		SGM-AH-A3A	SGM-AV-A3A	SGM-AV-A3A	SGM-AV-A3A					
			Mitsubishi Electric Corp.			HF-KP053	HF-MP053	HF-KP103	HF-MP103	HC-KFS053	HC-MFS053	HC-KFS103	HC-MFS103
			OMRON Corp.										
			Sanyo Denki Co., Ltd.		P30B04xxx (P Series)								
			Yaskawa Electric Corp.										
	2	MC-BKH09-146-00	Mitsubishi Electric Corp.										
				OMRON Corp.									
				Sanyo Denki Co., Ltd.		P30B04xxx (P Series)							
				Yaskawa Electric Corp.									
				Mitsubishi Electric Corp.									
				OMRON Corp.									
3	MC-BKH09-170-00	Mitsubishi Electric Corp.											
			OMRON Corp.										
			Sanyo Denki Co., Ltd.		P30B06xxx (P Series)								
			Yaskawa Electric Corp.										
			Mitsubishi Electric Corp.										
			OMRON Corp.										
4	MC-BKH09-170-01	Mitsubishi Electric Industrial Co., Ltd.											
			Yaskawa Electric Corp.										
			Mitsubishi Electric Corp.										
			OMRON Corp.										
			Sanyo Denki Co., Ltd.		P30B06xxx (P Series)								
			Yaskawa Electric Corp.										
5	MC-BKH09-231-00	Oriental Motor Co., Ltd.		AS46, ASC46	UPK64x, PK64x	CSK64x, CFK64x	UMK24x, CSK24x	PK24x					
			Sanyo Denki Co., Ltd.		PBM603xx PBM604xx 103F78xx								
			Oriental Motor Co., Ltd.		AS66, ASC66	UPK66x, PK66x	CSK66x, CFK66x						
			Sanyo Denki Co., Ltd.		PBM603xx PBM604xx 103F78xx								
			Oriental Motor Co., Ltd.		AS98, ASC98	UPK66x, PK66x	CSK66x, CFK66x						
			Sanyo Denki Co., Ltd.		PBM603xx PBM604xx 103F78xx								
MCH10 MCH10	1	MC-BKH10-170-00	Yaskawa Electric Corp.		SGM-JV402A	SGM-AV402A	SGM-AV402A	SGM-AV402A	SGM-JV404A	SGM-AV404A			
			Mitsubishi Electric Corp.			HF-KP053	HF-MP053	HF-KP103	HF-MP103	HC-KFS053	HC-MFS053	HC-KFS103	HC-MFS103
			OMRON Corp.										
			Sanyo Denki Co., Ltd.		P30B06xxx (P Series)								
			Yaskawa Electric Corp.										
			Mitsubishi Electric Industrial Co., Ltd.										
	2	MC-BKH10-170-01	Mitsubishi Electric Industrial Co., Ltd.										
				Yaskawa Electric Corp.									
				Mitsubishi Electric Corp.									
				OMRON Corp.									
				Sanyo Denki Co., Ltd.		P30B06xxx (P Series)							
				Yaskawa Electric Corp.									
3	MC-BKH10-190-00	Mitsubishi Electric Corp.											
			OMRON Corp.										
			Sanyo Denki Co., Ltd.		P30B07xxx (P Series)								
			Yaskawa Electric Corp.										
			Mitsubishi Electric Corp.										
			OMRON Corp.										
4	MC-BKH10-190-01	Sanyo Denki Co., Ltd.											
			Yaskawa Electric Corp.										
			Mitsubishi Electric Corp.										
			OMRON Corp.										
			Sanyo Denki Co., Ltd.		P30B07xxx (P Series)								
			Yaskawa Electric Corp.										
5	MC-BKH10-250-00	Oriental Motor Co., Ltd.		AS66, ASC66	UPK66x, PK66x	CSK66x, CFK66x	UMK56x, UPK56x						
			Oriental Motor Co., Ltd.		AS98, ASC98	UPK66x, PK66x	CSK66x, CFK66x						
			Oriental Motor Co., Ltd.		AS98, ASC98	UPK99x, PK99x	CSK99x, CFK99x	UMK99x, UPK99x					
			Oriental Motor Co., Ltd.		AS98, ASC98	UPK99x, PK99x	CSK99x, CFK99x	UMK99x, UPK99x					
			Oriental Motor Co., Ltd.		AS98, ASC98	UPK99x, PK99x	CSK99x, CFK99x	UMK99x, UPK99x					
			Oriental Motor Co., Ltd.		AS98, ASC98	UPK99x, PK99x	CSK99x, CFK99x	UMK99x, UPK99x					
6	MC-BKH10-270-00	Oriental Motor Co., Ltd.		AS98, ASC98	UPK99x, PK99x	CSK99x, CFK99x	UMK99x, UPK99x						
			Oriental Motor Co., Ltd.		AS98, ASC98	UPK99x, PK99x	CSK99x, CFK99x	UMK99x, UPK99x					
			Oriental Motor Co., Ltd.		AS98, ASC98	UPK99x, PK99x	CSK99x, CFK99x	UMK99x, UPK99x					
			Oriental Motor Co., Ltd.		AS98, ASC98	UPK99x, PK99x	CSK99x, CFK99x	UMK99x, UPK99x					
			Oriental Motor Co., Ltd.		AS98, ASC98	UPK99x, PK99x	CSK99x, CFK99x	UMK99x, UPK99x					
			Oriental Motor Co., Ltd.		AS98, ASC98	UPK99x, PK99x	CSK99x, CFK99x	UMK99x, UPK99x					